

Standing Seam Roof Details

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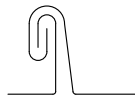
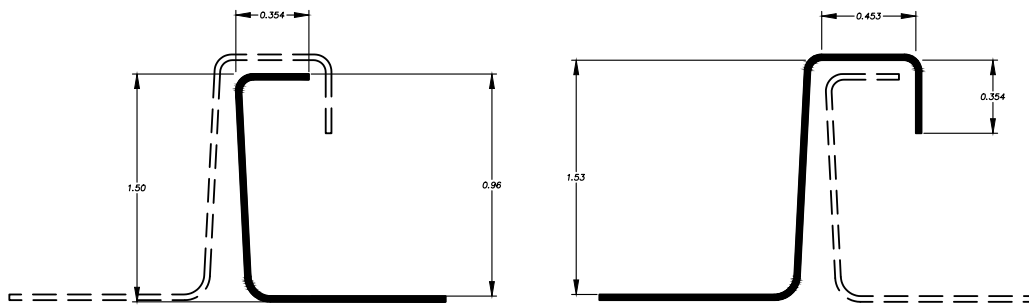
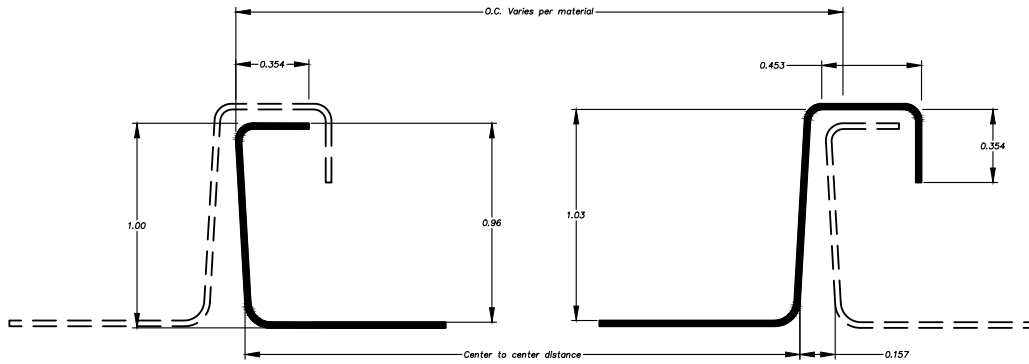
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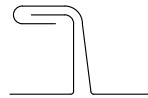
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: INDEX		REVISION NO: A	DATED CREATED: 6/17/2015
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	PROJECT NAME: INDEX			
	SCALE: NTS	SHEET NO: 1 OF 1	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06



DOUBLE LOCK
STANDING SEAM
SLOPE > 3° (0.625:12)

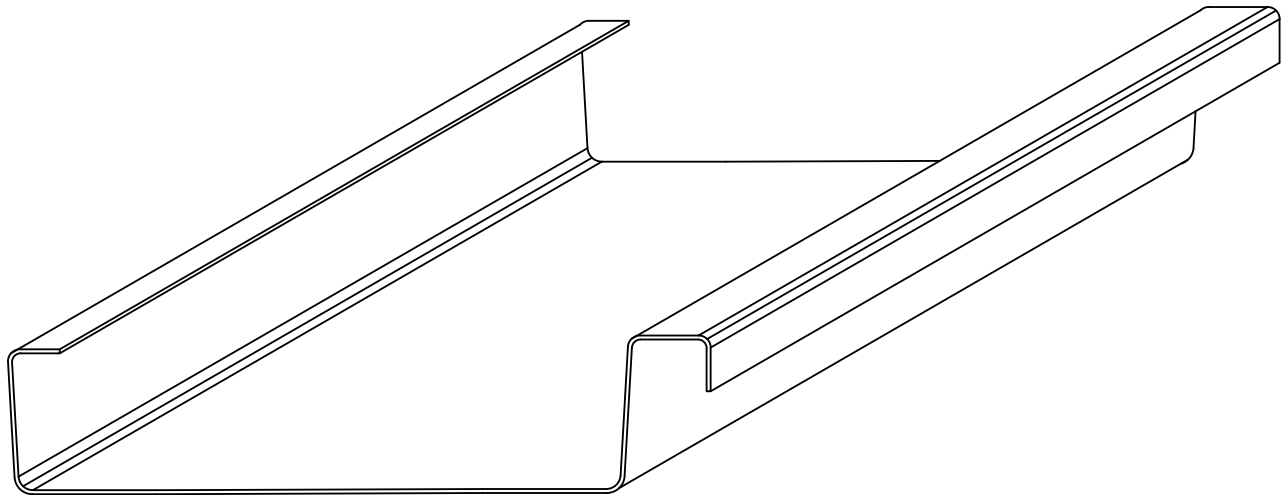


ANGLED
STANDING SEAM
SLOPE > 25° (6:12)
SLOPE > 35° (9:12)
IN AREAS OF HIGH SNOW


NOTE:

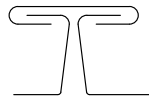
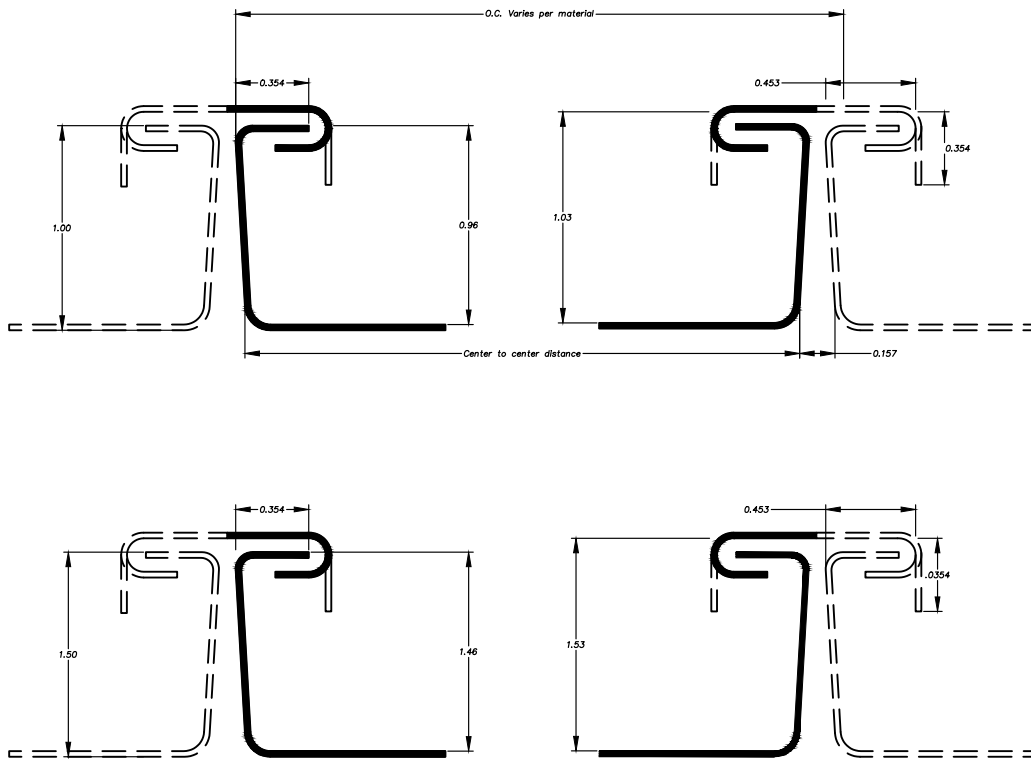
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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: STANDING SEAM PANEL	REVISION NO: A	DATED CREATED: 1/23/2015
			DWG NO: MT_SSRP_1001	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: GENERAL DETAILS				
	SCALE: NTS	SHEET NO: 1 OF 19	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	



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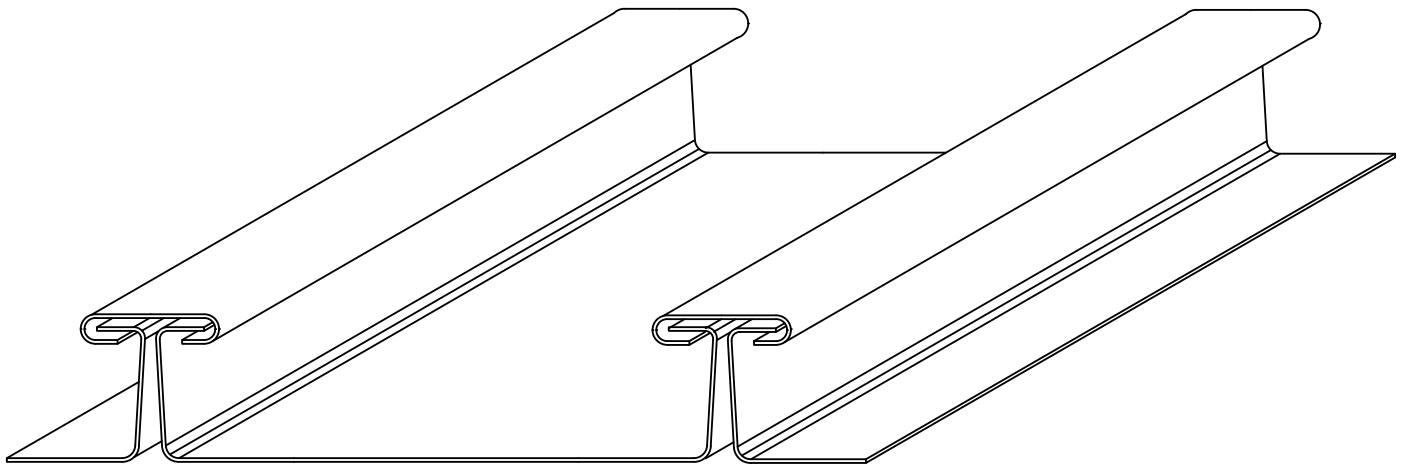


DOUBLE ANGLED
STANDING SEAM
SLOPE > 25° (6:12)


NOTE:

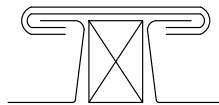
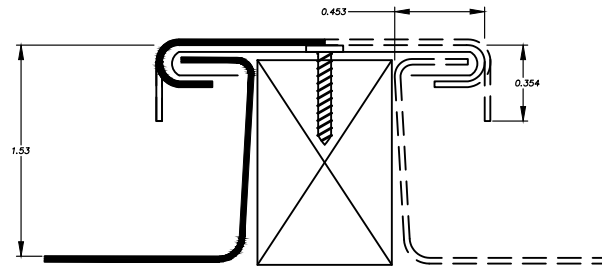
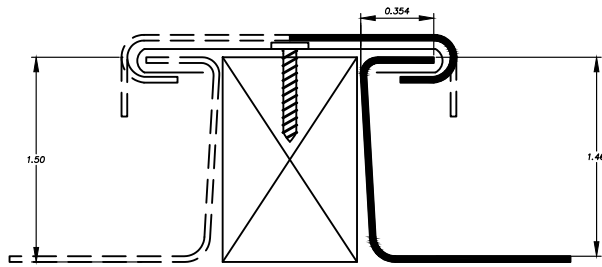
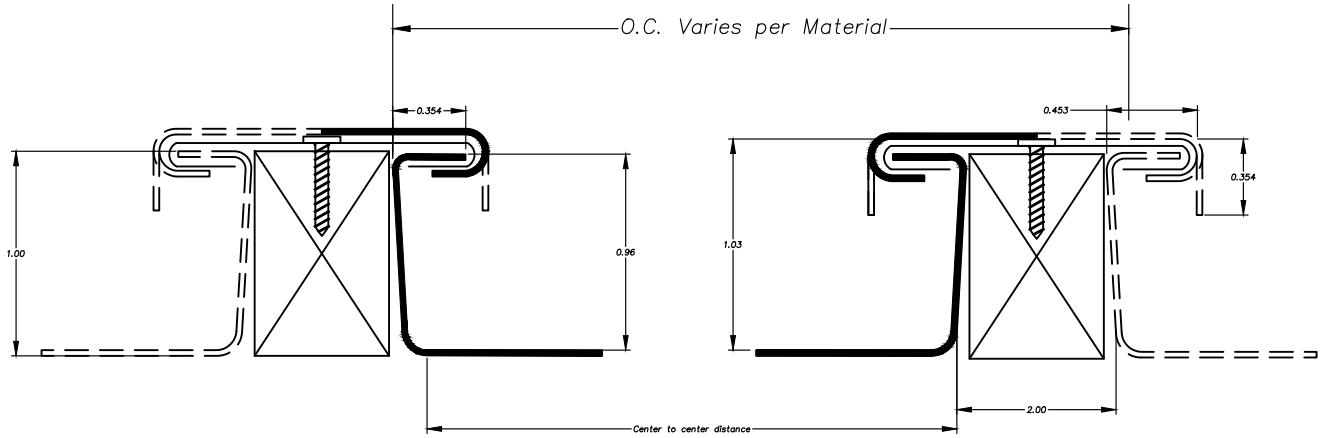
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: STANDING SEAM PANEL (DASS)	REVISION NO: A	DATED CREATED: 1/23/2015
	DWG NO: MT_SSRP_1003	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: GENERAL DETAILS		
	SCALE: NTS	SHEET NO: 3 OF 19	SIZE: A



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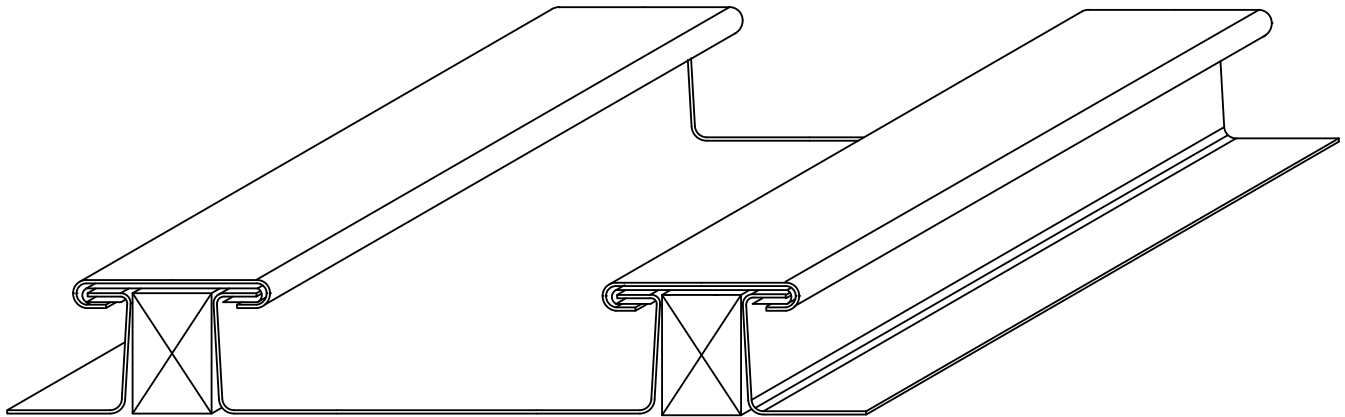


ROLL CAP STANDING SEAM
 2 INCH SEAM WIDTH
 Slope > 25° (6:12)


NOTE:

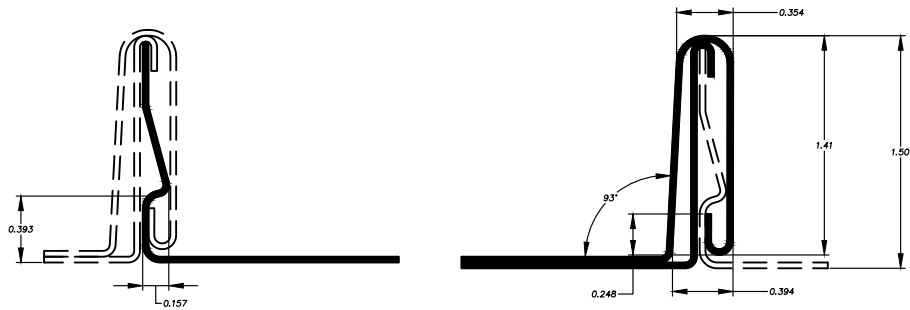
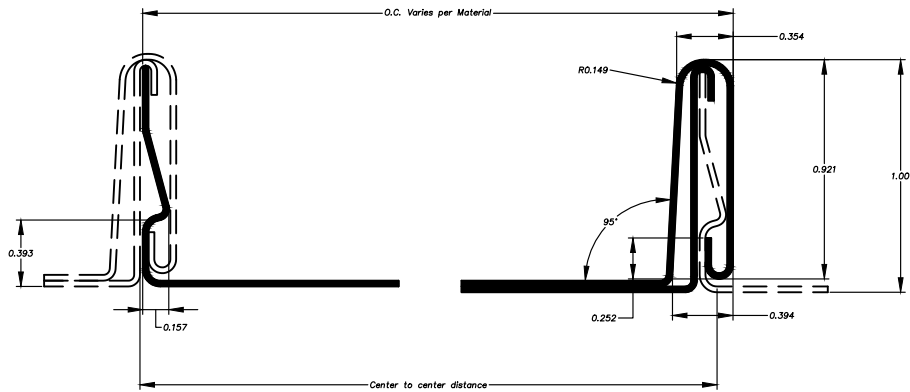
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 <p>METALTECH Global <small>a Forza Group Company</small> DESIGNING STRENGTH</p>	DRAWING NAME: STANDING SEAM PANEL (RCSS)		REVISION NO: A	DATED CREATED: 1/23/2015
	DWG NO: MT_SSRP_1005		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: GENERAL DETAILS			
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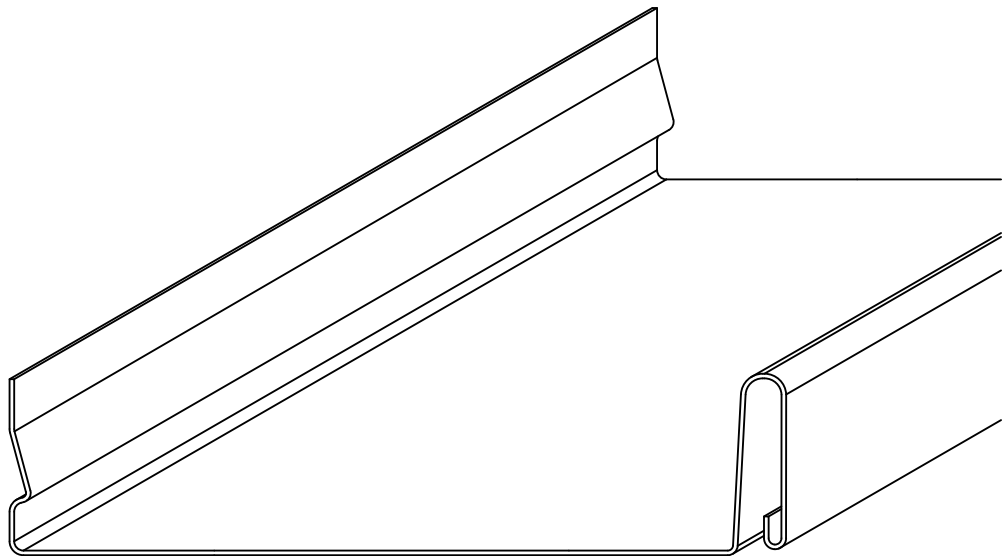


SNAP SEAM PROFILE
Slope > 25° (6:12)

NOTE:


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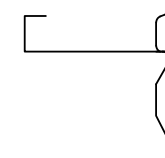
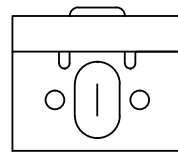
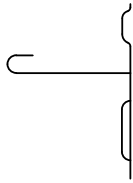
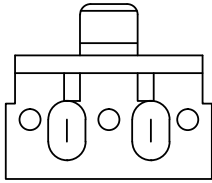
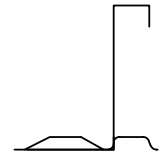
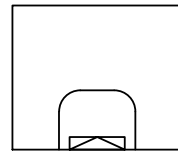
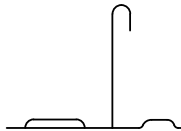
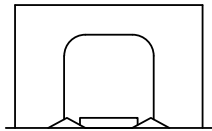
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NOTE:

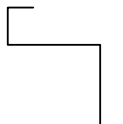
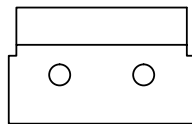
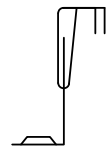
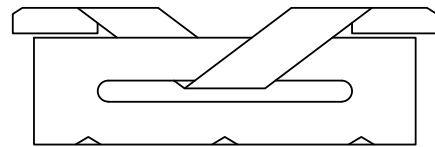
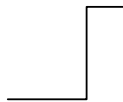
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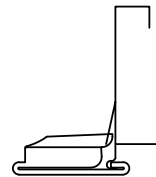
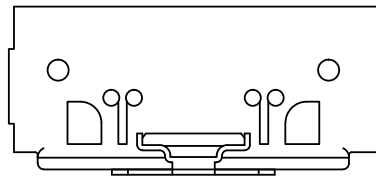
MT 150 SLR 22 G

MT 150FC 26S

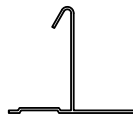
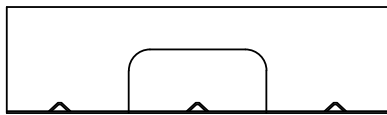


MT 150 B

MT 100 FC 26S



MT 150 F



MT 100 SLQ 22 S

MT 150 SLR 22 G

NOTE: Clip type is determined by panel type and project specifications.

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

DRAWING NAME:
STANDING SEAM CLIPS

REVISION NO:
A

DATED CREATED:
1/23/2015



DWG NO:
MT_SSRP_1009

CHECKED BY:
ESIMONSEN

APPROVED BY:
ESIMONSEN

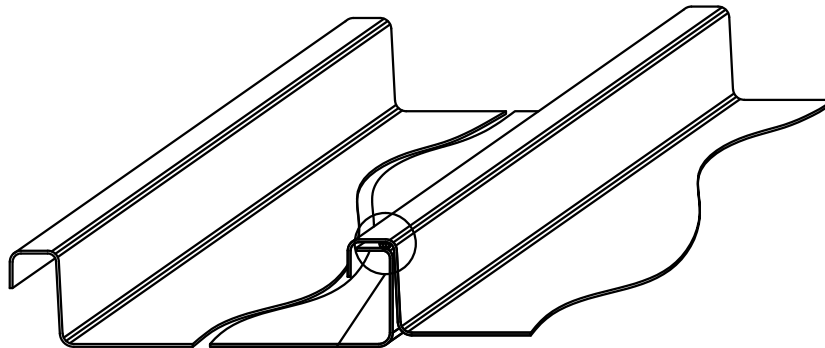
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GENERAL DETAILS

SCALE:
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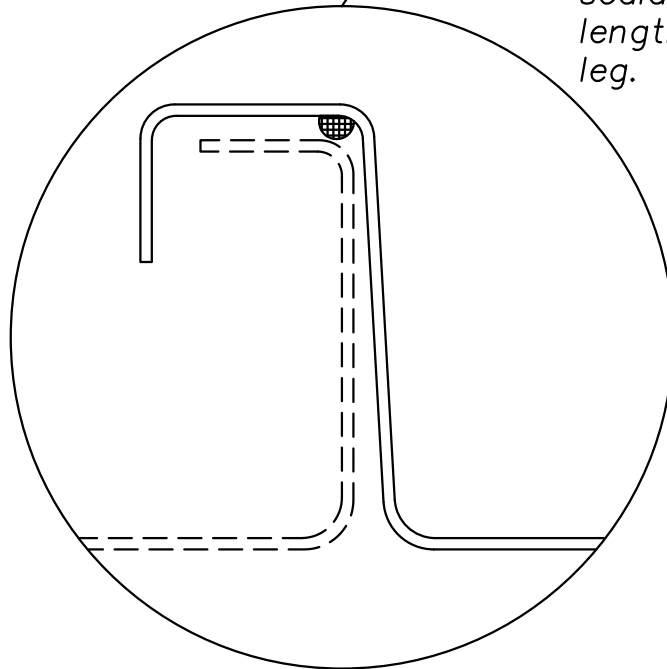
SHEET NO:
9 OF 19

SIZE:
A

TOLERANCES:
ANGULAR ±1° LINEAR ±0.06




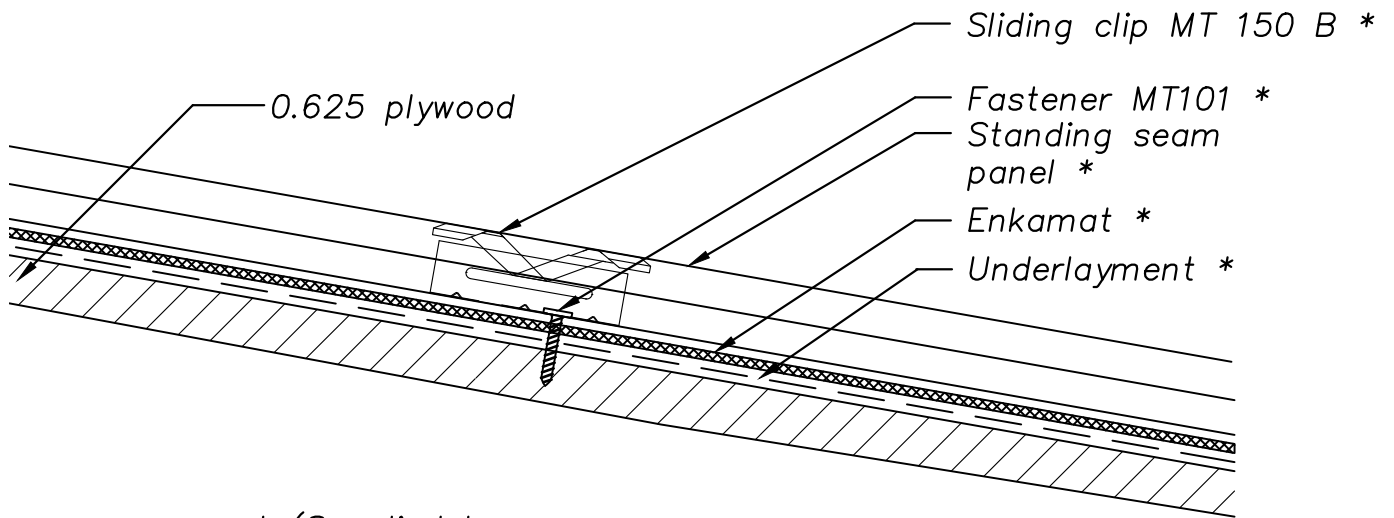
Standing Seam Profile
with factory applied seam
sealant at continuous
length of female seam
leg.



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: SEAM SEALANT APPLICATION DETAIL	REVISION NO: A	DATED CREATED: 1/23/2015
	DWG NO: MT_SSRP_1010	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: GENERAL DETAILS		
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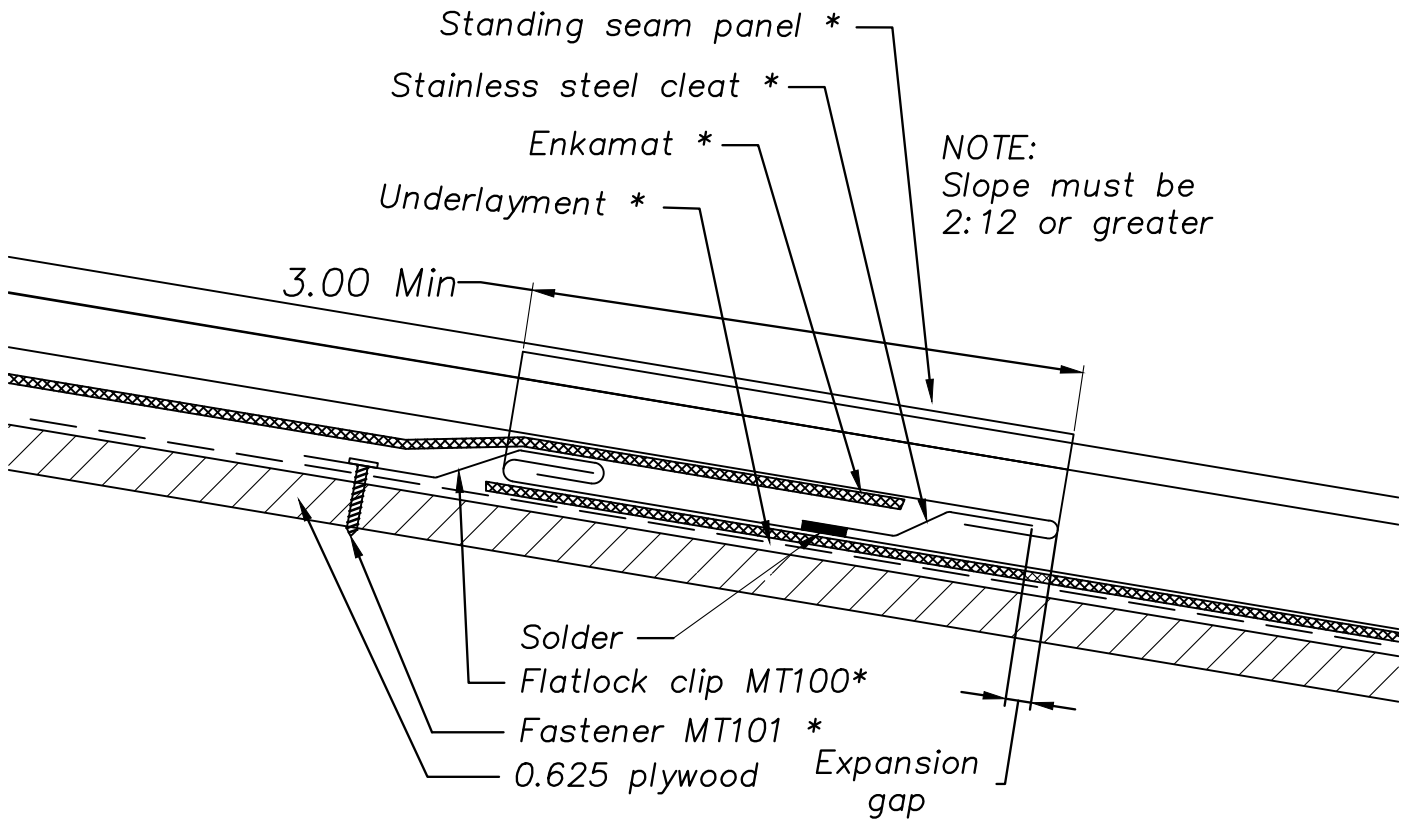


* (Supplied by
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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: SS PANEL SECTION – SLIDING CLIP	REVISION NO: A	DATED CREATED: 1/23/2015
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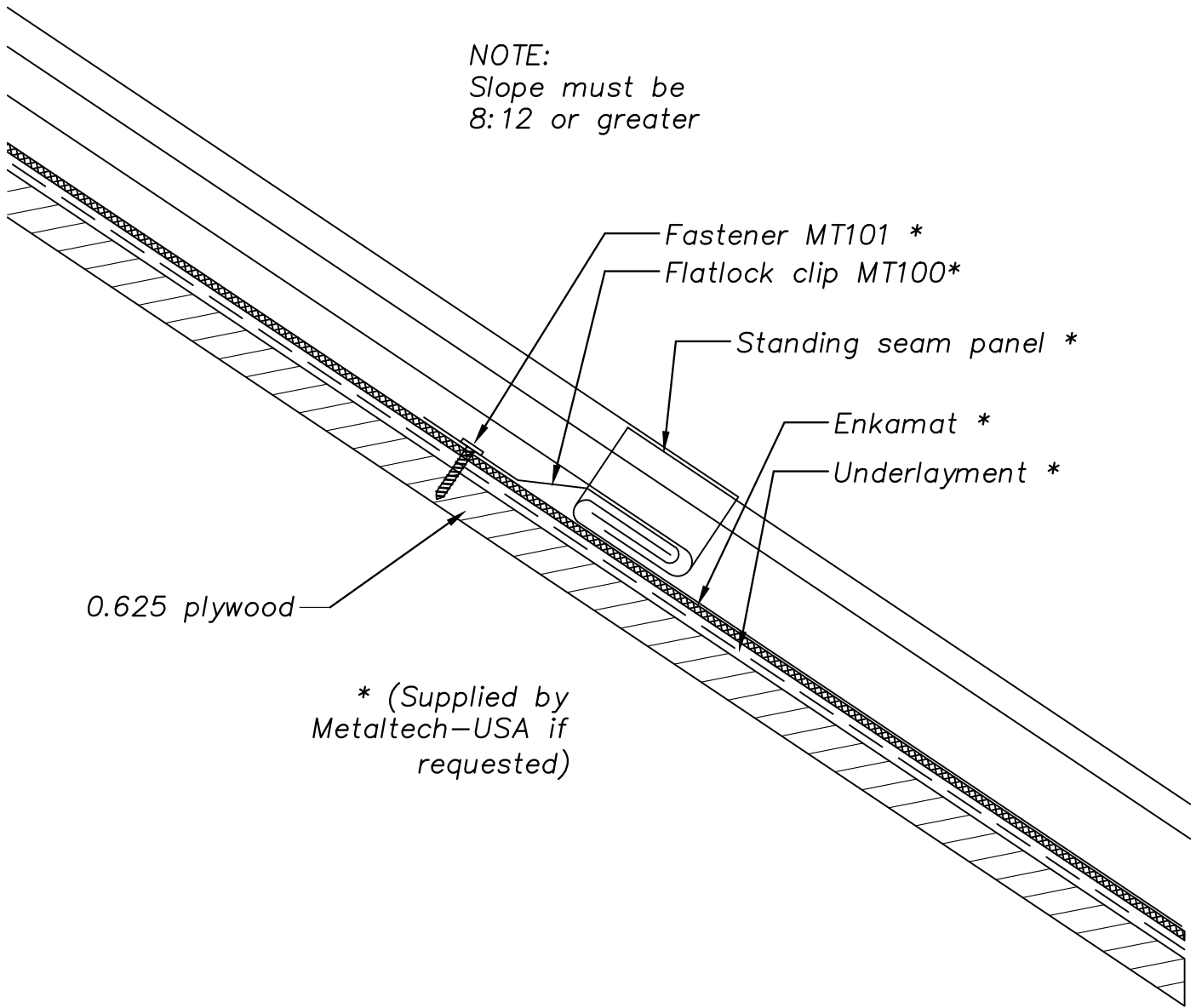
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<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>	<p>DRAWING NAME: SS PANEL – DOUBLE WELT TRANSVERSE</p>		<p>REVISION NO: A</p>	<p>DATED CREATED: 1/23/2015</p>
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<p>SCALE: NTS</p>	<p>SHEET NO: 12 OF 19</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>	



NOTE:
Slope must be
8:12 or greater

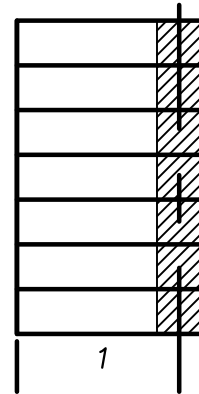
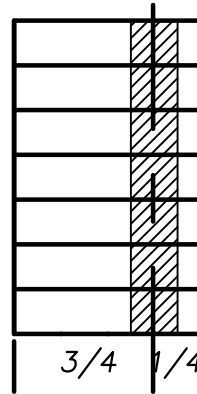
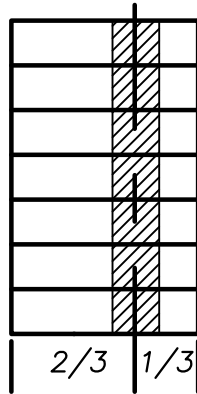
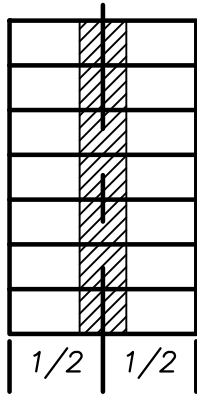
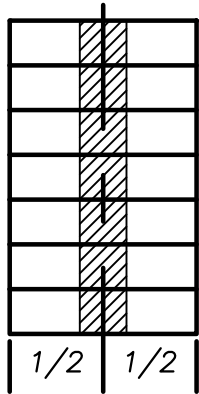


* (Supplied by
Metaltech-USA if
requested)

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<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>	<p>DRAWING NAME: SS PANEL – SINGLE WELT TRANSVERSE</p>		<p>REVISION NO: A</p>	<p>DATED CREATED: 1/23/2015</p>
	<p>DWG NO: MT_SSRP_1013</p>		<p>CHECKED BY: ESIMONSEN</p>	<p>APPROVED BY: ESIMONSEN</p>
<p>PROJECT NAME: GENERAL DETAILS</p>				
<p>SCALE: NTS</p>		<p>SHEET NO: 13 OF 19</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>





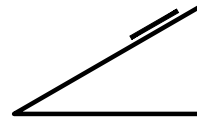
CURVED
(See dwg no. MT_SSRP_1015)



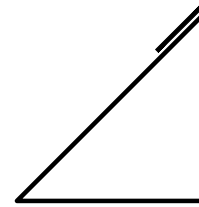
1:12
5°
(See dwg no. MT_SSRP_1016)



1:12–2:12
5–10°
(See dwg no. MT_SSRP_1017)



2:12–7:12
10–30°
(See dwg no. MT_SSRP_1018)



>7:12 or 30°
(See dwg no. MT_SSRP_1019)

Clip spacing depends on building height and panel width/material thickness.


Clip arrangement depends on pitch of roof.

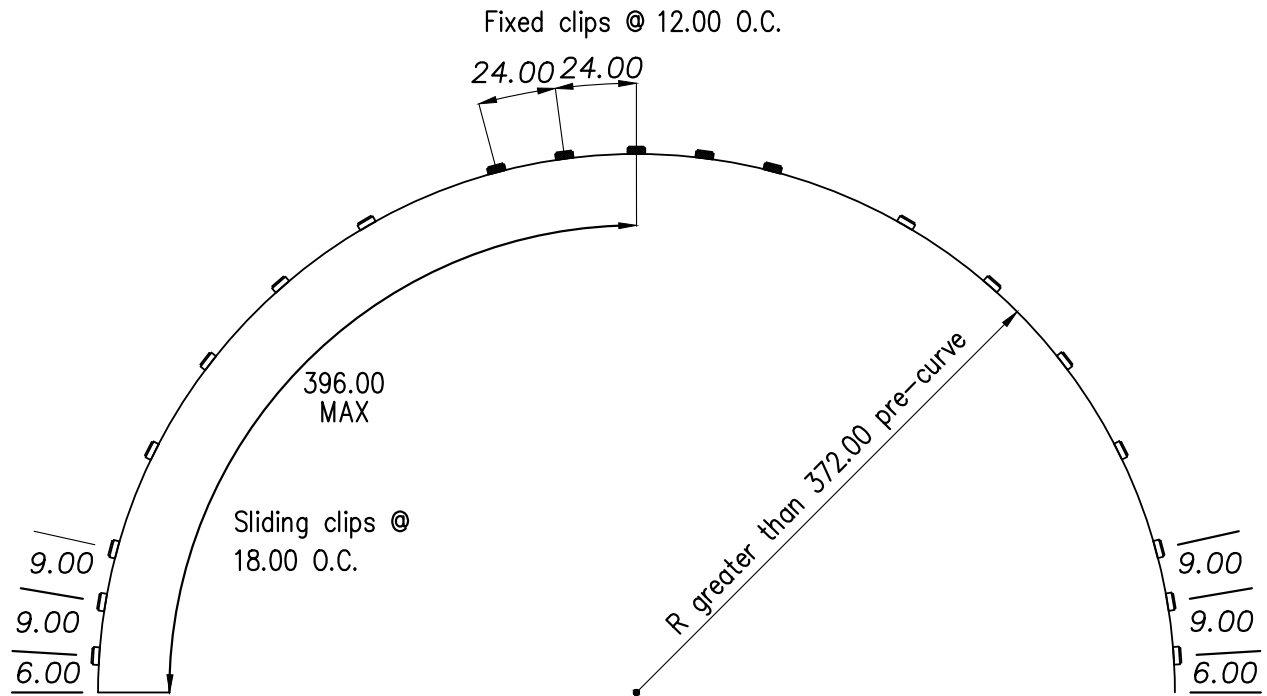
Panel lengths 10' and less use fixed clips only.

Panel length greater than 10' use sliding clips and fixed clips.

NOTE:

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 <p>METALTECH Global a Forza Group Company DESIGNING STRENGTH</p>	<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>		<p>DRAWING NAME: SS PANEL FIXING CLIP AREA</p>	<p>REVISION NO: A</p>	<p>DATED CREATED: 1/23/2015</p>
	<p>DWG NO: MT_SSRP_1014</p>		<p>CHECKED BY: ESIMONSEN</p>		<p>APPROVED BY: ESIMONSEN</p>
	<p>PROJECT NAME: GENERAL DETAILS</p>				
	<p>SCALE: NTS</p>	<p>SHEET NO: 14 OF 19</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>	



NOTE:
 240.00 maximum
 length for single lock
 standing seam for wall
 applications

Panels 96.00 or less
 req. fixing clips only

For a radius greater
 than 372.00 precurving
 is req.


Verify wind uplift
 requirements

Fixed clip - ■

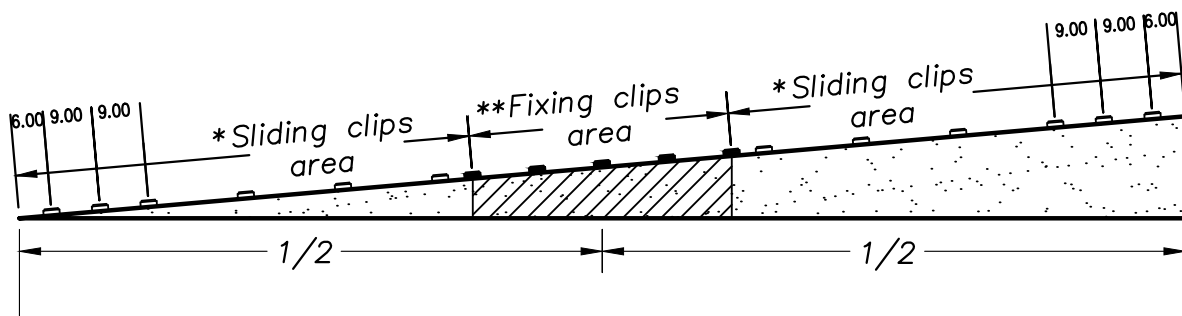
Sliding clip - □

NOTE:

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 a Forza Group Company DESIGNING STRENGTH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: SS PANEL CLIP LAYOUT ON RADIUS ROOF	REVISION NO: A	DATED CREATED: 1/23/2015
			DWG NO: MT_SSRP_1015	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: GENERAL DETAILS				
	SCALE: NTS	SHEET NO: 15 OF 19	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	

- Sliding clip
- Fixed clip
- ▨ Fixing clip area for:
1:12 or 5°




*Sliding clip spacing based on project specific performance requirements. Consult MT-USA sales for assistance with project engineering.

**Fixing clip area is $\frac{1}{3}$ the total panel length spacing based on project specific performance requirements.

NOTE:

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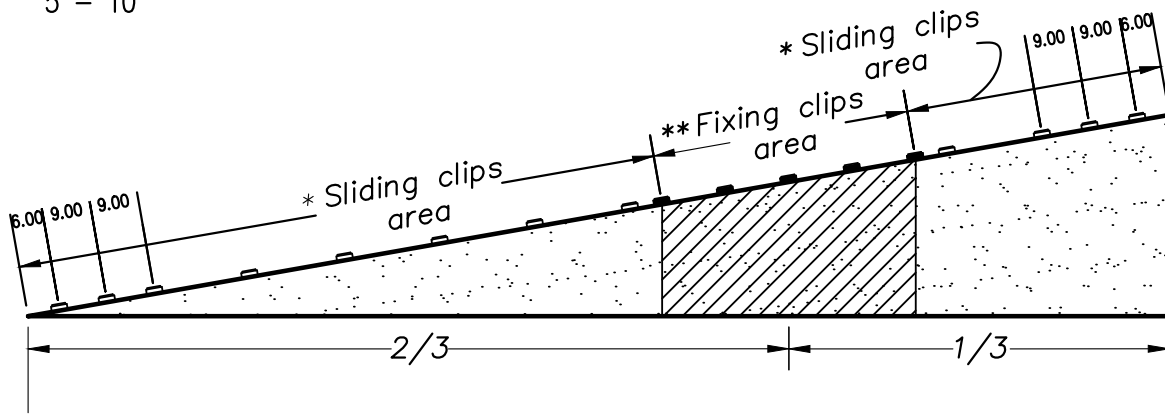
 <p>METALTECH Global a Forza Group Company DESIGNING STRENGTH</p>	DRAWING NAME: SS PANEL CLIP LAYOUT 1		REVISION NO: A	DATED CREATED: 1/23/2015
	DWG NO: MT_SSRP_1016		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: GENERAL DETAILS			
	SCALE: NTS	SHEET NO: 16 OF 19	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06

○ Sliding clip

■ Fixed clip

▨ Fixing clip area for:

1:12 - 2:12
5 - 10'




*Sliding clip spacing based on project specific performance requirements. Consult MT-USA sales for assistance with project engineering.

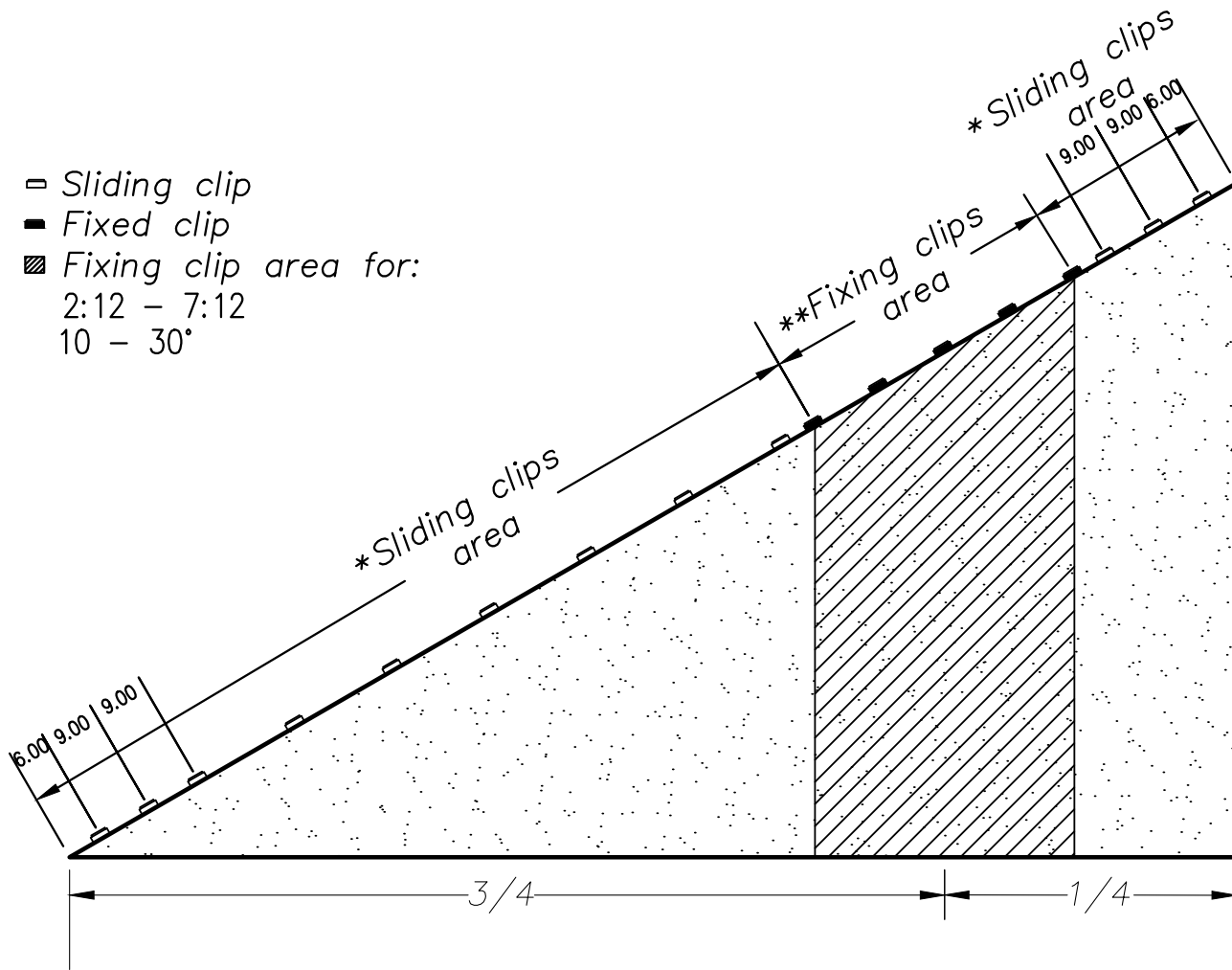
**Fixing clip area is $\frac{1}{3}$ the total panel length spacing based on project specific performance requirements.

NOTE:

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 <p>METALTECH Global a Forza Group Company DESIGNING STRENGTH</p>	<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>		<p>DRAWING NAME: SS PANEL CLIP LAYOUT 2</p>	<p>REVISION NO: A</p>	<p>DATED CREATED: 1/23/2015</p>
	<p>DWG NO: MT_SSRP_1017</p>		<p>CHECKED BY: ESIMONSEN</p>		<p>APPROVED BY: ESIMONSEN</p>
	<p>PROJECT NAME: GENERAL DETAILS</p>				
	<p>SCALE: NTS</p>	<p>SHEET NO: 17 OF 19</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06</p>	

- Sliding clip
- Fixed clip
- ▨ Fixing clip area for:
2:12 – 7:12
10 – 30°




*Sliding clip spacing based on project specific performance requirements. Consult MT-USA sales for assistance with project engineering.

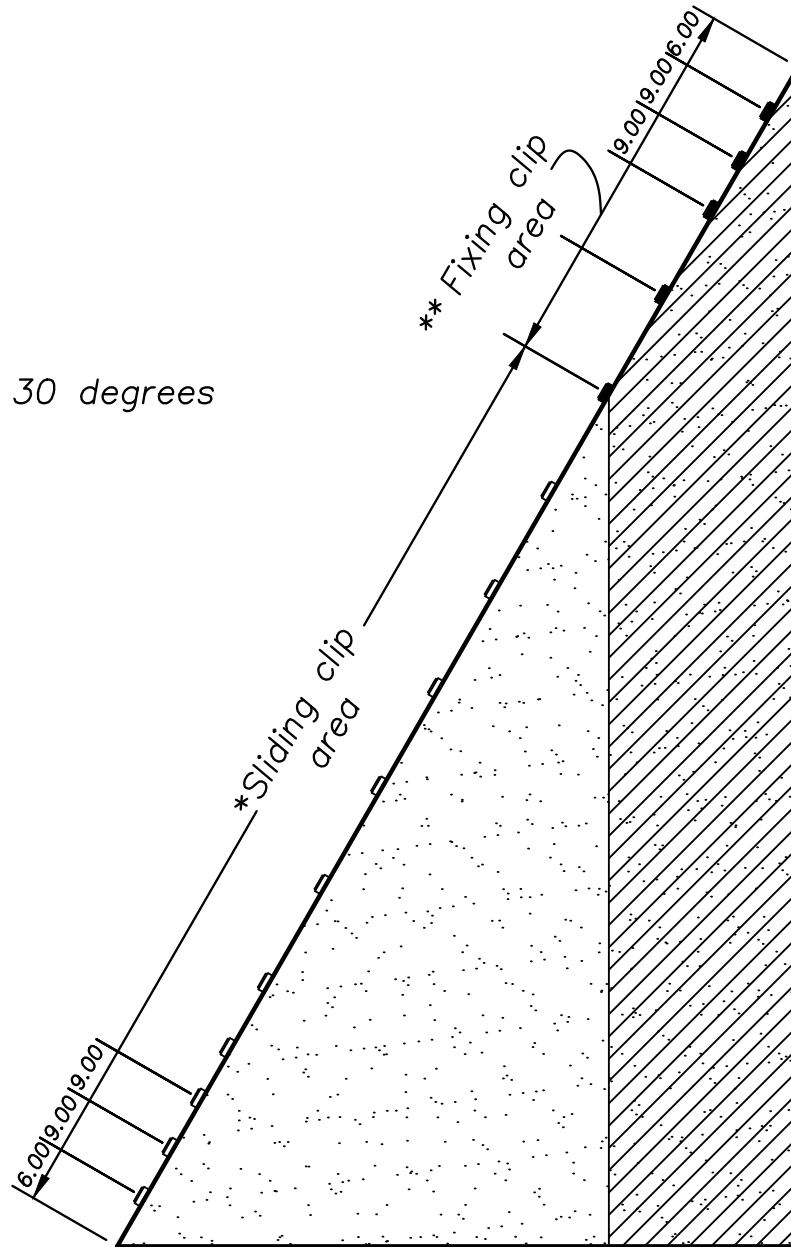
**Fixing clip area is $\frac{1}{8}$ the total panel length spacing based on project specific performance requirements.

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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: SS PANEL CLIP LAYOUT 3	REVISION NO: A	DATED CREATED: 1/23/2015	
			DWG NO: MT_SSRP_1018	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
			PROJECT NAME: GENERAL DETAILS			
	SCALE: NTS	SHEET NO: 18 OF 19	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06		

- Sliding clip
- Fixed clip
- ▨ Fixing clip area for:
Greater than 7:12 or 30 degrees



*Sliding clip spacing based on project specific performance requirements. Consult MT-USA sales for assistance with project engineering.

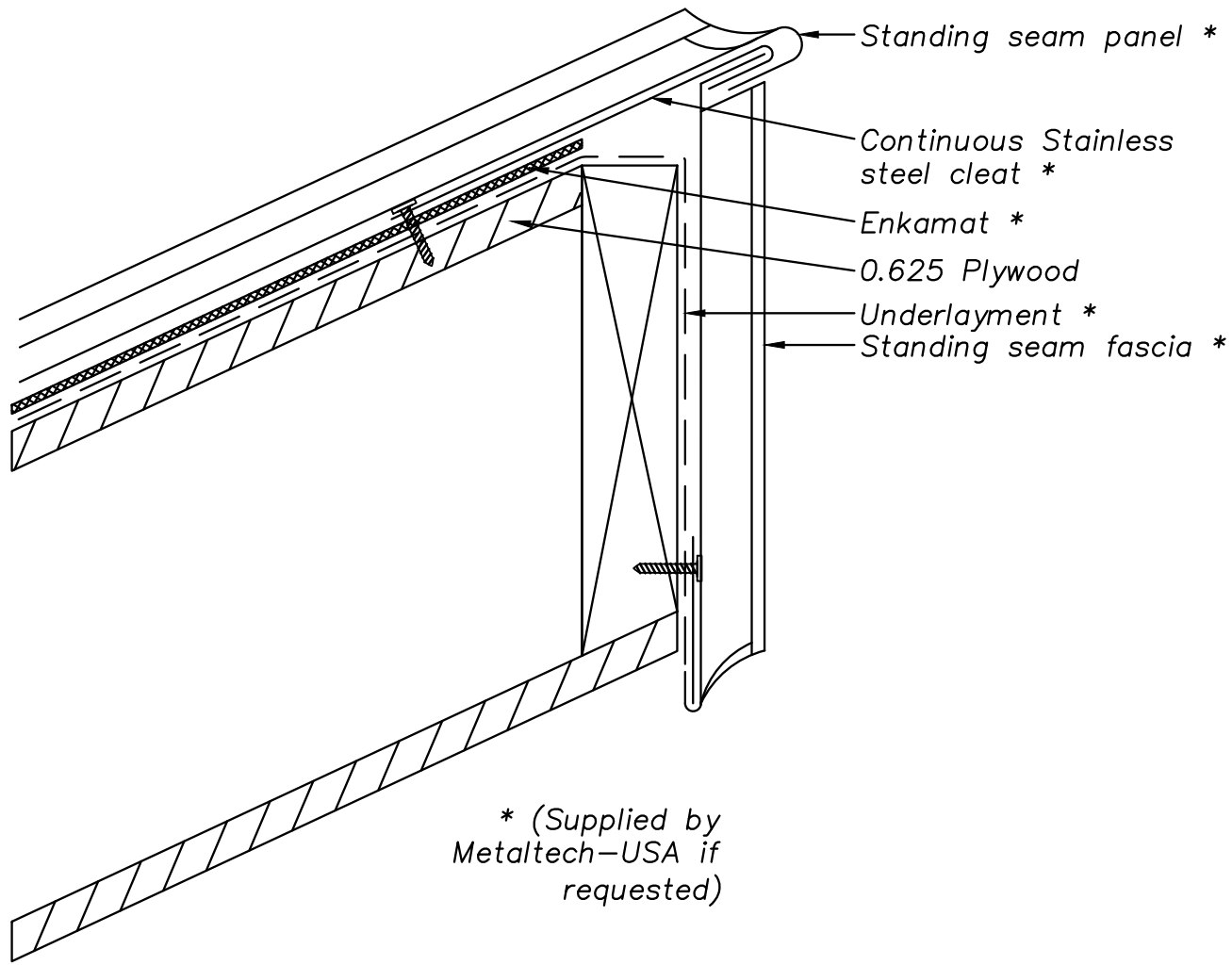
**Fixing clip area is $\frac{1}{3}$ the total panel length spacing based on project specific performance requirements.

NOTE:

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: SS PANEL CLIP LAYOUT 4		REVISION NO: A	DATED CREATED: 1/23/2015
	DWG NO: MT_SSRP_1019		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: GENERAL DETAILS				
SCALE: NTS		SHEET NO: 19 OF 19	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06

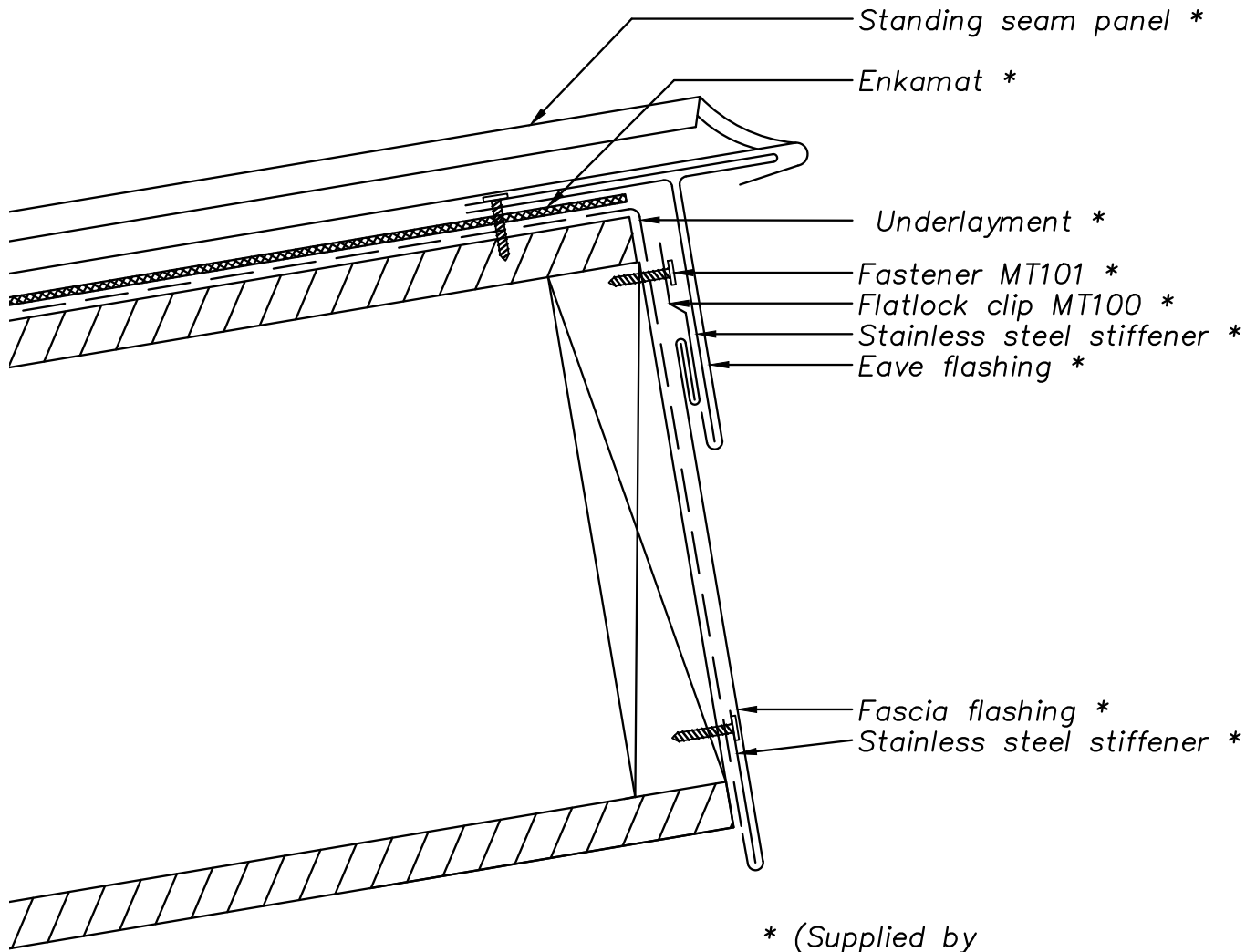




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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: MONO PITCH RIDGE – OPTION 1		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1101		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: RIDGE DETAILS				
SCALE: NTS		SHEET NO: 1 OF 15	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06




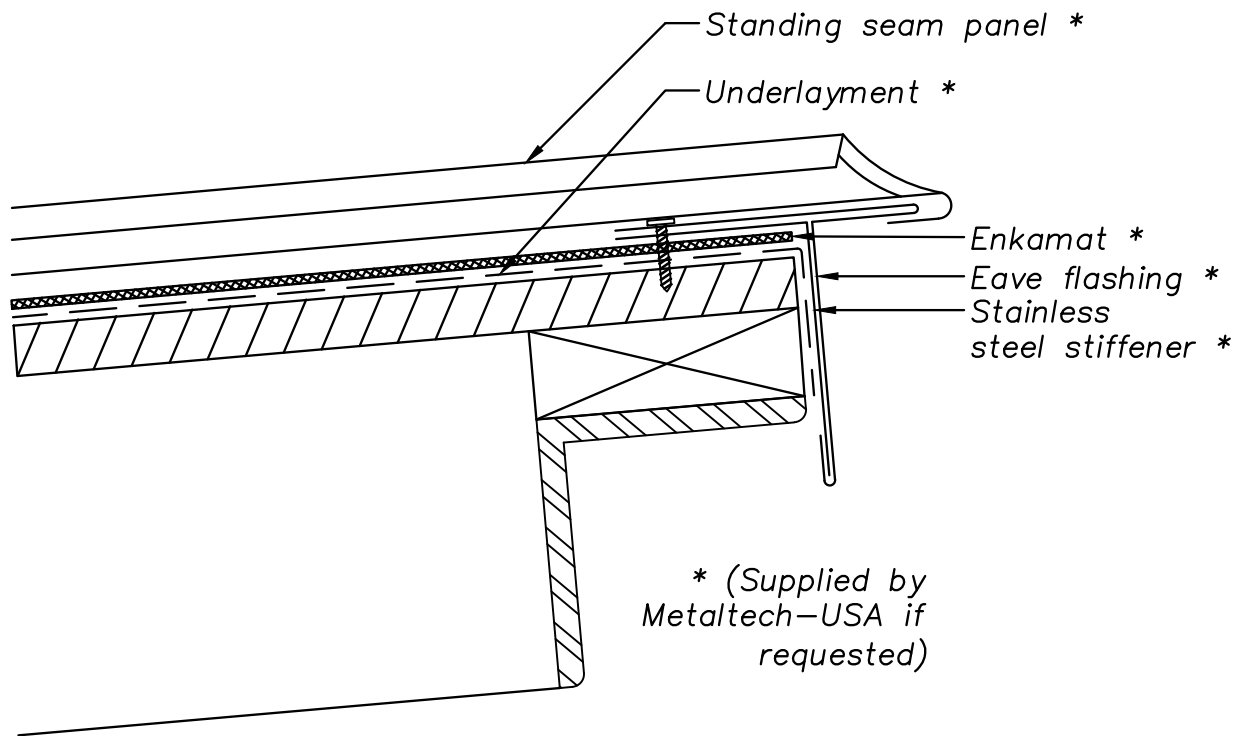


* (Supplied by Metaltech-USA if requested)


NOTE:

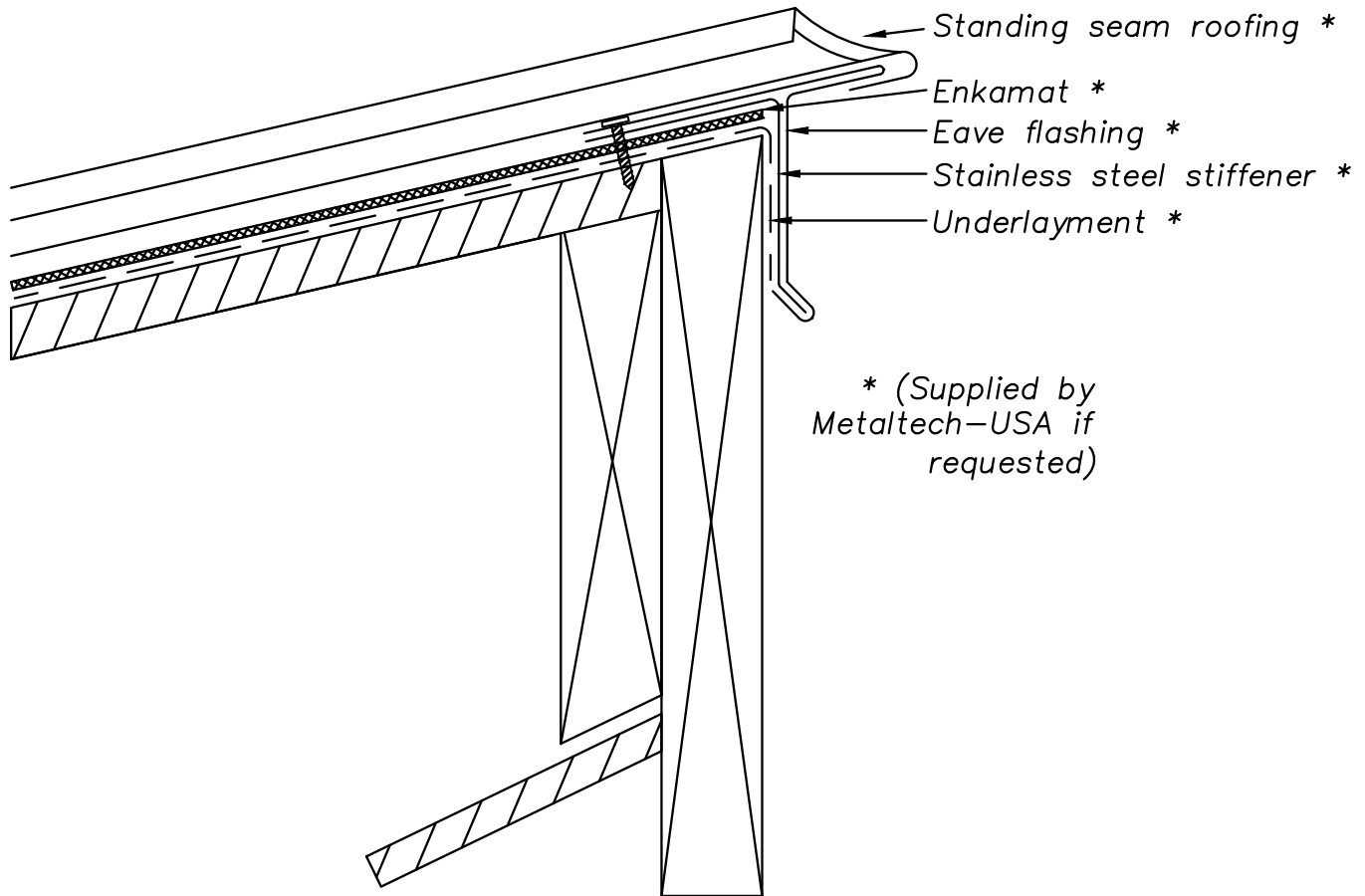
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: MONO PITCH RIDGE – OPTION 2		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1102		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: RIDGE DETAILS			
	SCALE: NTS	SHEET NO: 2 OF 15	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06




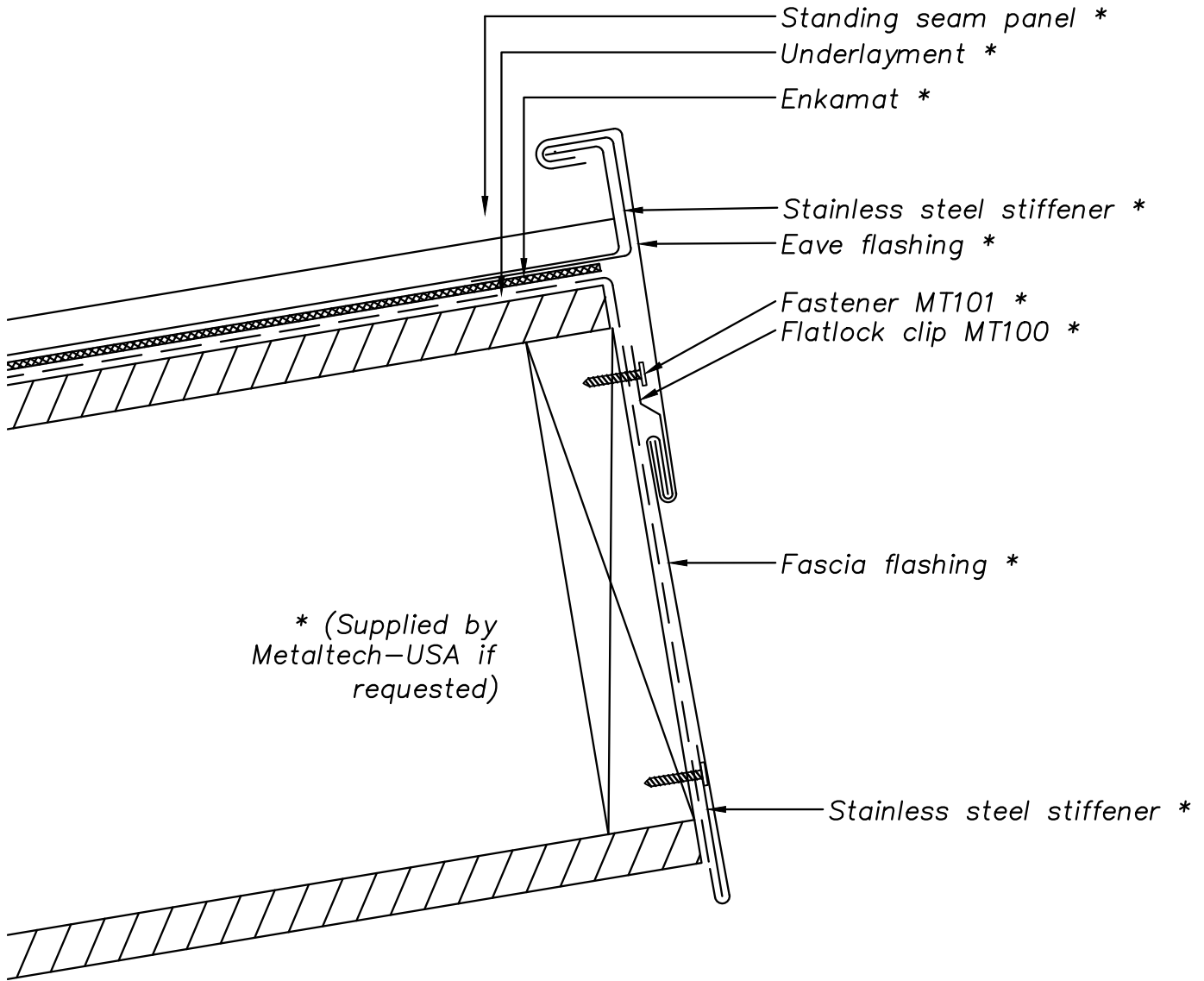
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	DRAWING NAME: MONO PITCH RIDGE – OPTION 3		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1103		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: RIDGE DETAILS			
	SCALE: NTS	SHEET NO: 3 OF 15	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06




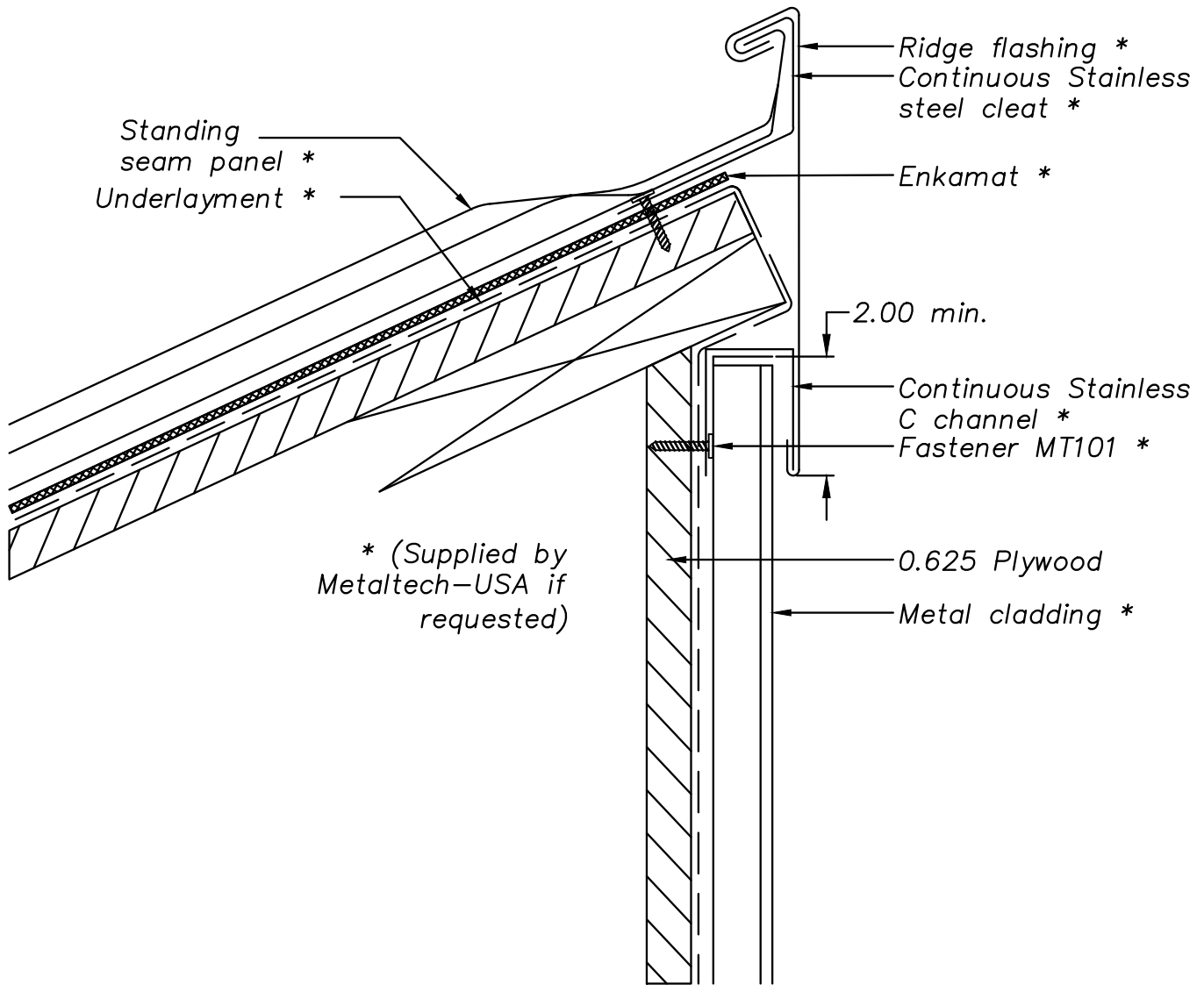
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	DRAWING NAME: MONO PITCH RIDGE – OPTION 4		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1104		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: RIDGE DETAILS			
	SCALE: NTS	SHEET NO: 4 OF 15	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06




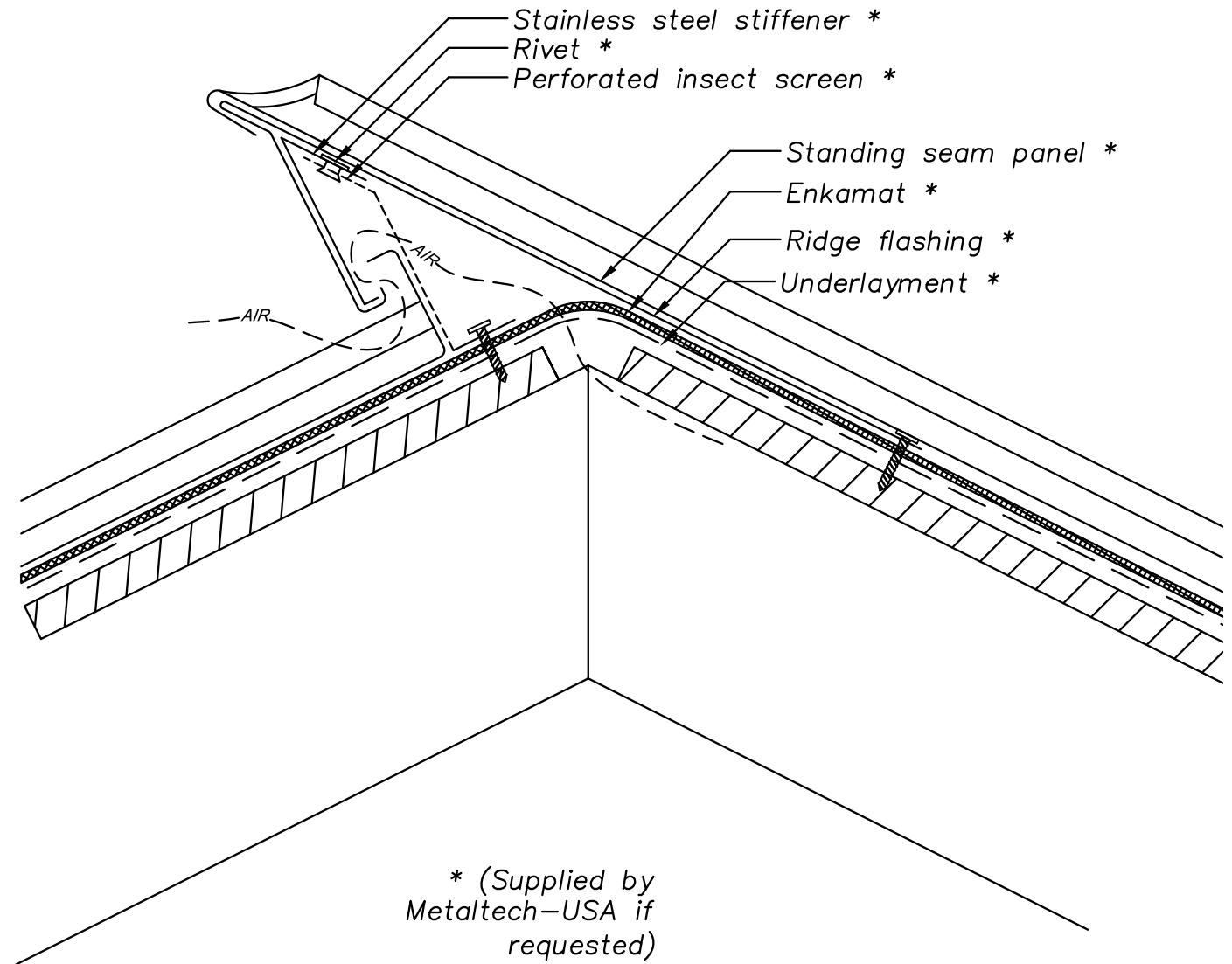
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: MONO PITCH RIDGE – OPTION 5	REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1105	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: RIDGE DETAILS		
	SCALE: NTS	SHEET NO: 5 OF 15	SIZE: A




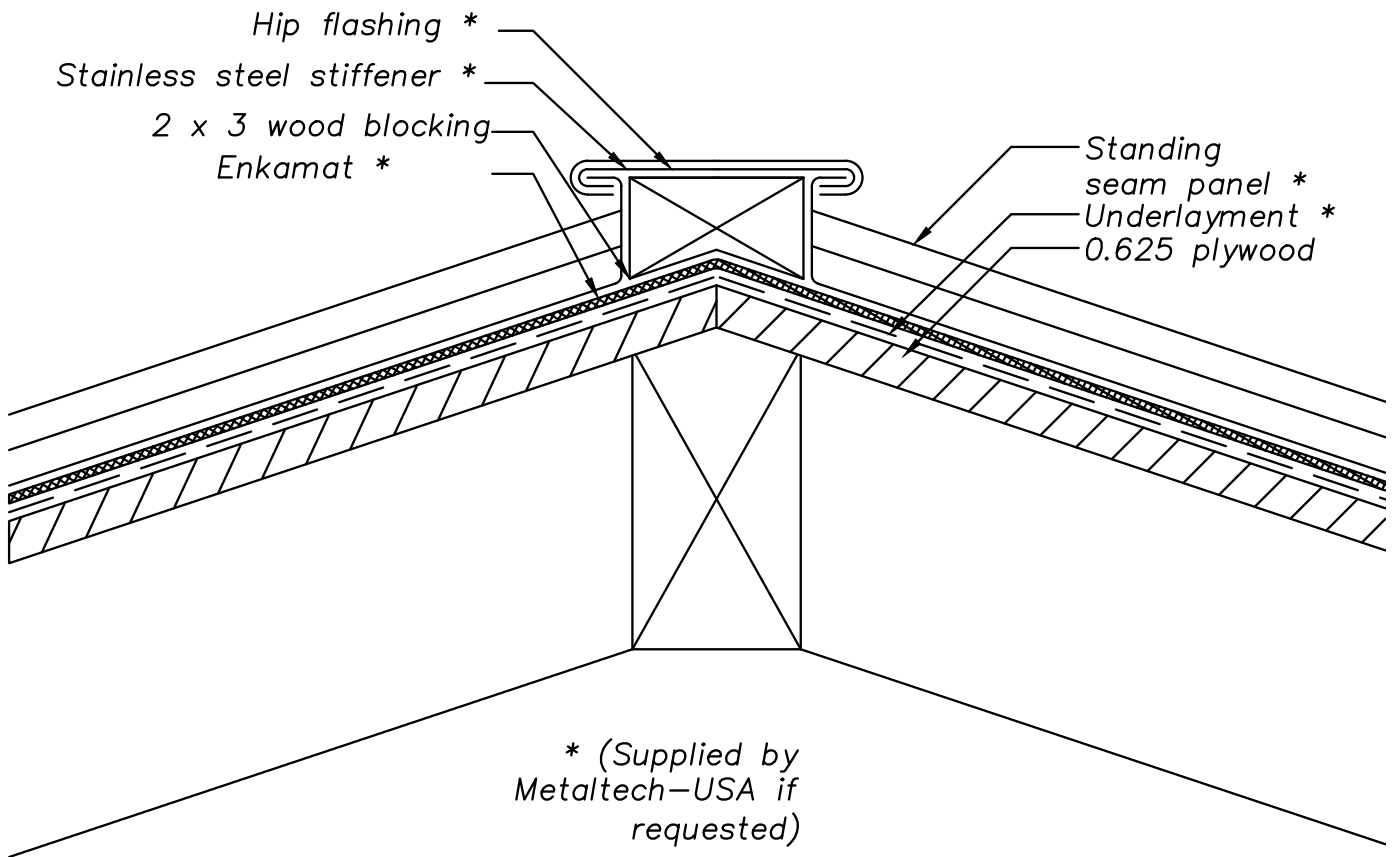
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: MONO PITCH RIDGE – OPTION 6		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1106		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: RIDGE DETAILS				
SCALE: NTS	SHEET NO: 6 OF 15	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




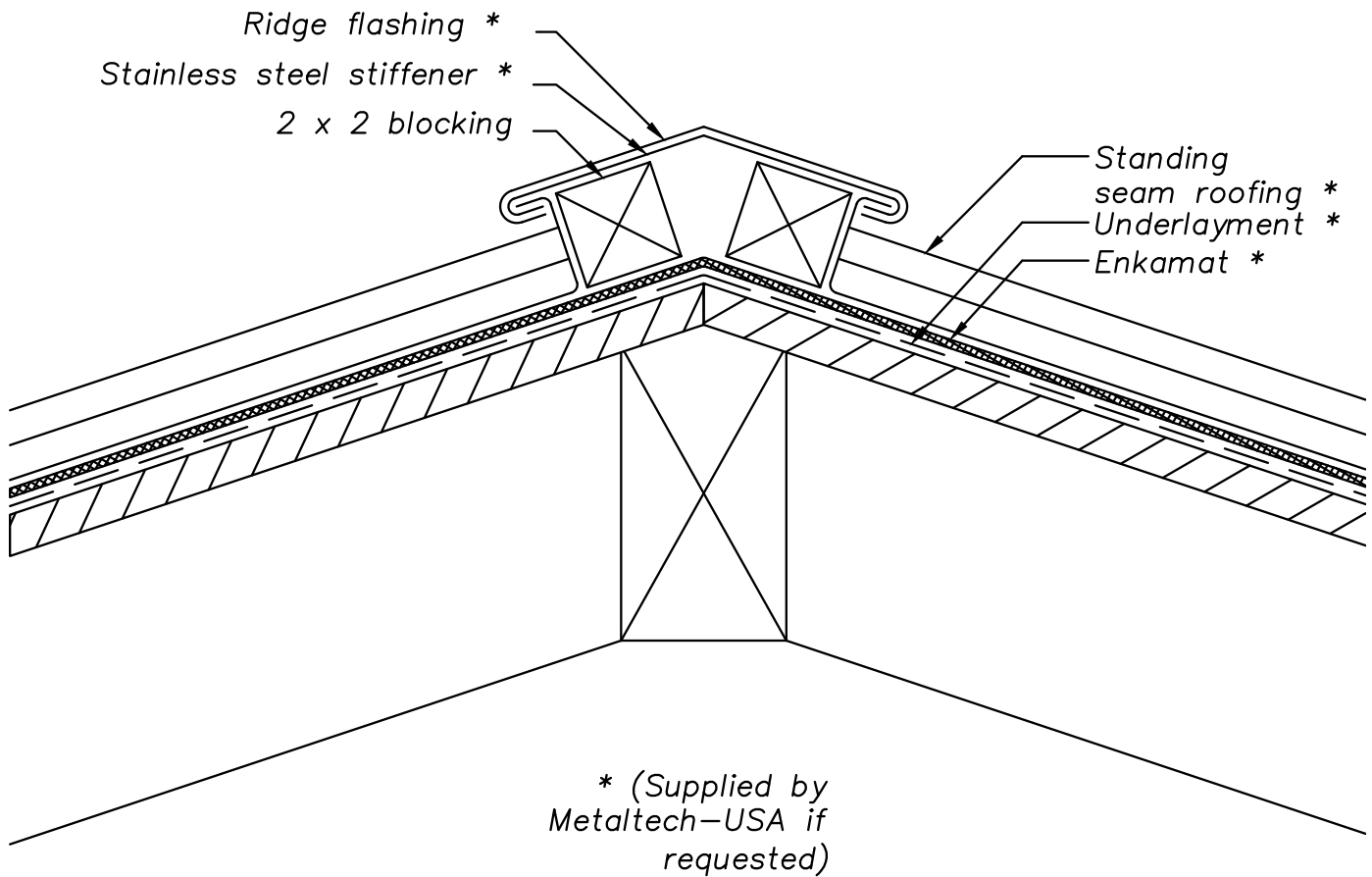
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: RIDGE W/ OFFSET SLOPE		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1107		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: RIDGE DETAILS				
SCALE: NTS	SHEET NO: 7 OF 15	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




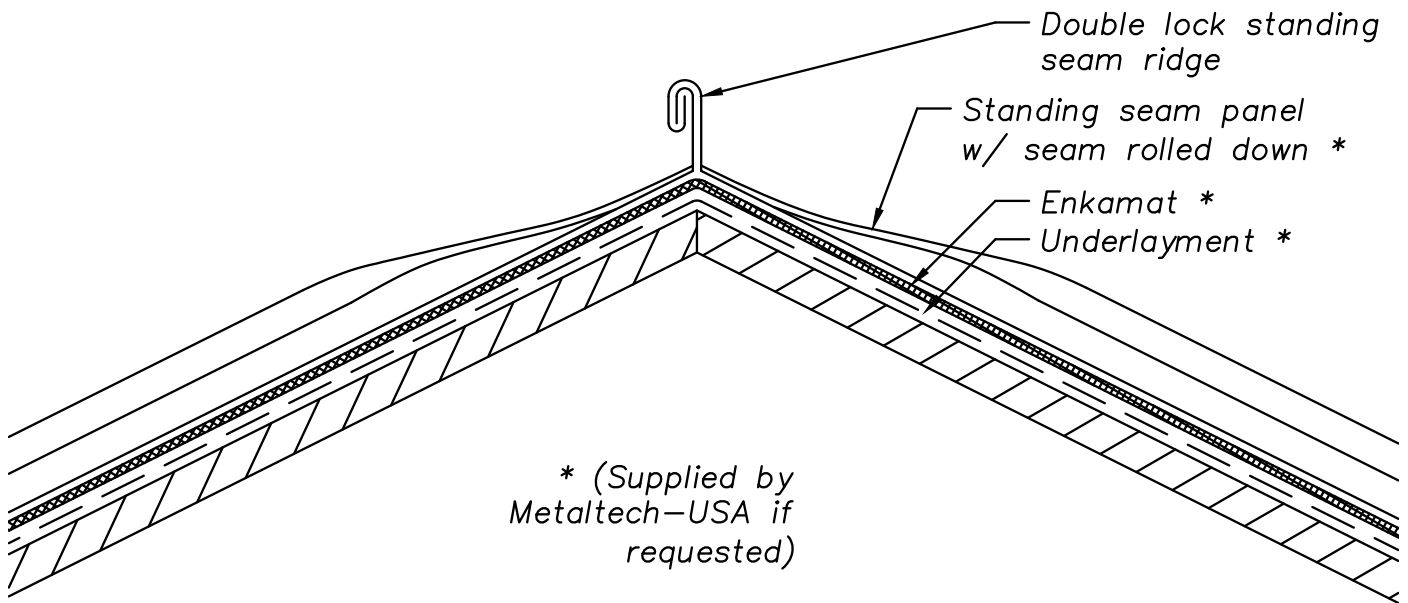
NOTE:
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: HIP/RIDGE DETAIL- OPTION 1		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1108		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: RIDGE DETAILS			
	SCALE: NTS	SHEET NO: 8 OF 15	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06




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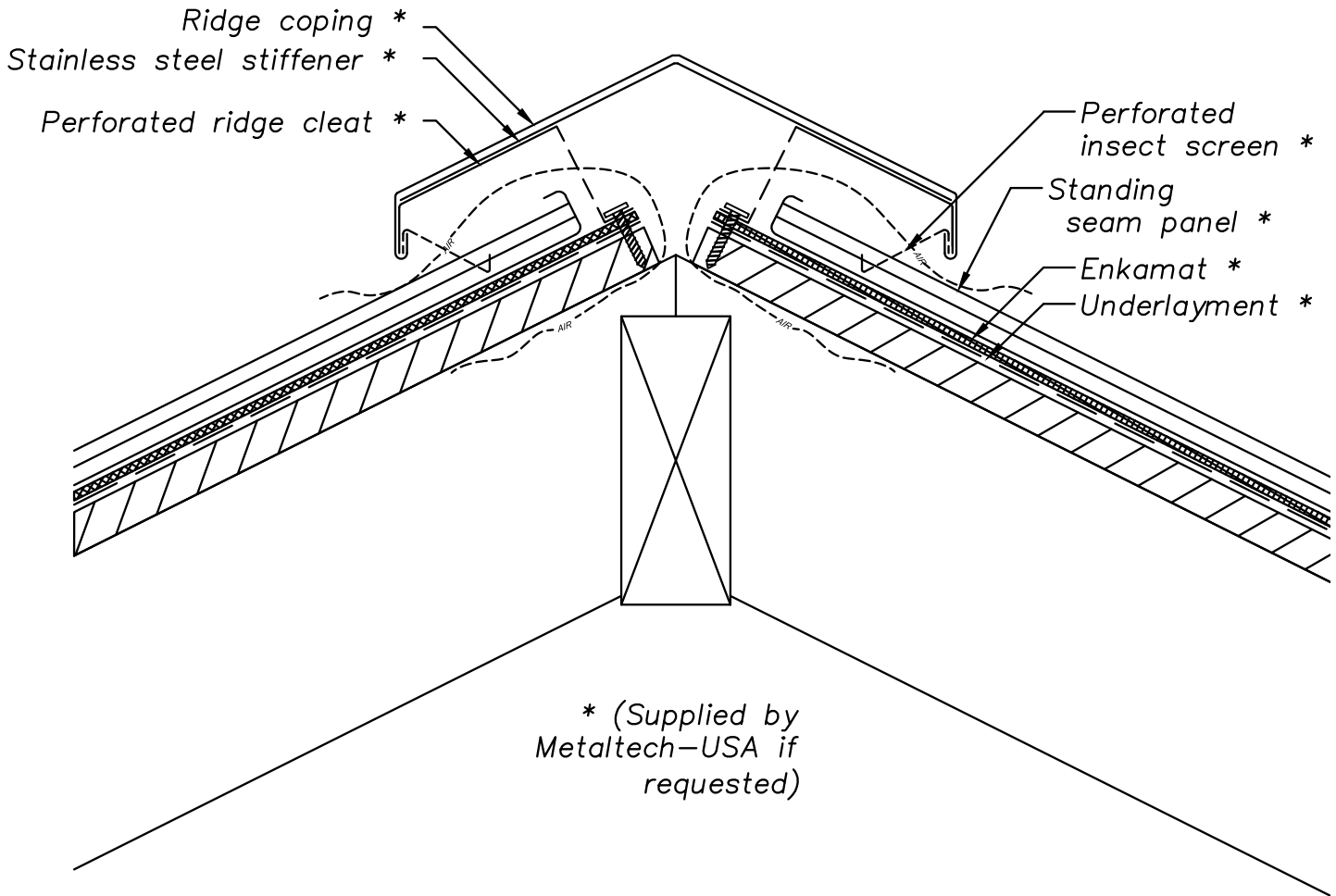
 <p> METALTECH Global <small>a Forza Group Company</small> DESIGNING STRENGTH </p>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: HIP/RIDGE DETAIL- OPTION 2	REVISION NO: A	DATED CREATED: 4/9/2015	
			DWG NO: MT_SSRP_1109	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
			PROJECT NAME: RIDGE DETAILS			
	SCALE: NTS	SHEET NO: 9 OF 15	SIZE: A	TOLERANCES: ANGULAR ±1" LINEAR ±0.06		



NOTE:
Panel seams must line up from one side to the other to prevent excessive material overlap.

NOTE:
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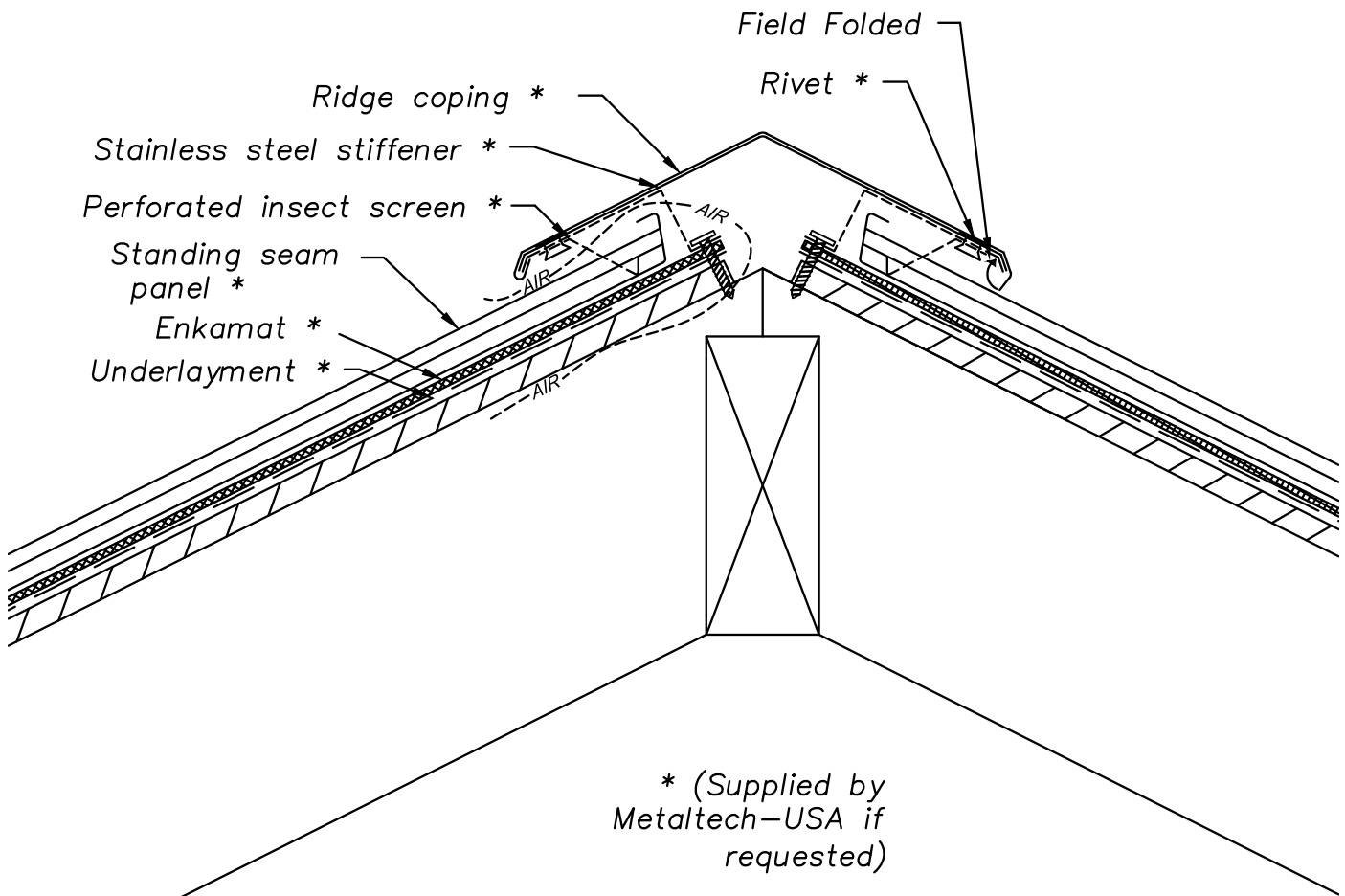
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES 	DRAWING NAME: HIP/RIDGE DETAIL- OPTION 3		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1110		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: RIDGE DETAILS				
SCALE: NTS	SHEET NO: 10 OF 15	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




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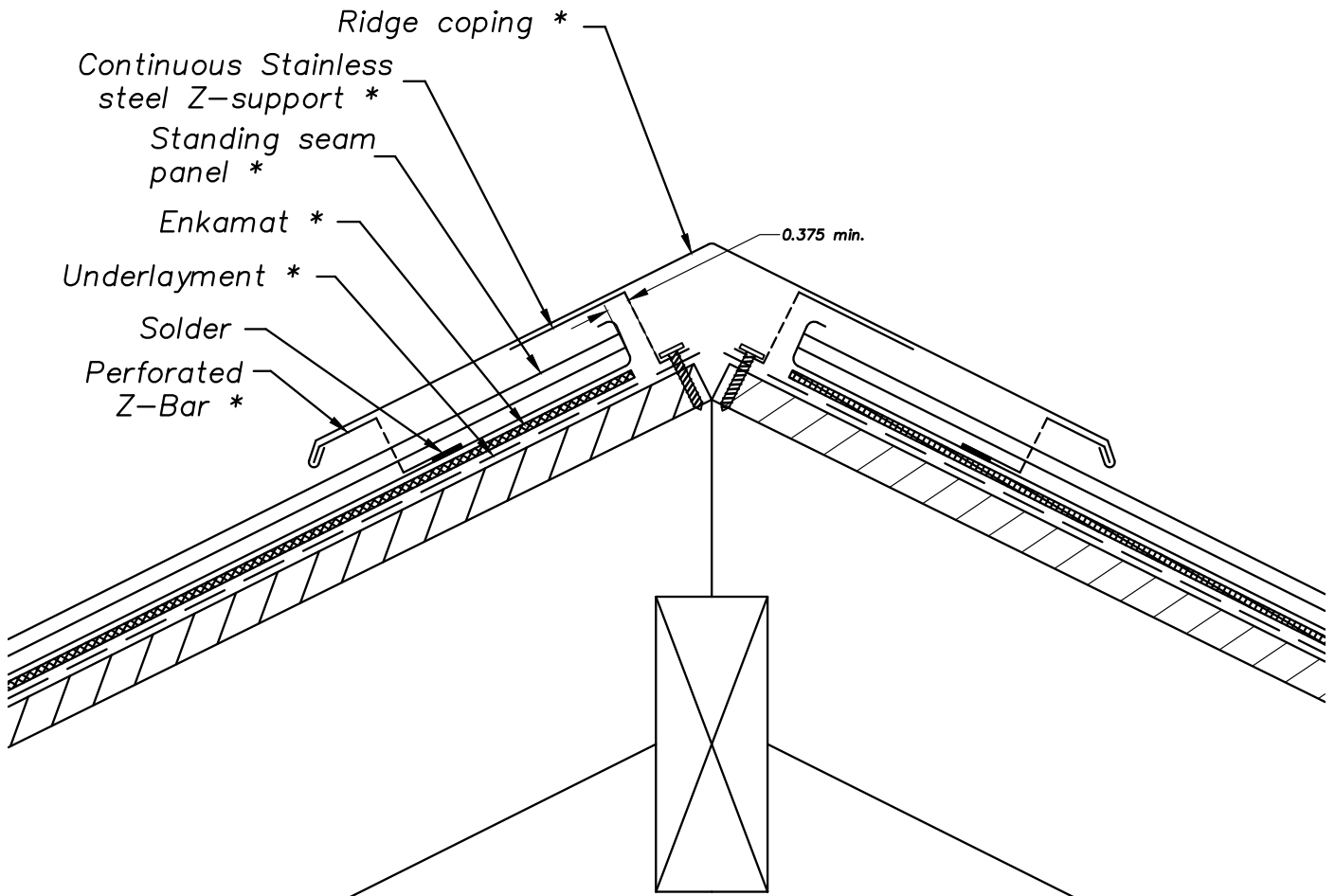
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: RIDGE W/ Z-SUPPORT- OPTION 1		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1111		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: RIDGE DETAILS				
SCALE: NTS		SHEET NO: 11 OF 15	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06





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 <p>METALTECH Global <small>a Forza Group Company</small> DESIGNING STRENGTH</p>	DRAWING NAME: RIDGE W/ Z-SUPPORT- OPTION 2		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1112		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: RIDGE DETAILS			
	SCALE: NTS	SHEET NO: 12 OF 15	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06



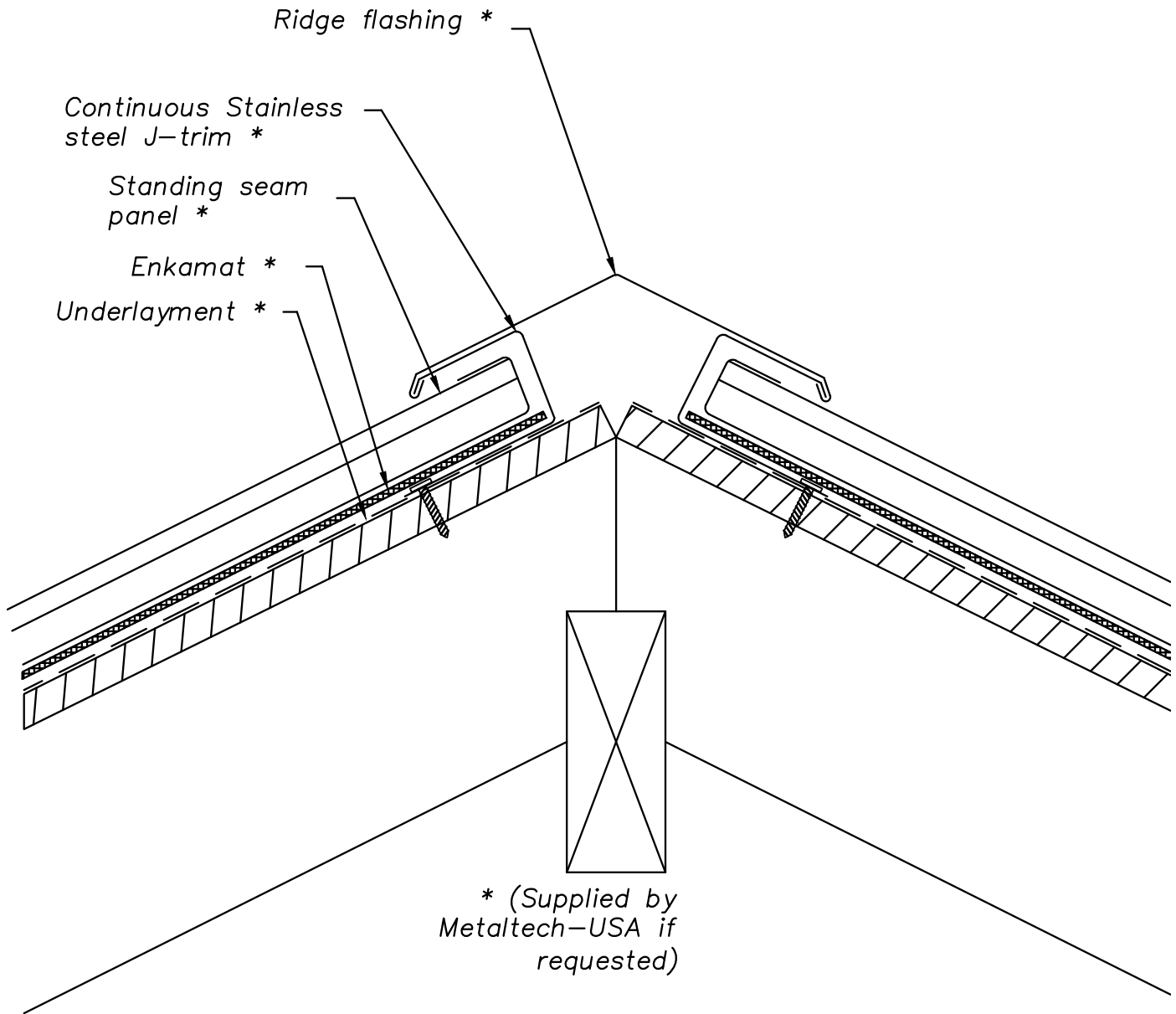
* (Supplied by Metaltech-USA if requested)

NOTE:


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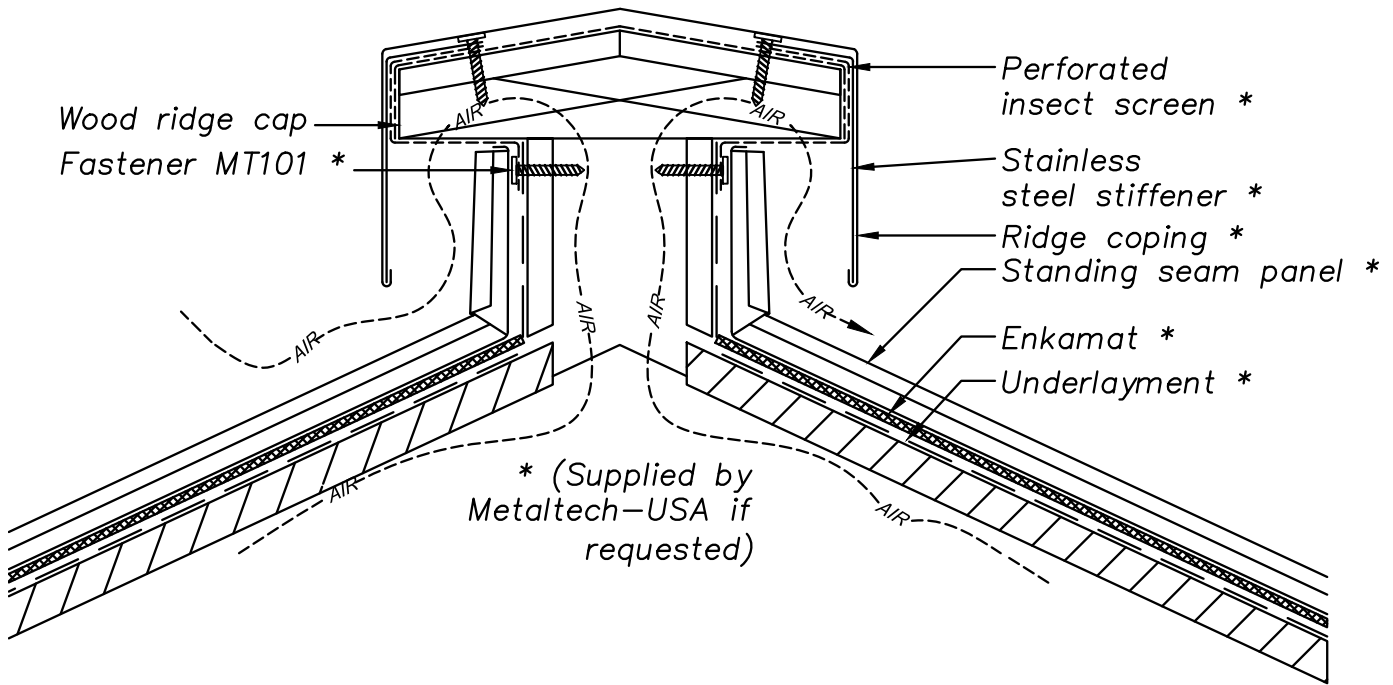
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: RIDGE W/ Z-SUPPORT- OPTION 3		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1113		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: RIDGE DETAILS				
SCALE: NTS		SHEET NO: 13 OF 15	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06






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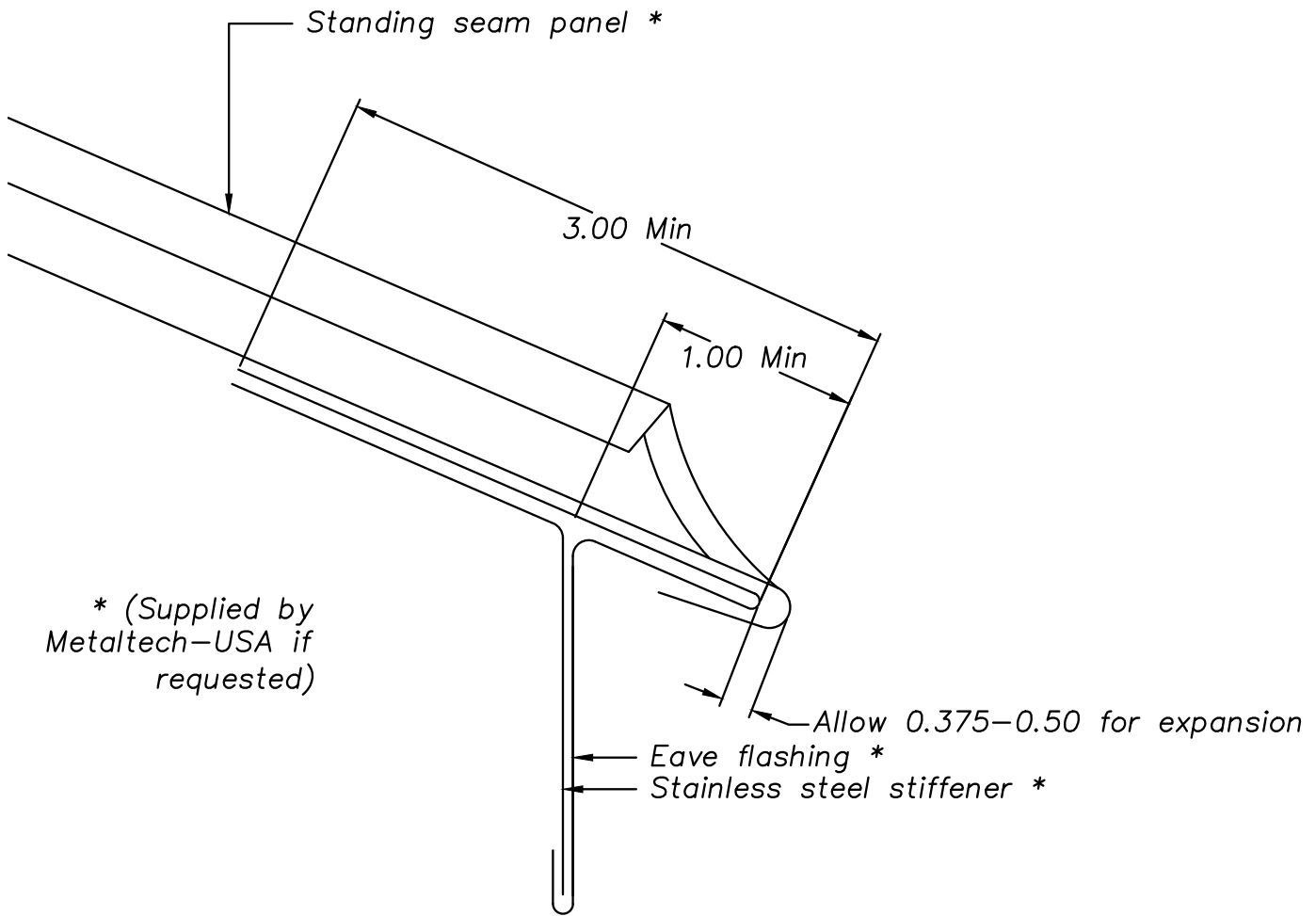
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: RIDGE W/ J-SUPPORT- OPTION 1		REVISION NO: A	DATED CREATED: 4/9/2015
	DWG NO: MT_SSRP_1114		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: RIDGE DETAILS				
SCALE: NTS	SHEET NO: 14 OF 15	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




NOTE:

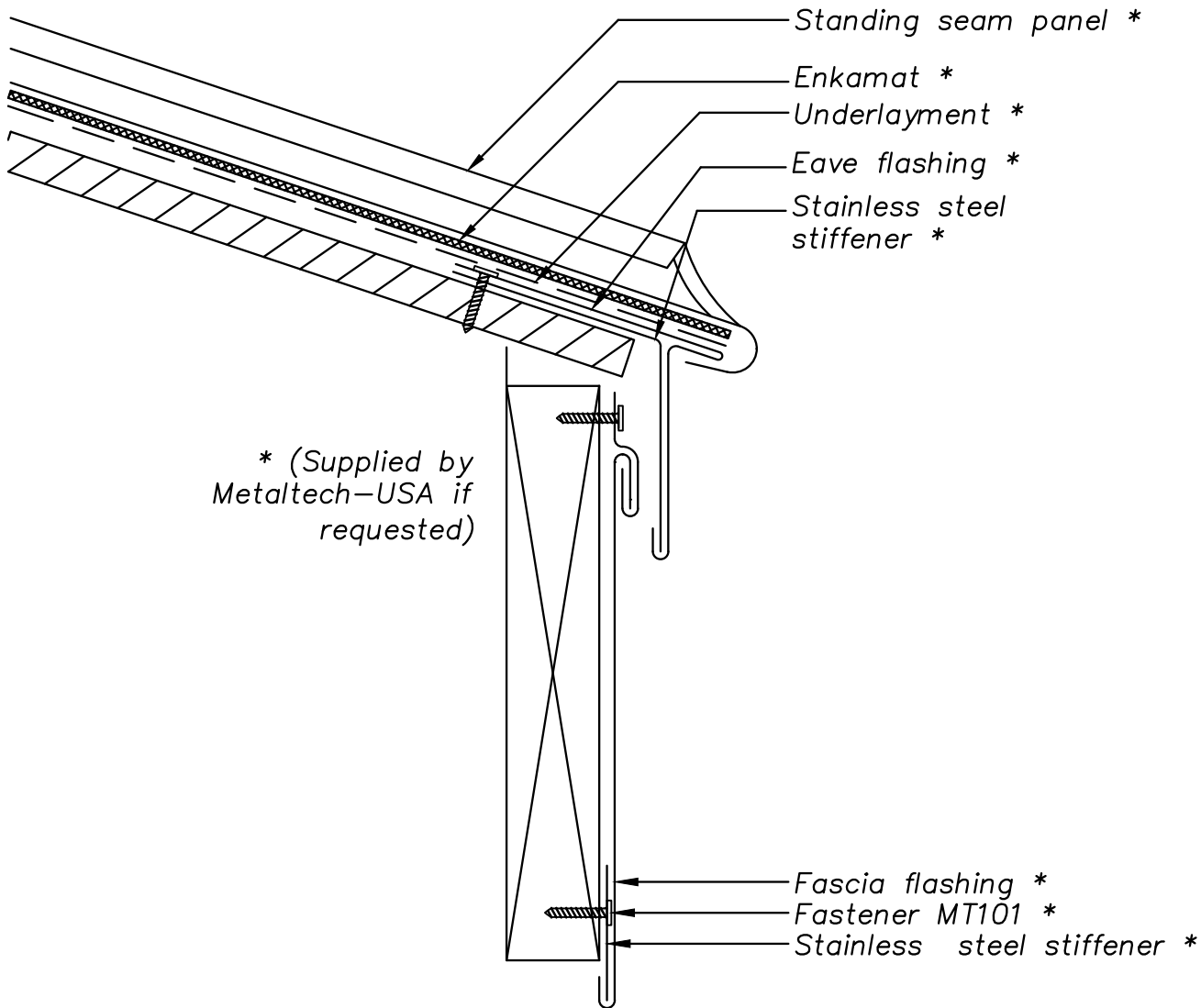
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: HEAVY DUTY VENTILATED RIDGE		REVISION NO: A	DATED CREATED: 4/9/2015	
	DWG NO: MT_SSRP_1115		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
	PROJECT NAME: RIDGE DETAILS				
	SCALE: NTS	SHEET NO: 15 OF 15	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	



NOTE:
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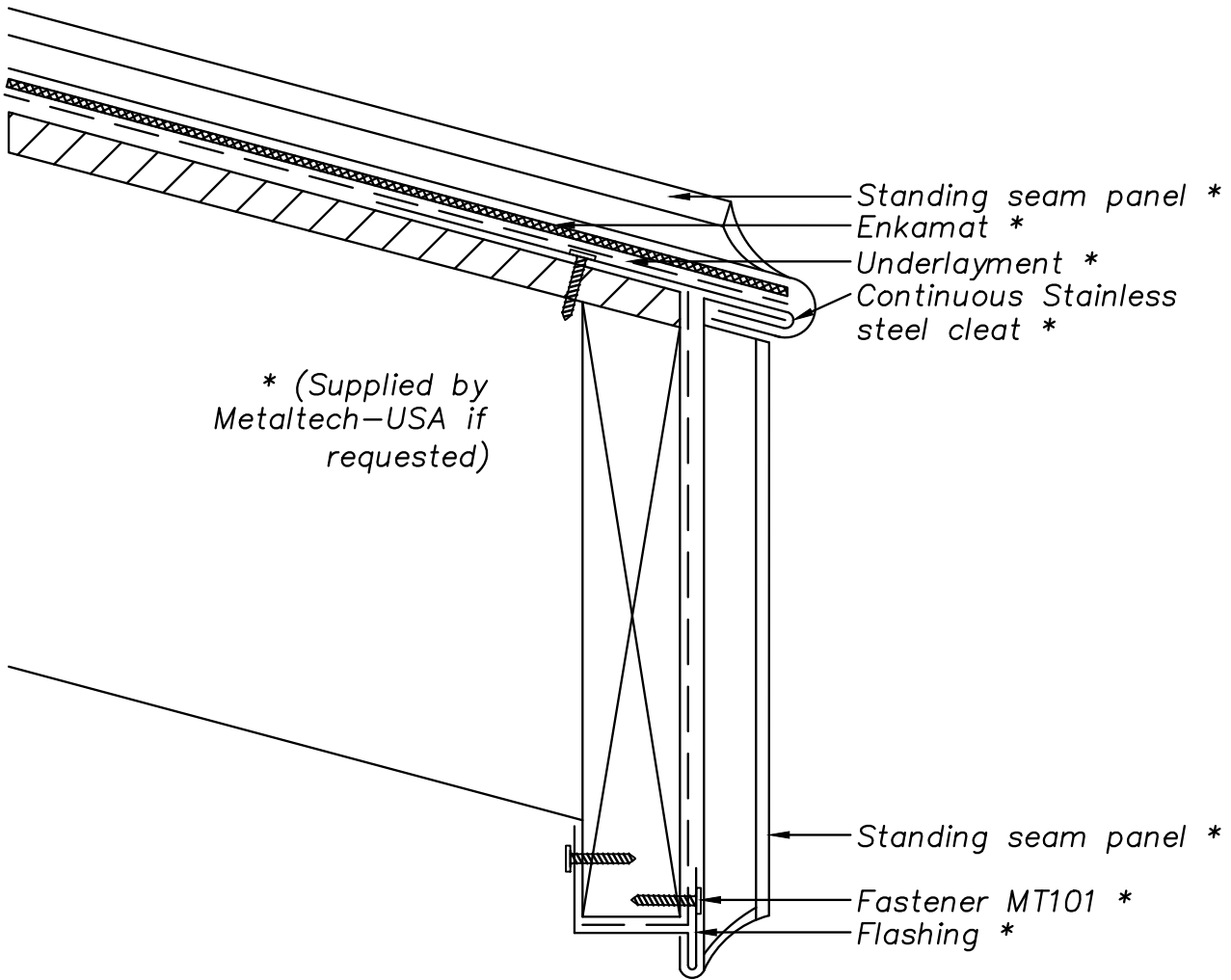
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: TYPICAL EAVE SECTION		REVISION NO: A	DATED CREATED: 5/23/2015	
	DWG NO: MT_SSRP_1201		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
	PROJECT NAME: EAVE DETAILS				
	SCALE: NTS	SHEET NO: 1 OF 11	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




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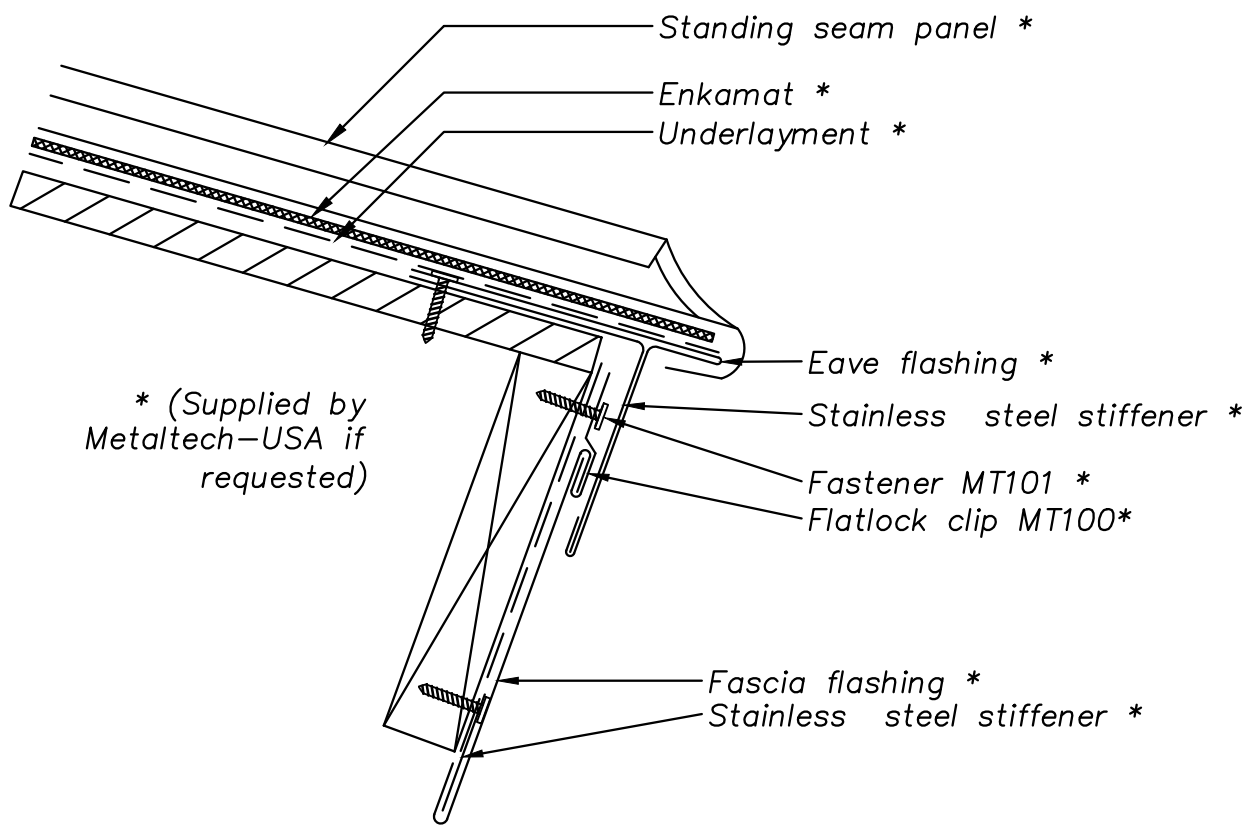
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: FASCIA – OPTION 1		REVISION NO: A	DATED CREATED: 5/23/2015
	DWG NO: MT_SSRP_1202		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: EAVE DETAILS				
SCALE: NTS		SHEET NO: 2 OF 11	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06





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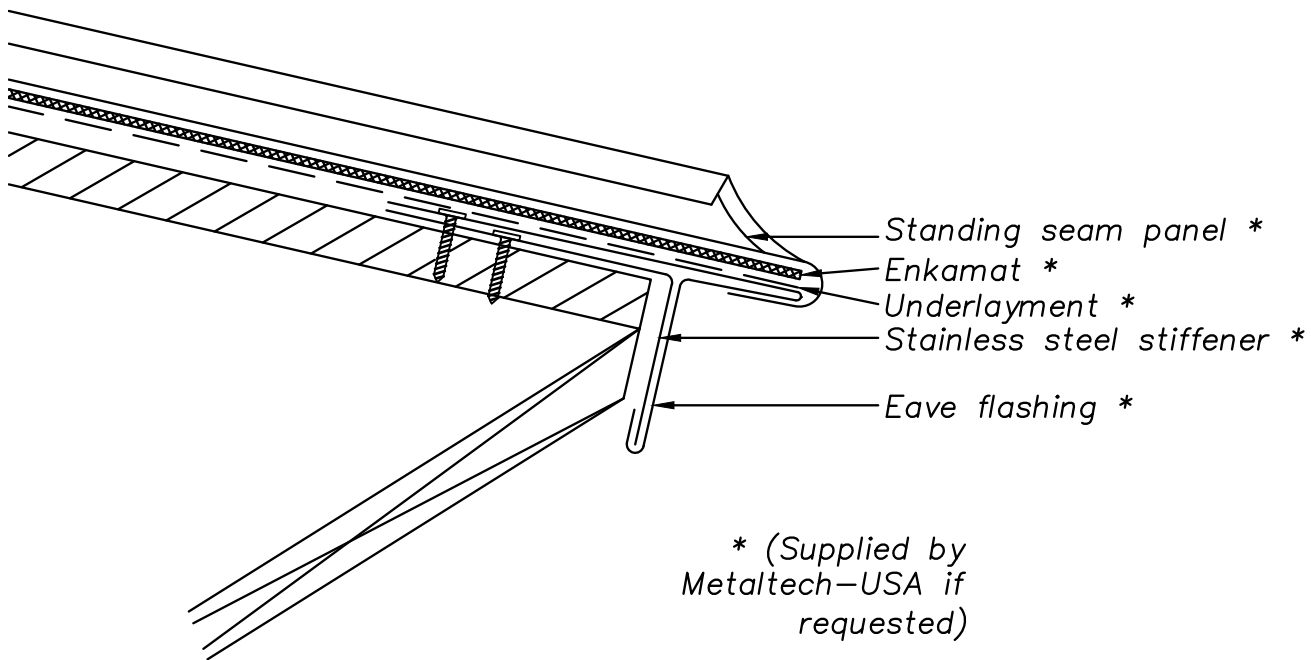
 <small>a Forza Group Company</small> DESIGNING STRENGTH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: FASCIA - OPTION 2	REVISION NO: A	DATED CREATED: 5/23/2015	
	DWG NO: MT_SSRP_1203		PROJECT NAME: EAVE DETAILS	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
	SCALE: NTS	SHEET NO: 3 OF 11	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06		




NOTE:
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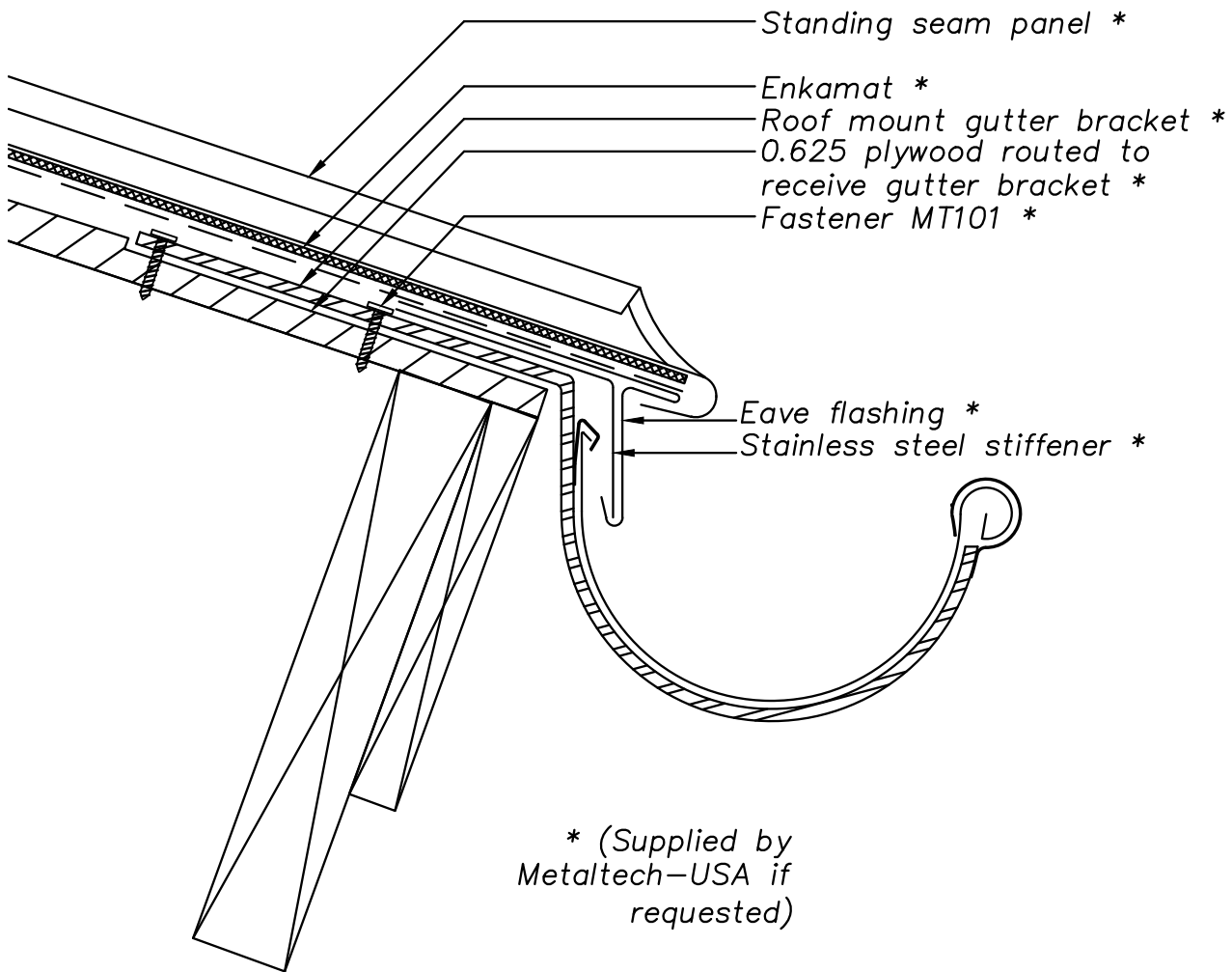
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: FASCIA - OPTION 3		REVISION NO: A	DATED CREATED: 5/23/2015
	DWG NO: MT_SSRP_1204		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: EAVE DETAILS				
SCALE: NTS		SHEET NO: 4 OF 11	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06






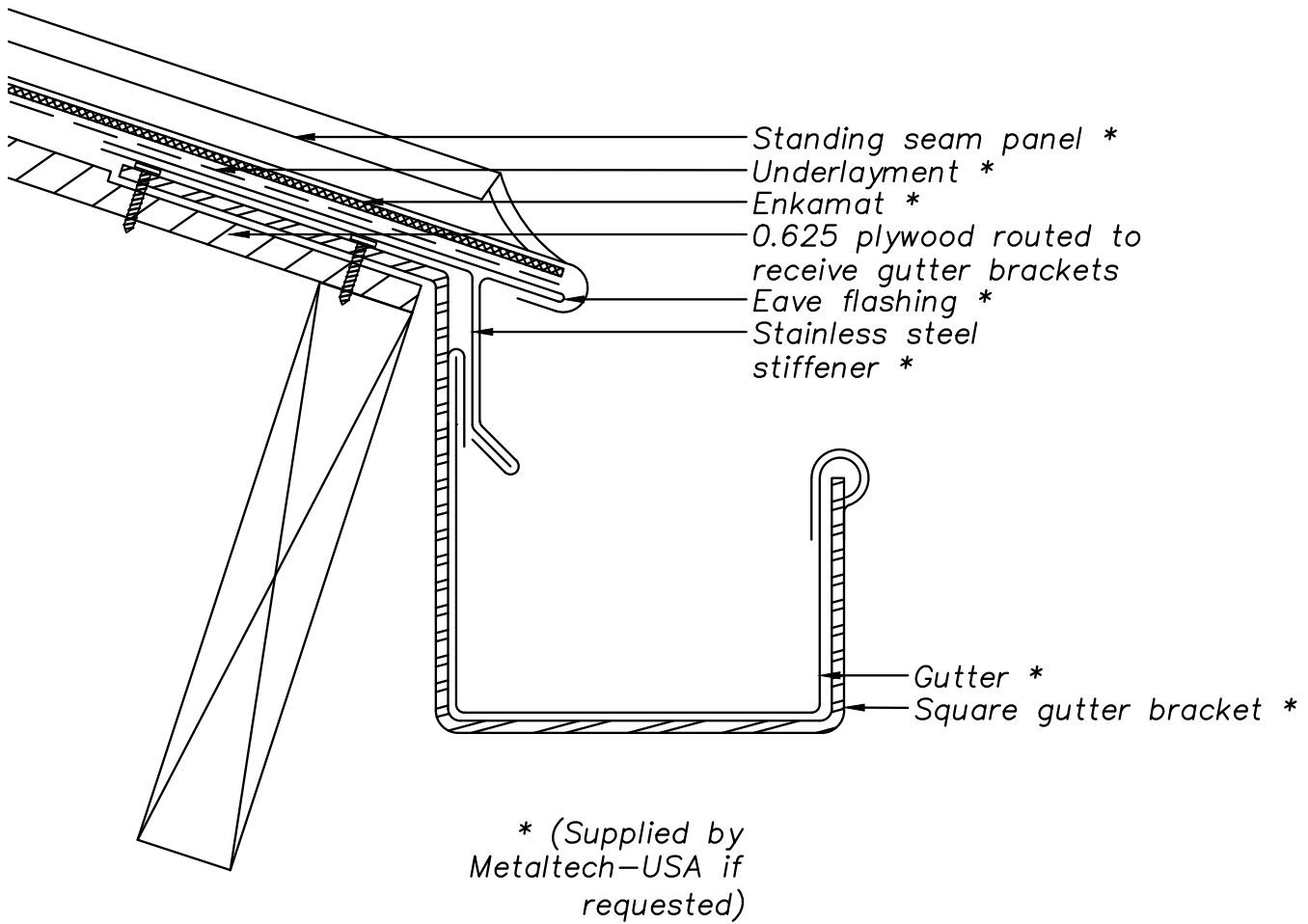
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: FASCIA - OPTION 4	REVISION NO: A	DATED CREATED: 5/23/2015
	DWG NO: MT_SSRP_1205	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: EAVE DETAILS		
	SCALE: NTS	SHEET NO: 5 OF 11	SIZE: A
TOLERANCES: ANGULAR ±1° LINEAR ±0.06			




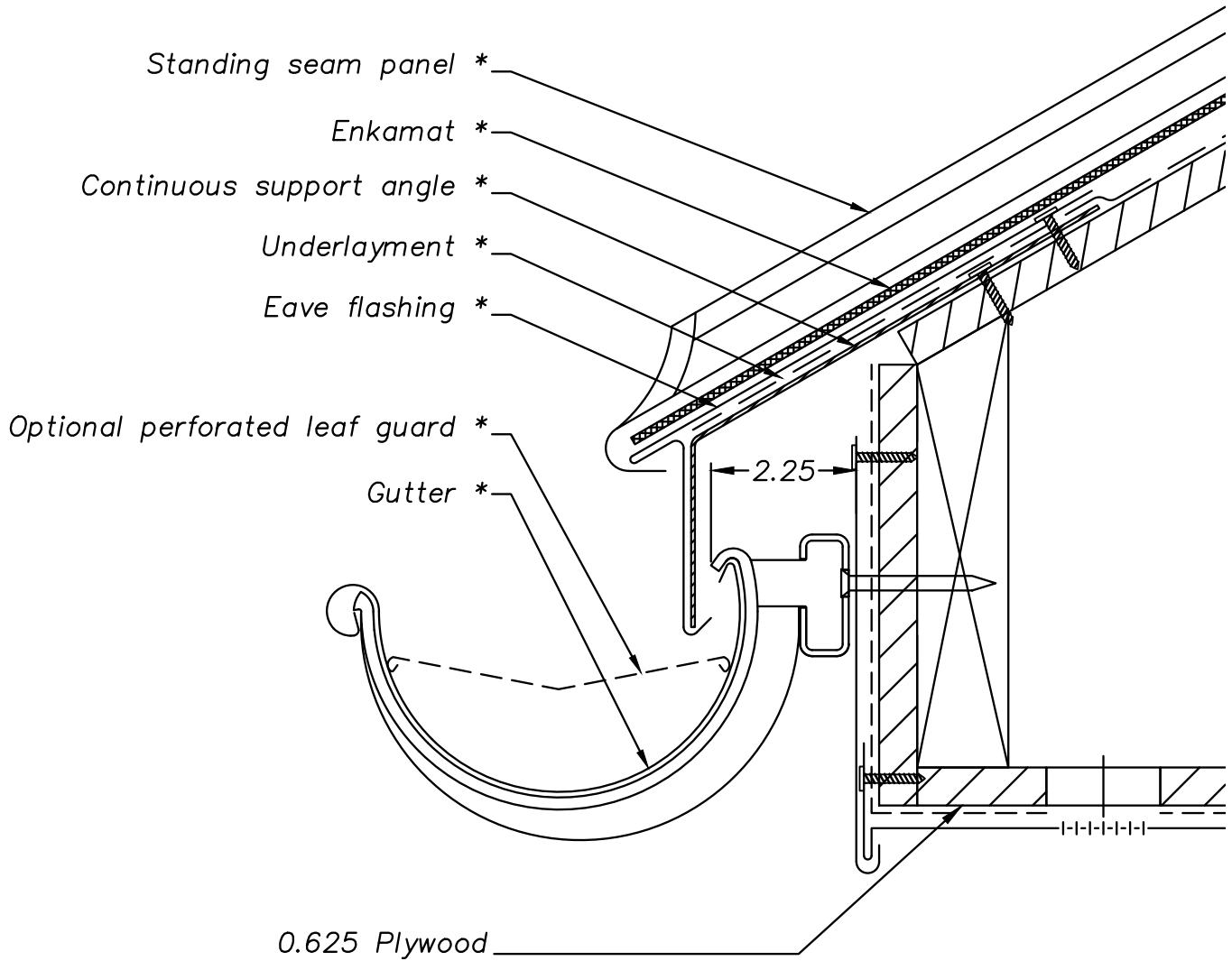
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: EAVE WITH GUTTER – OPTION 1		REVISION NO: A	DATED CREATED: 5/23/2015	
	DWG NO: MT_SSRP_1206		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
 a Forza Group Company DESIGNING STRENGTH	PROJECT NAME: EAVE DETAILS				
	SCALE: NTS	SHEET NO: 6 OF 11	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: EAVE WITH GUTTER - OPTION 2		REVISION NO: A	DATED CREATED: 5/23/2015	
	DWG NO: MT_SSRP_1207		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
 a Forza Group Company DESIGNING STRENGTH	PROJECT NAME: EAVE DETAILS				
	SCALE: NTS	SHEET NO: 7 OF 11	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	

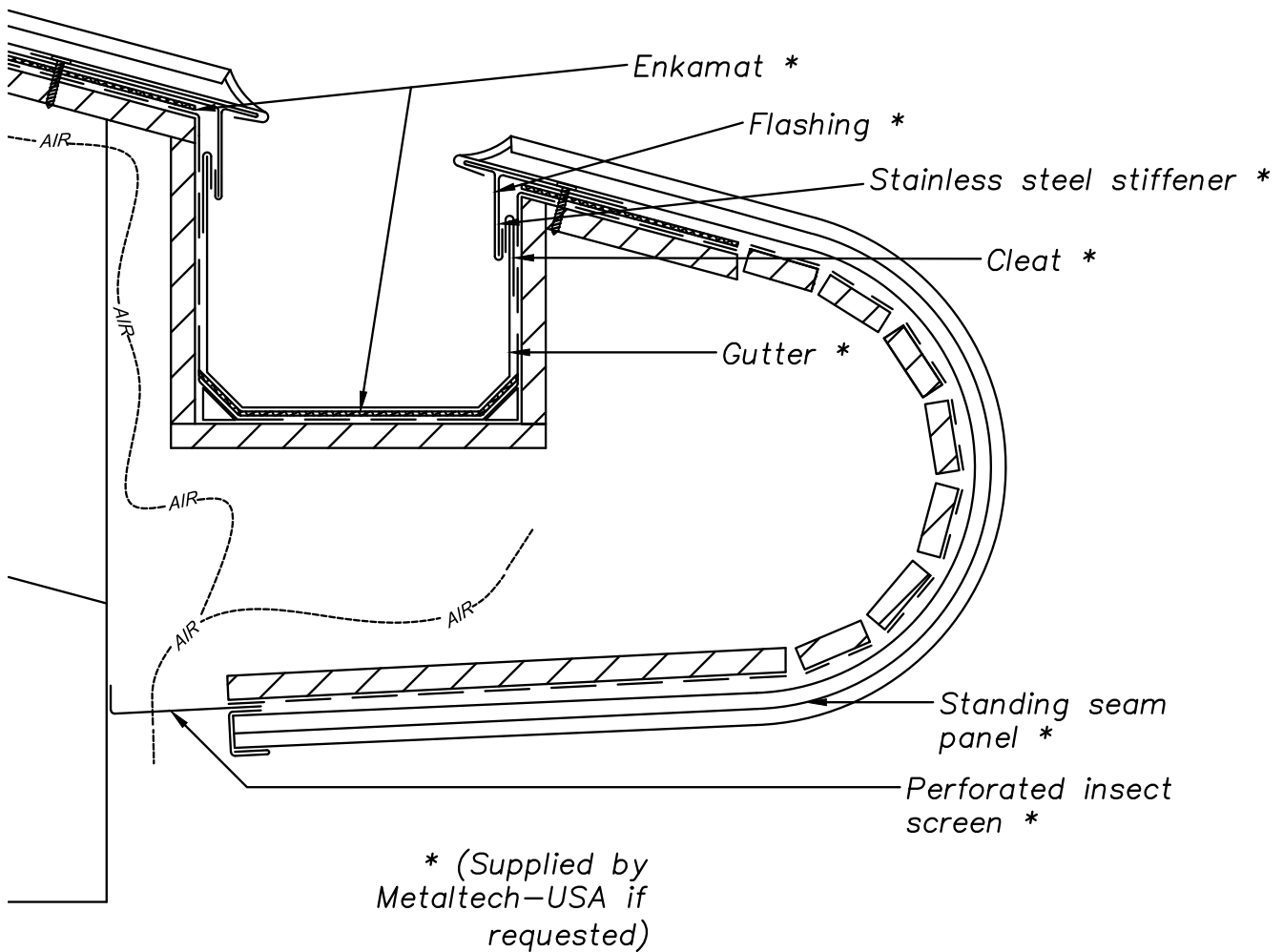


* (Supplied by
Metaltech-USA if
requested)

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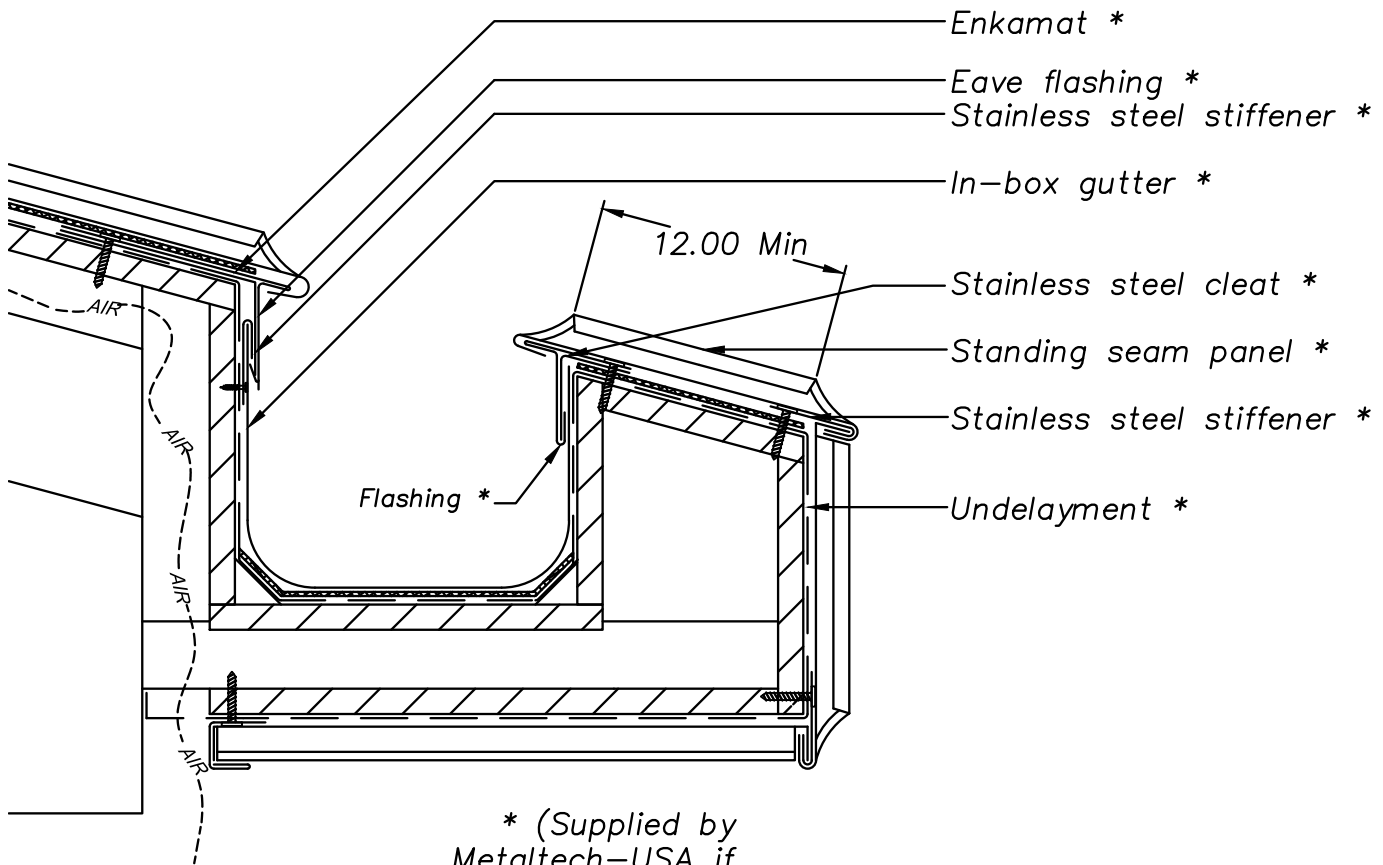
<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>	<p>DRAWING NAME: EAVE WITH GUTTER – OPTION 3</p>		<p>REVISION NO: A</p>	<p>DATED CREATED: 5/23/2015</p>	
	<p>DWG NO: MT_SSRP_1208</p>		<p>CHECKED BY: ESIMONSEN</p>	<p>APPROVED BY: ESIMONSEN</p>	
 <p>METALTECH Global a Forza Group Company DESIGNING STRENGTH</p>	<p>PROJECT NAME: EAVE DETAILS</p>				
	<p>SCALE: NTS</p>	<p>SHEET NO: 8 OF 11</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>	



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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: BUILT IN GUTTER – OPTION 1	REVISION NO: A	DATED CREATED: 5/23/2015
	DWG NO: MT_SSRP_1209		CHECKED BY: ESIMONSEN		APPROVED BY: ESIMONSEN
PROJECT NAME: EAVE DETAILS					
SCALE: NTS	SHEET NO: 9 OF 11	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06		

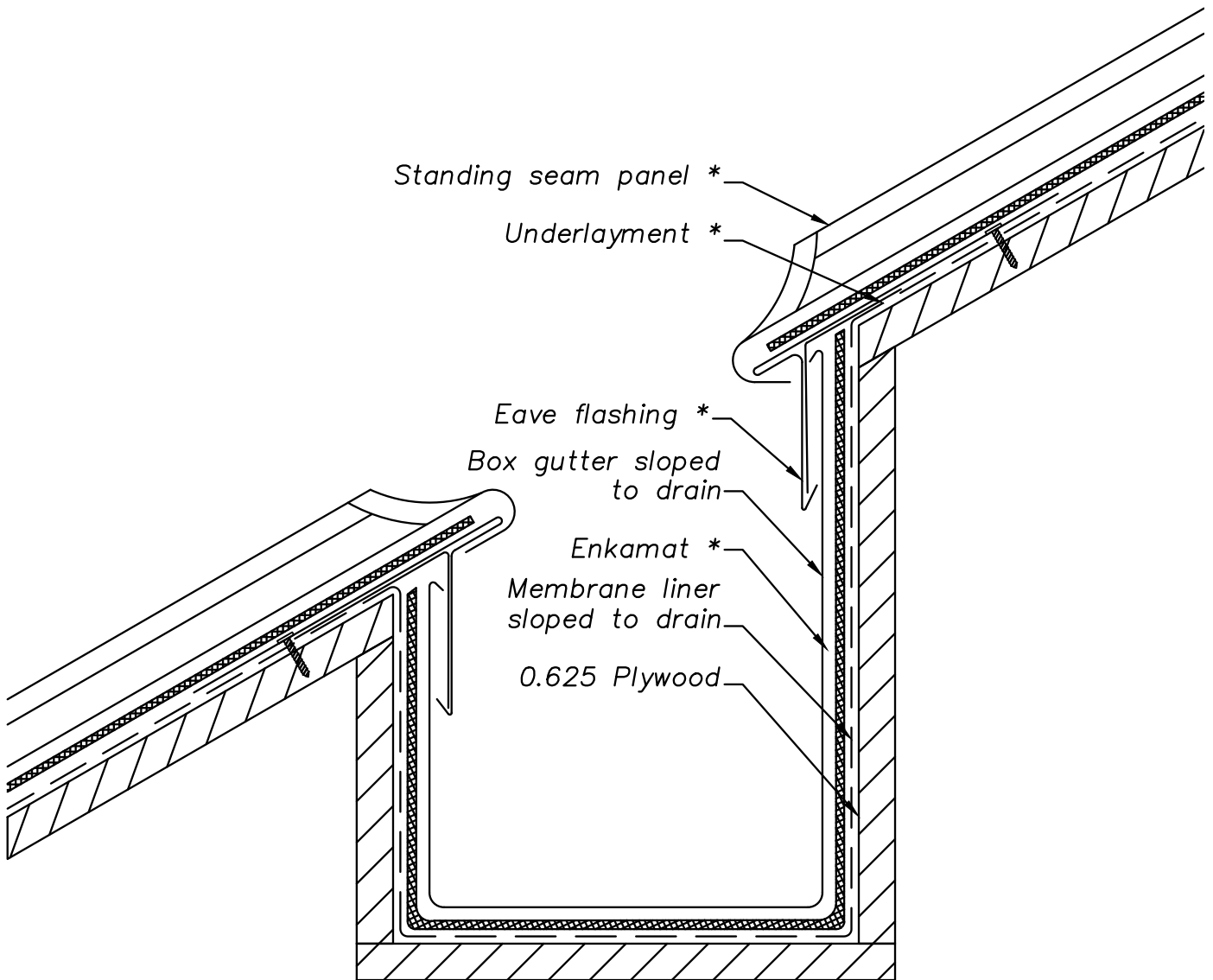


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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: BUILT IN GUTTER - OPTION 2		REVISION NO: A	DATED CREATED: 5/23/2015
	DWG NO: MT_SSRP_1210		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: EAVE DETAILS				
SCALE: NTS	SHEET NO: 10 OF 11	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	



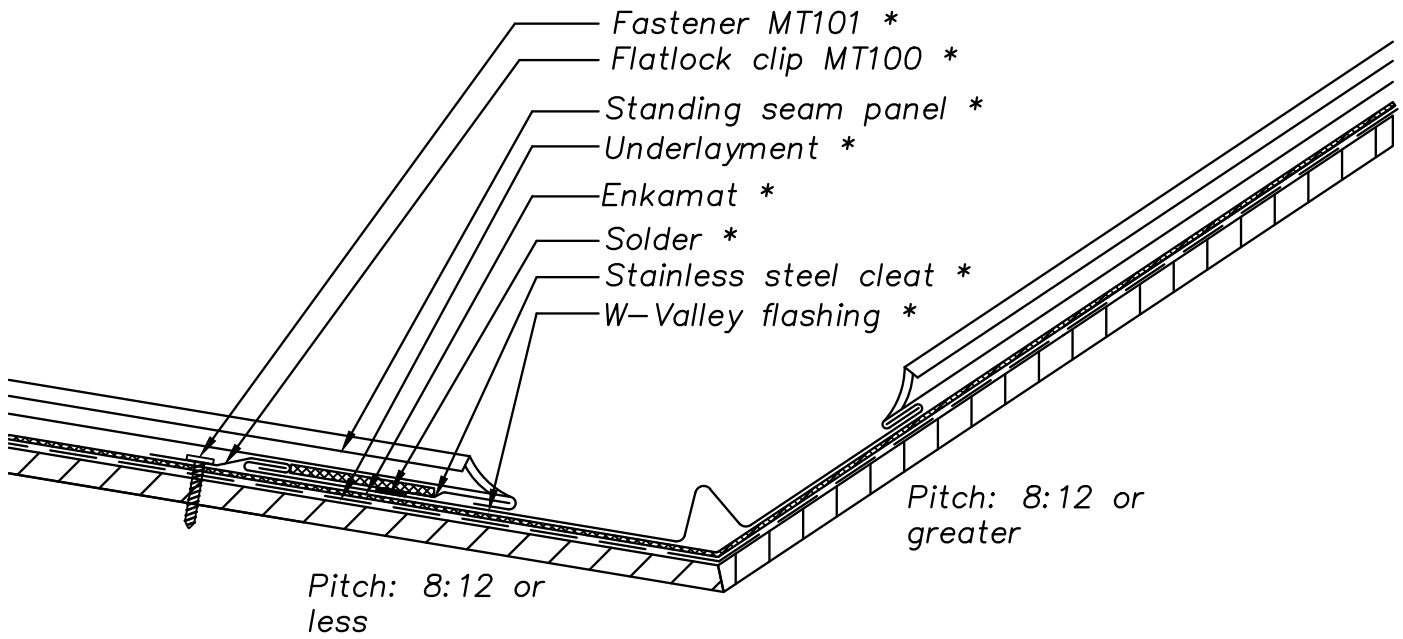
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: BUILT IN GUTTER – OPTION 3		REVISION NO: A	DATED CREATED: 5/23/2015
	DWG NO: MT_SSRP_1211		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: EAVE DETAILS				
SCALE: NTS		SHEET NO: 11 OF 11	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06




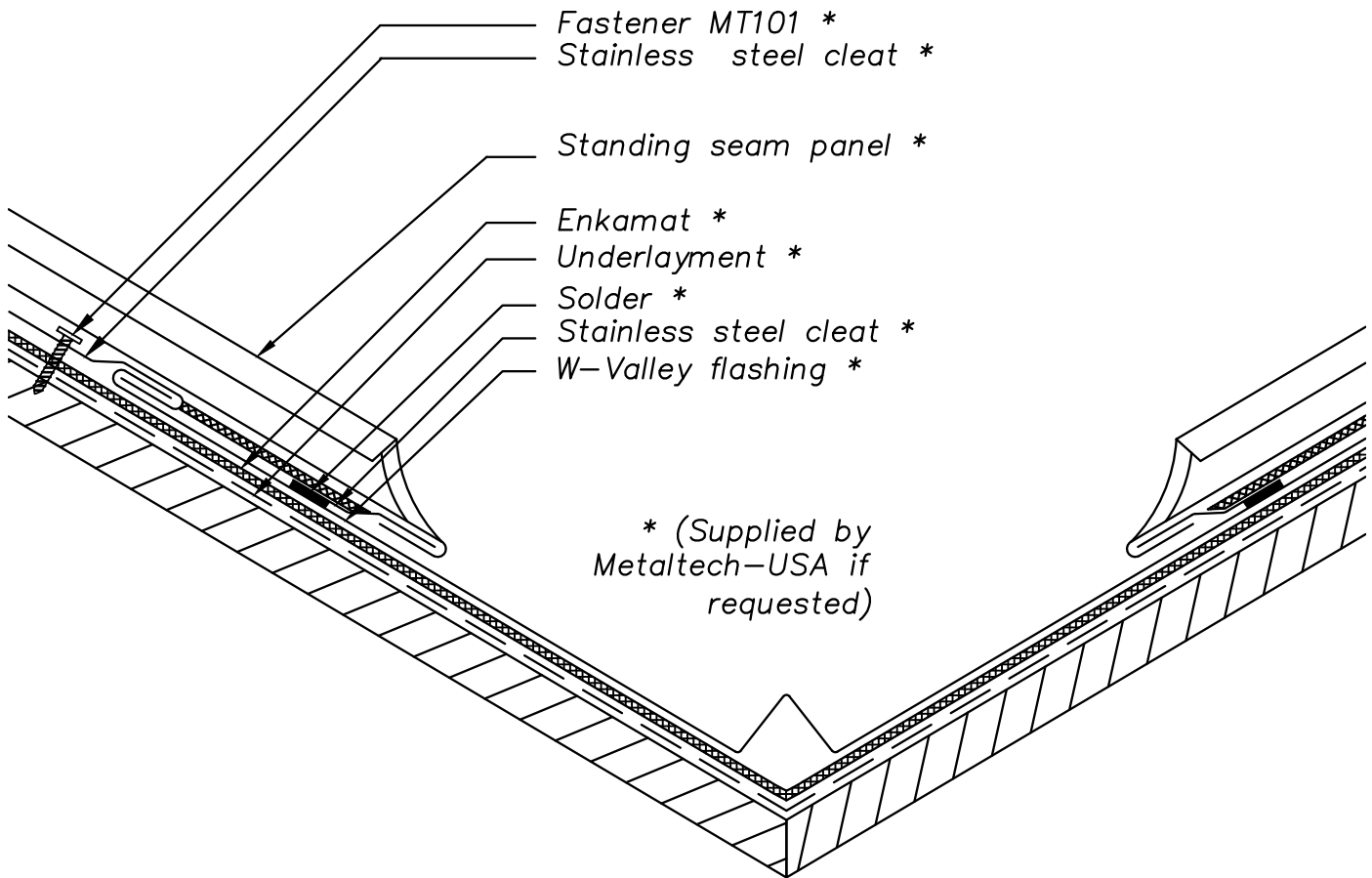


* (Supplied by
Metaltech-USA if
requested)


NOTE:

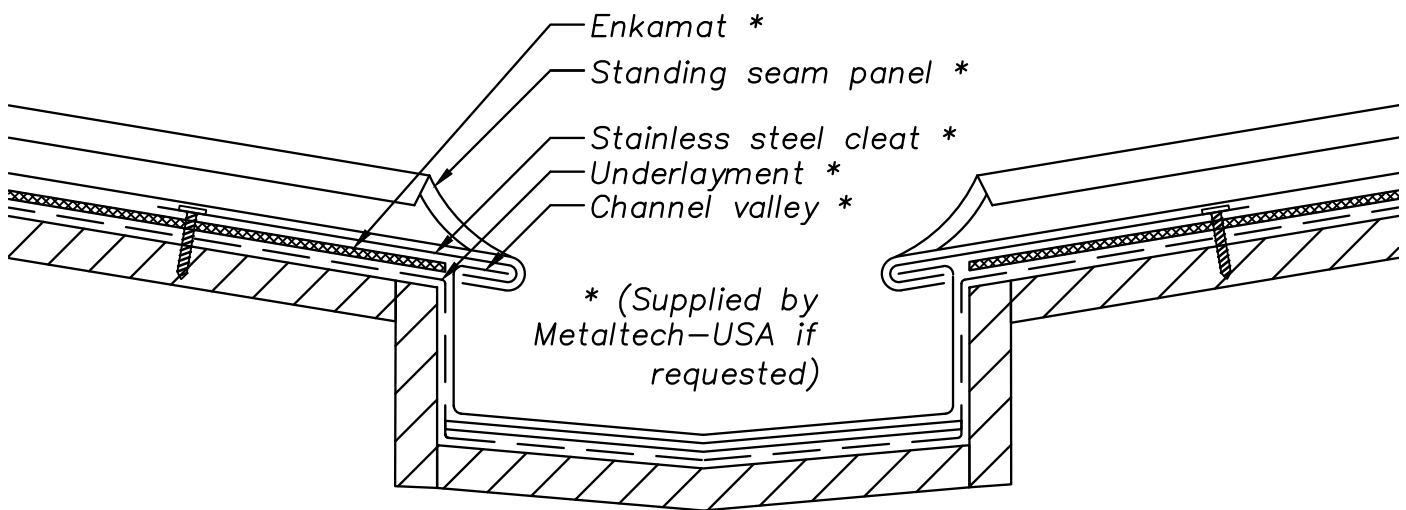
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: TYPICAL VALLEY SECTION		REVISION NO: A	DATED CREATED: 5/24/2015	
	DWG NO: MT_SSRP_1301		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
	PROJECT NAME: VALLEY DETAILS				
	SCALE: NTS	SHEET NO: 1 OF 6	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	




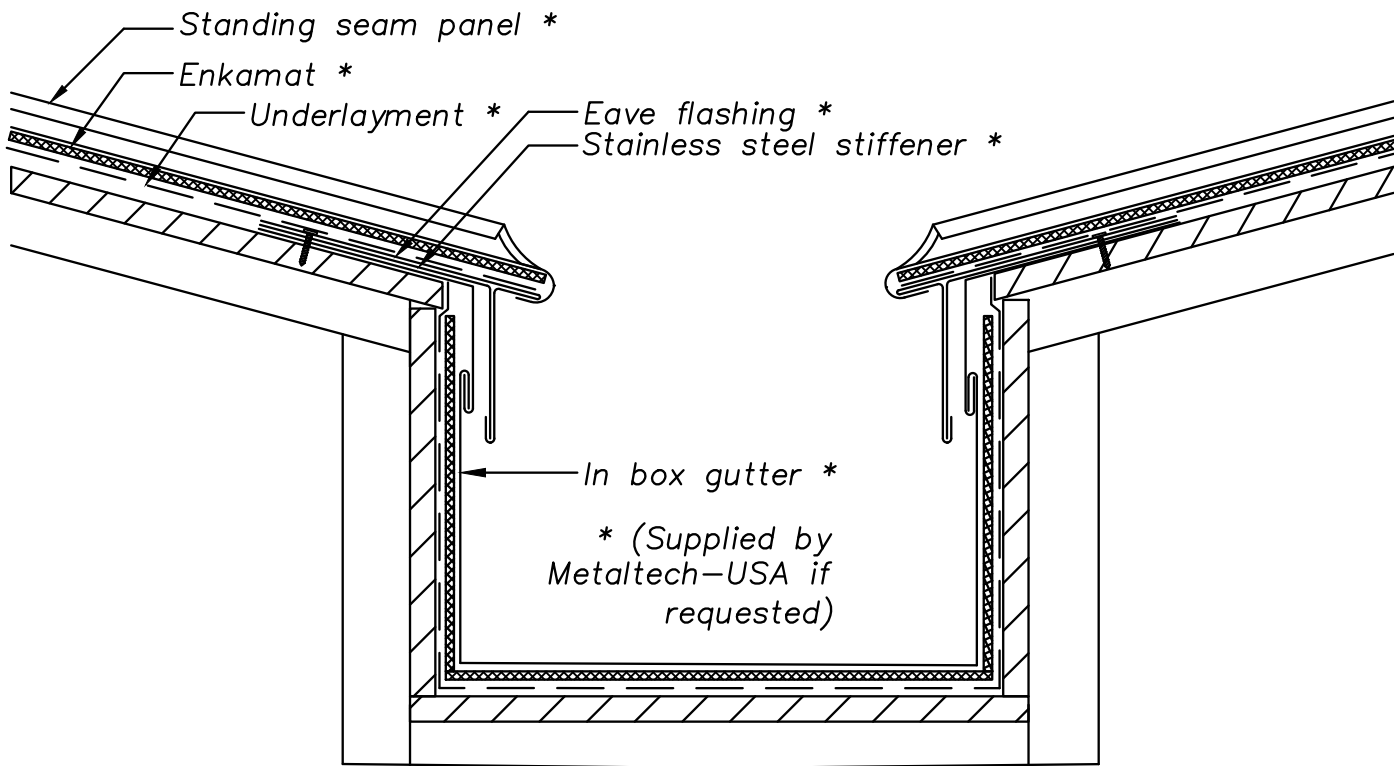
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: VALLEY DETAIL – OPTION 1		REVISION NO: A	DATED CREATED: 5/24/2015	
	DWG NO: MT_SSRP_1302		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
	PROJECT NAME: VALLEY DETAILS				
	SCALE: NTS	SHEET NO: 2 OF 6	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




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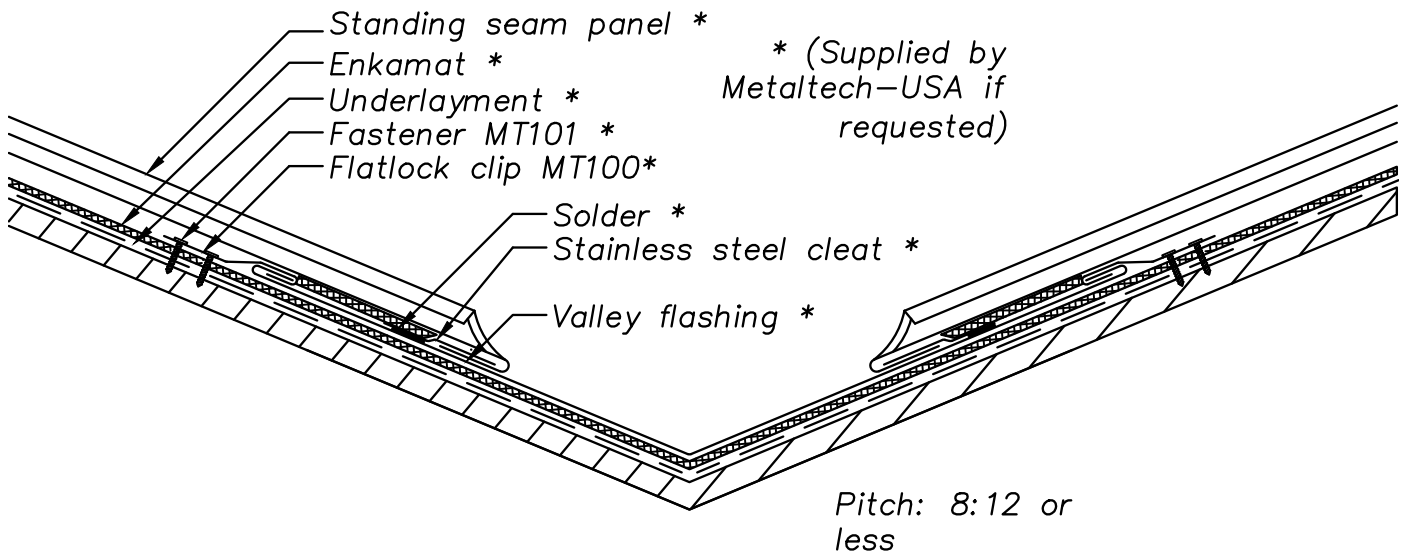
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: VALLEY DETAIL - OPTION 2		REVISION NO: A	DATED CREATED: 5/24/2015	
	DWG NO: MT_SSRP_1303		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
	PROJECT NAME: VALLEY DETAILS				
	SCALE: NTS	SHEET NO: 3 OF 6	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	




NOTE:

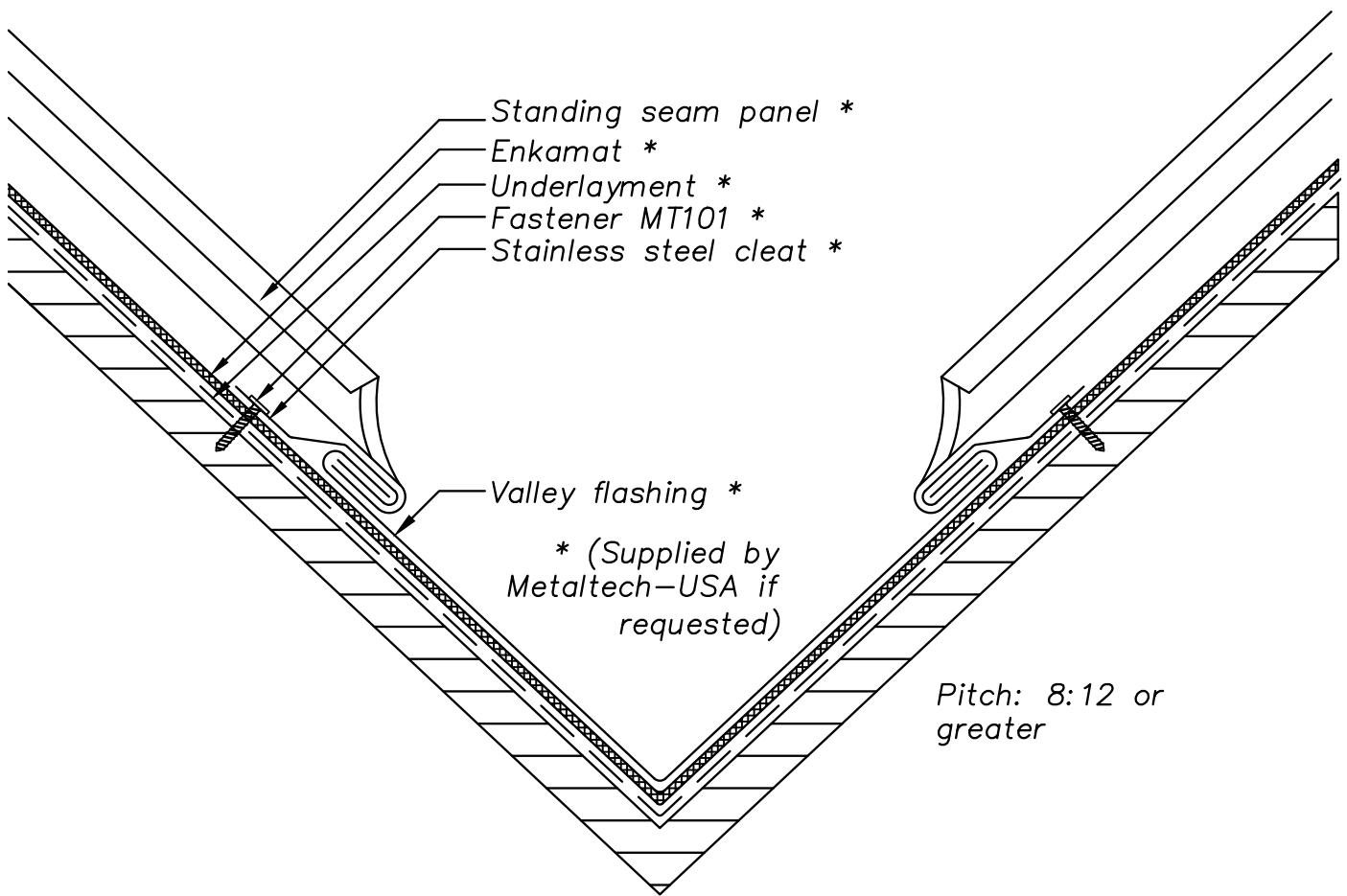
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<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>	<p>DRAWING NAME: VALLEY DETAIL - OPTION 3</p>		<p>REVISION NO: A</p>	<p>DATED CREATED: 5/24/2015</p>	
	<p>DWG NO: MT_SSRP_1304</p>		<p>CHECKED BY: ESIMONSEN</p>	<p>APPROVED BY: ESIMONSEN</p>	
 <p>METALTECH Global a Forza Group Company DESIGNING STRENGTH</p>	<p>PROJECT NAME: VALLEY DETAILS</p>				
	<p>SCALE: NTS</p>	<p>SHEET NO: 4 OF 6</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>	




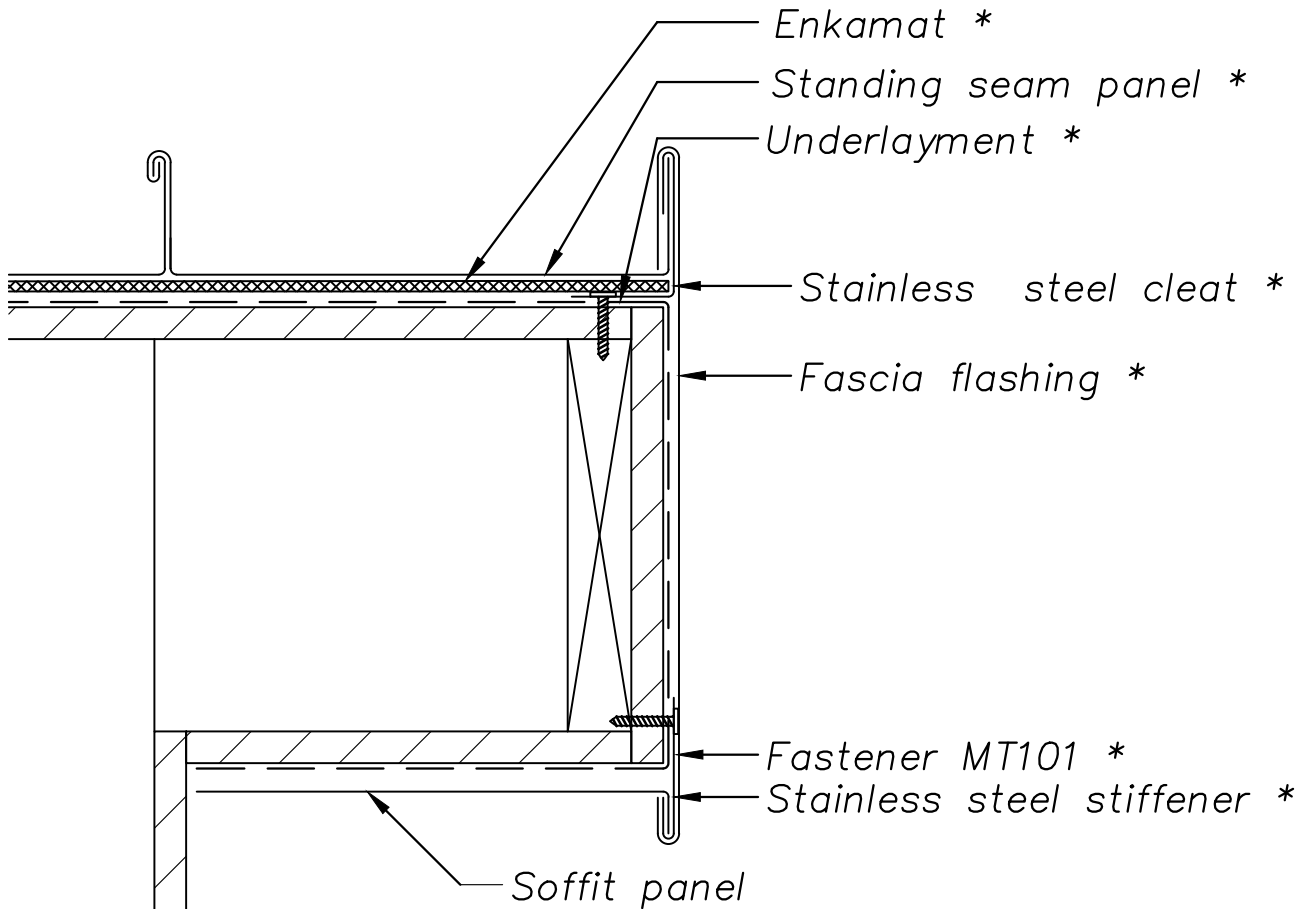
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 <p> METALTECH Global <small>a Forza Group Company</small> DESIGNING STRENGTH </p>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: VALLEY DETAIL - 8:12 OR LESS	REVISION NO: A	DATED CREATED: 5/24/2015	
			DWG NO: MT_SSRP_1305	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
			PROJECT NAME: VALLEY DETAILS			
	SCALE: NTS	SHEET NO: 5 OF 6	SIZE: A	TOLERANCES: ANGULAR ±1" LINEAR ±0.06		



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 <p> METALTECH Global <small>a Forza Group Company</small> DESIGNING STRENGTH </p>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: VALLEY DETAIL - 8:12 OR GREATER	REVISION NO: A	DATED CREATED: 5/24/2015
	DWG NO: MT_SSRP_1306		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
	PROJECT NAME: VALLEY DETAILS				
	SCALE: NTS	SHEET NO: 6 OF 6	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

DRAWING NAME:
RAKE EDGE - OPTION 1

REVISION NO:
A

DATED CREATED:
5/27/2015



DWG NO:
MT_SSRP_1401

CHECKED BY:
ESIMONSEN

APPROVED BY:
ESIMONSEN

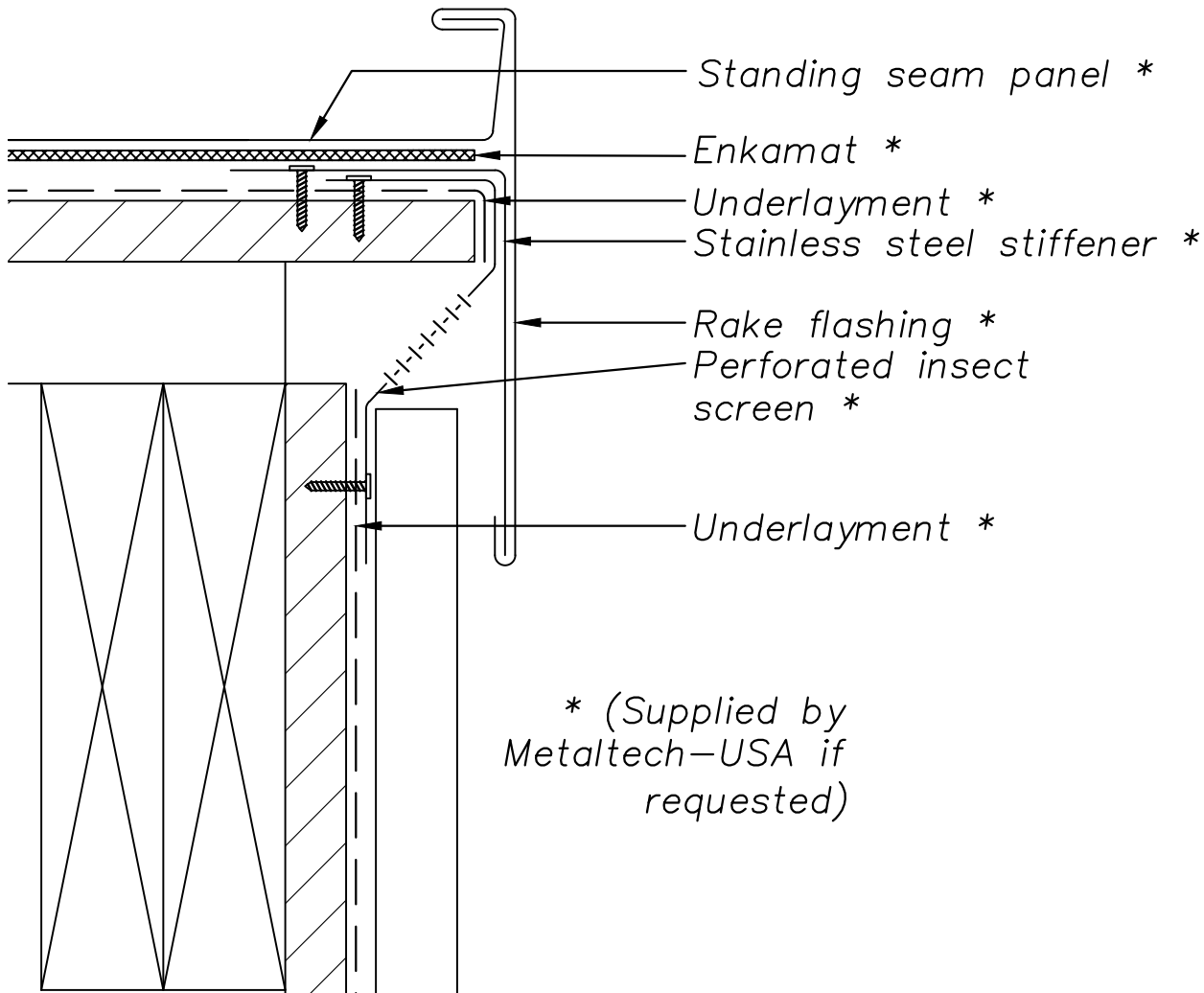
PROJECT NAME:
RAKE DETAILS

SCALE:
NTS

SHEET NO:
1 OF 8

SIZE:
A

TOLERANCES:
ANGULAR ±1° LINEAR ±0.06



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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

DRAWING NAME:
RAKE EDGE - OPTION 2

REVISION NO:
A

DATED CREATED:
5/27/2015

DWG NO:
MT_SSRP_1402

CHECKED BY:
ESIMONSEN

APPROVED BY:
ESIMONSEN

PROJECT NAME:
RAKE DETAILS

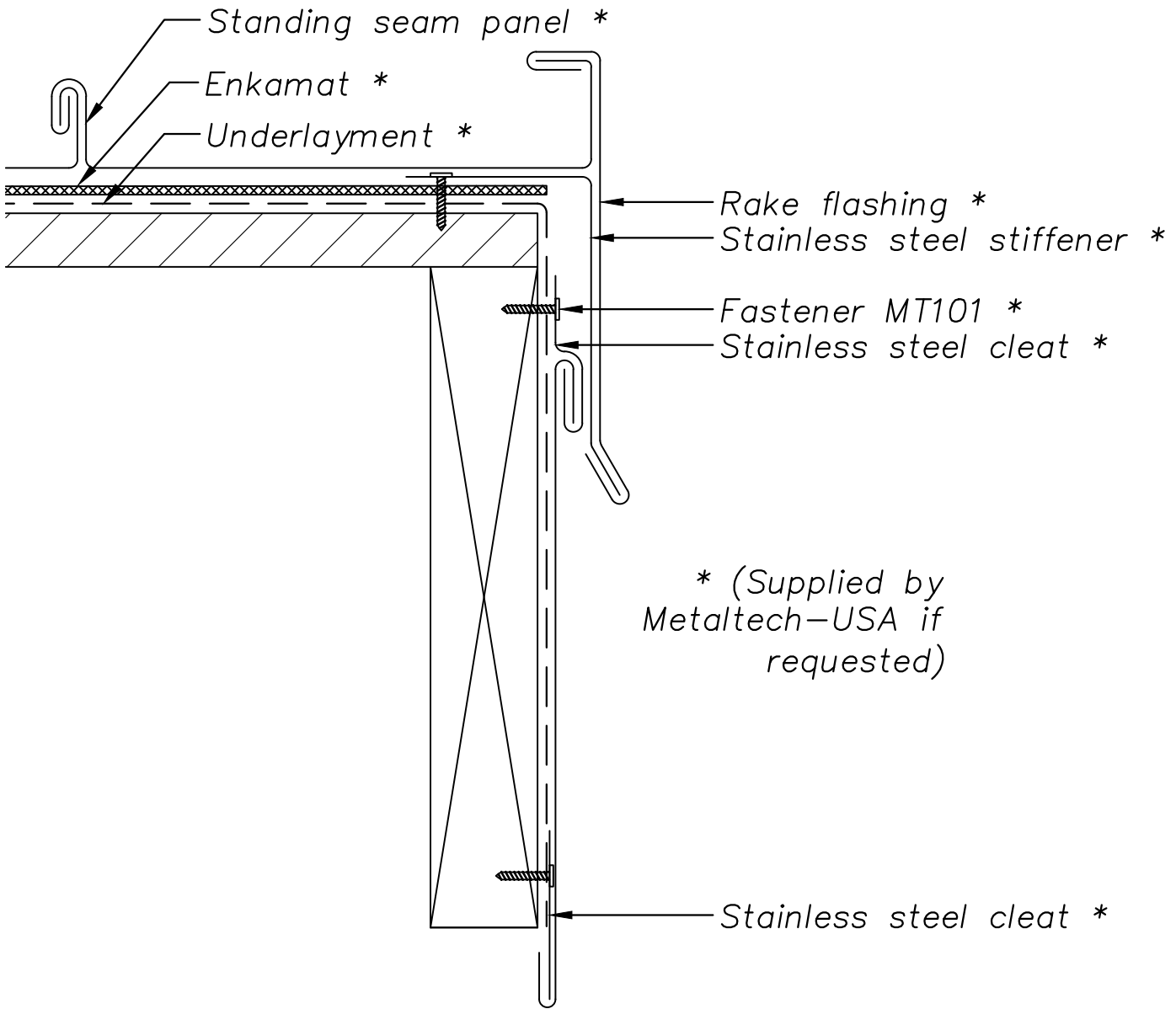
SCALE:
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SHEET NO:
2 OF 8


SIZE:
A

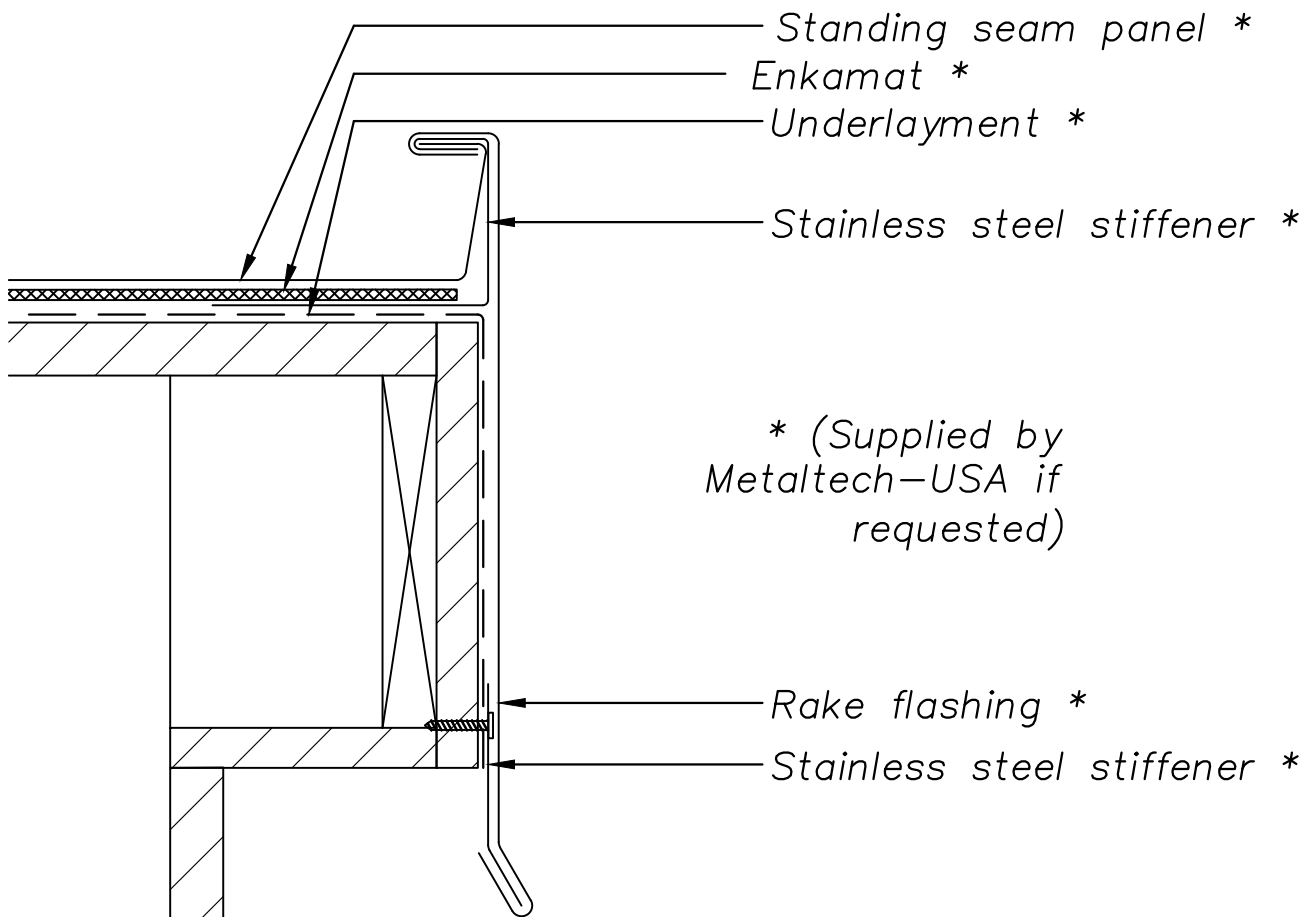
TOLERANCES:
ANGULAR $\pm 1^\circ$ LINEAR ± 0.06





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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: RAKE EDGE - OPTION 3		REVISION NO: A	DATED CREATED: 5/27/2015
	DWG NO: MT_SSRP_1403		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: RAKE DETAILS			
	SCALE: NTS	SHEET NO: 3 OF 8	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06



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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

DRAWING NAME:
RAKE EDGE - OPTION 4

REVISION NO:
A

DATED CREATED:
5/27/2015



DWG NO:
MT_SSRP_1404

CHECKED BY:
ESIMONSEN

APPROVED BY:
ESIMONSEN

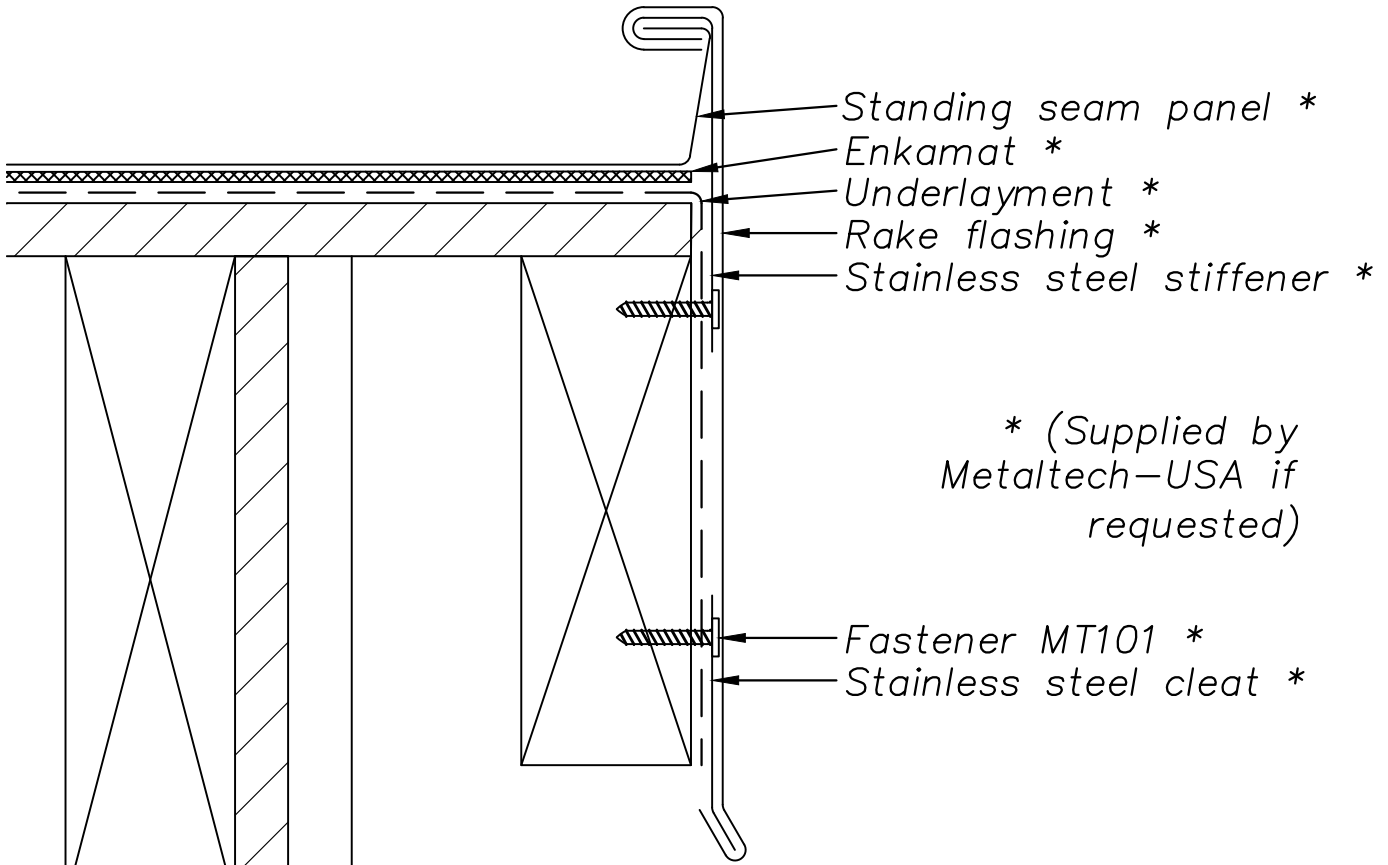
PROJECT NAME:
RAKE DETAILS

SCALE:
NTS

SHEET NO:
4 OF 8

SIZE:
A

TOLERANCES:
ANGULAR $\pm 1^\circ$ LINEAR ± 0.06



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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

DRAWING NAME:
RAKE EDGE - OPTION 5

REVISION NO:
A

DATED CREATED:
5/27/2015

DWG NO:
MT_SSRP_1405

CHECKED BY:
ESIMONSEN

APPROVED BY:
ESIMONSEN

PROJECT NAME:
RAKE DETAILS

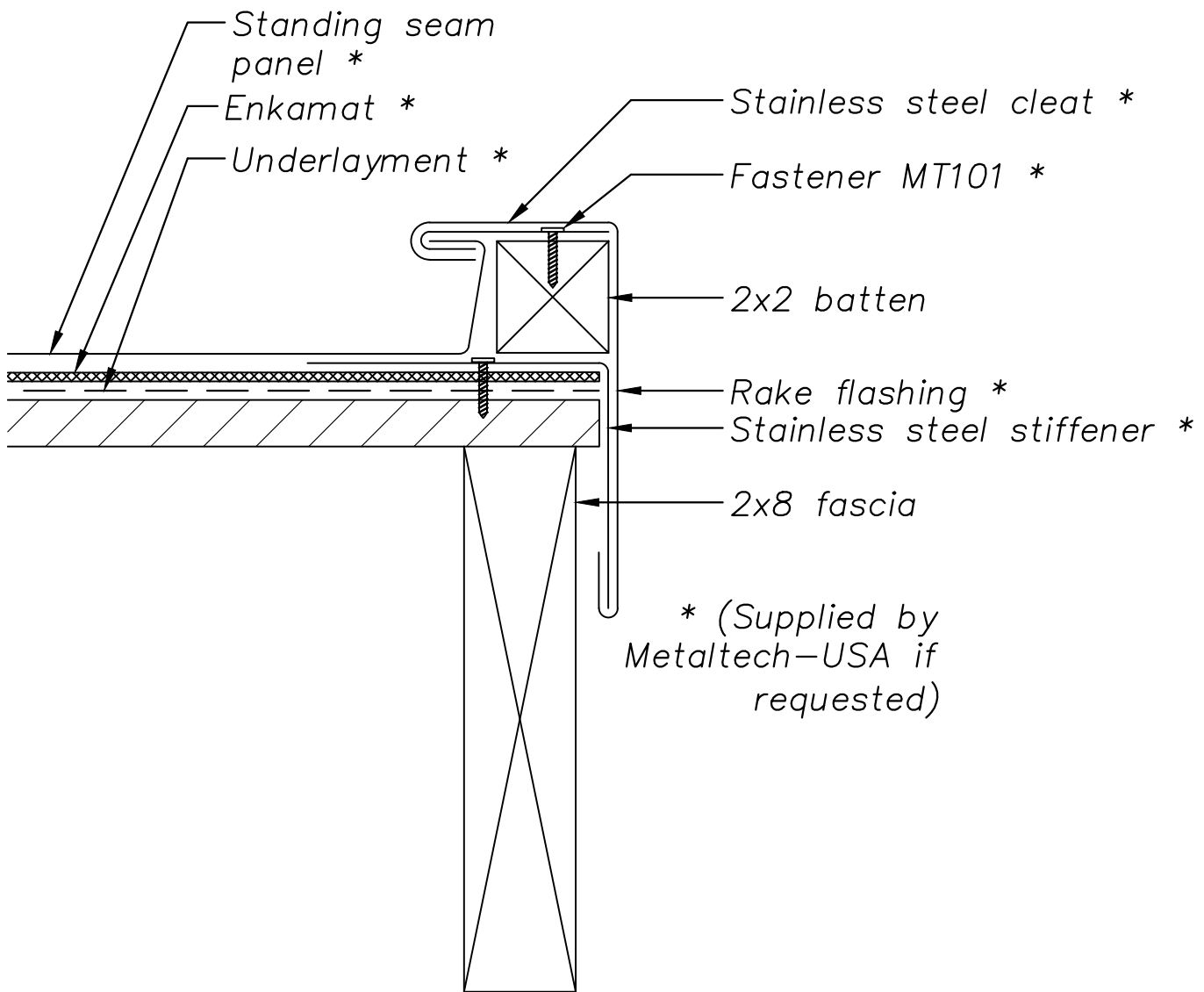
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SHEET NO:
5 OF 8


SIZE:
A

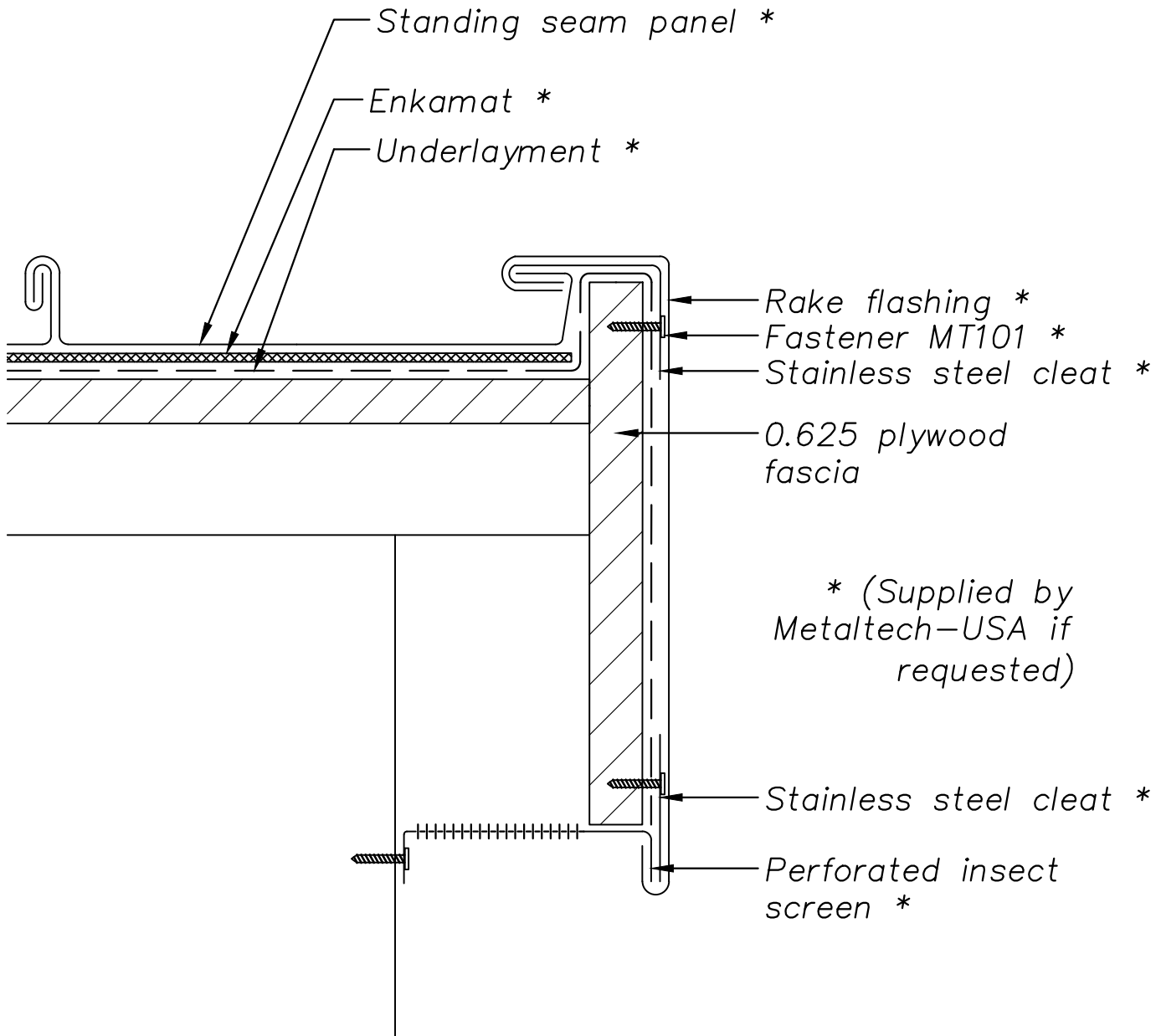
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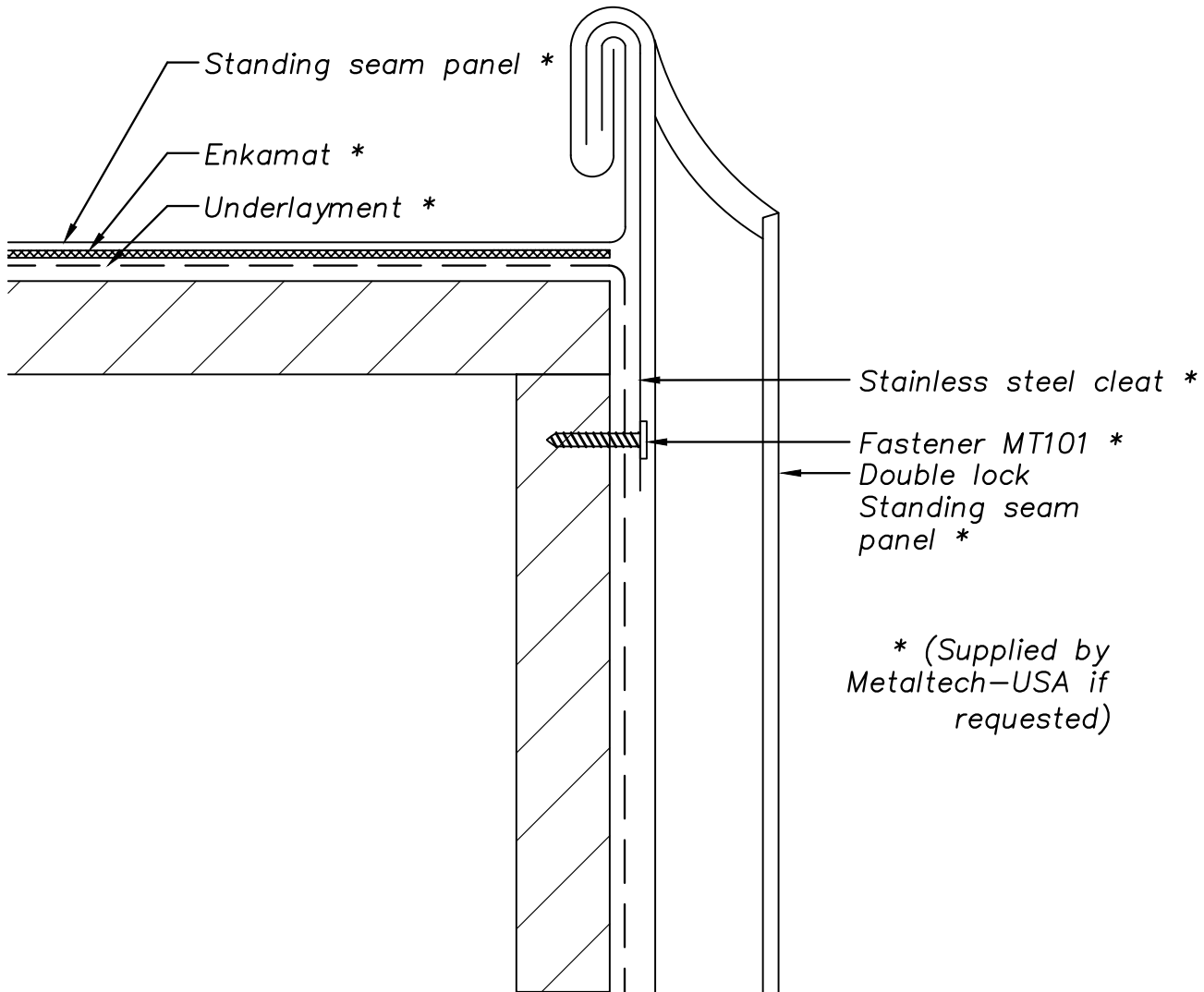
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: RAKE EDGE - OPTION 6		REVISION NO: A	DATED CREATED: 5/27/2015
	DWG NO: MT_SSRP_1406		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: RAKE DETAILS				
SCALE: NTS	SHEET NO: 6 OF 8	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




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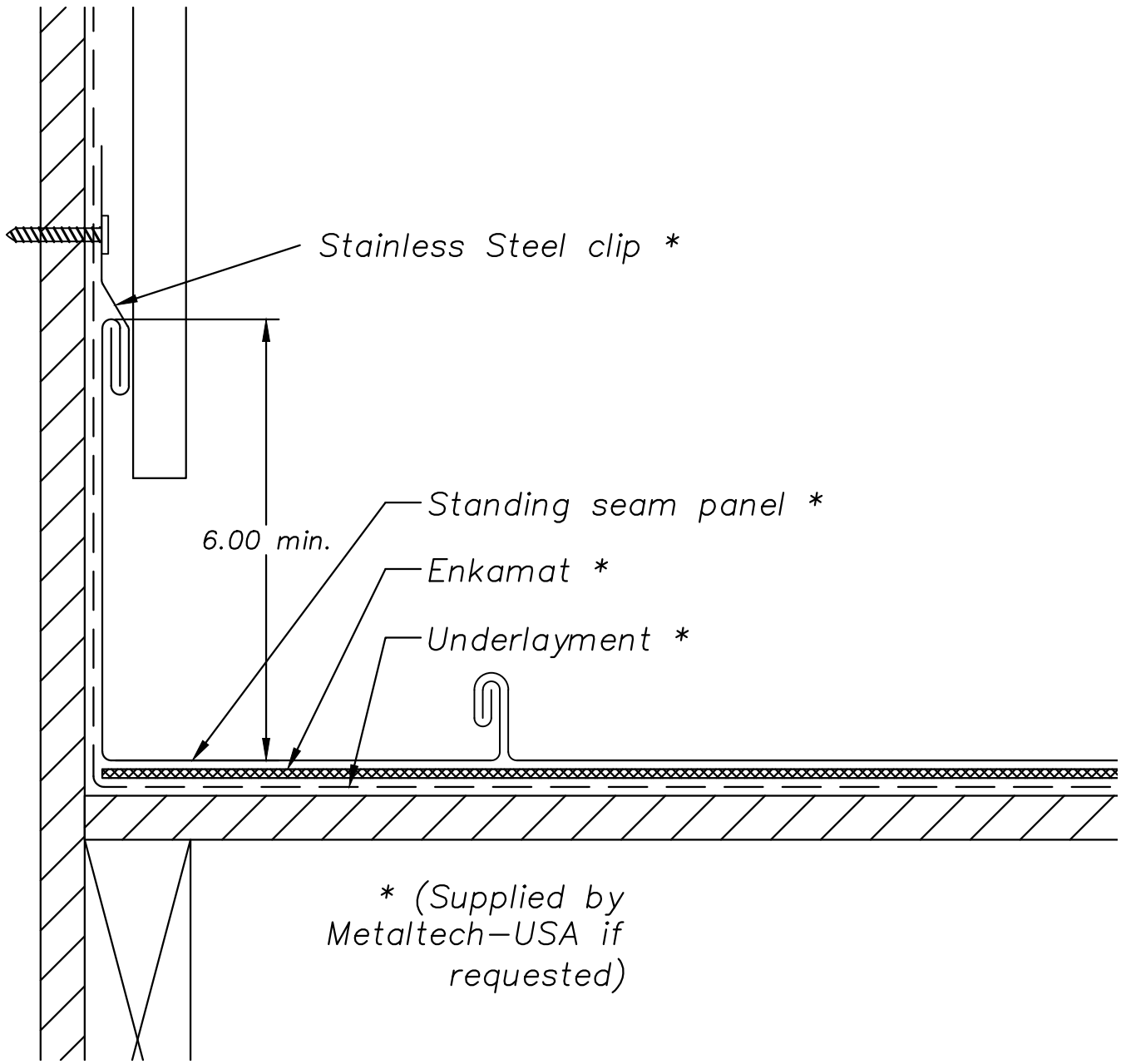
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: RAKE EDGE - OPTION 7		REVISION NO: A	DATED CREATED: 5/27/2015
	DWG NO: MT_SSRP_1407		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: RAKE DETAILS				
SCALE: NTS	SHEET NO: 7 OF 8	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




NOTE:

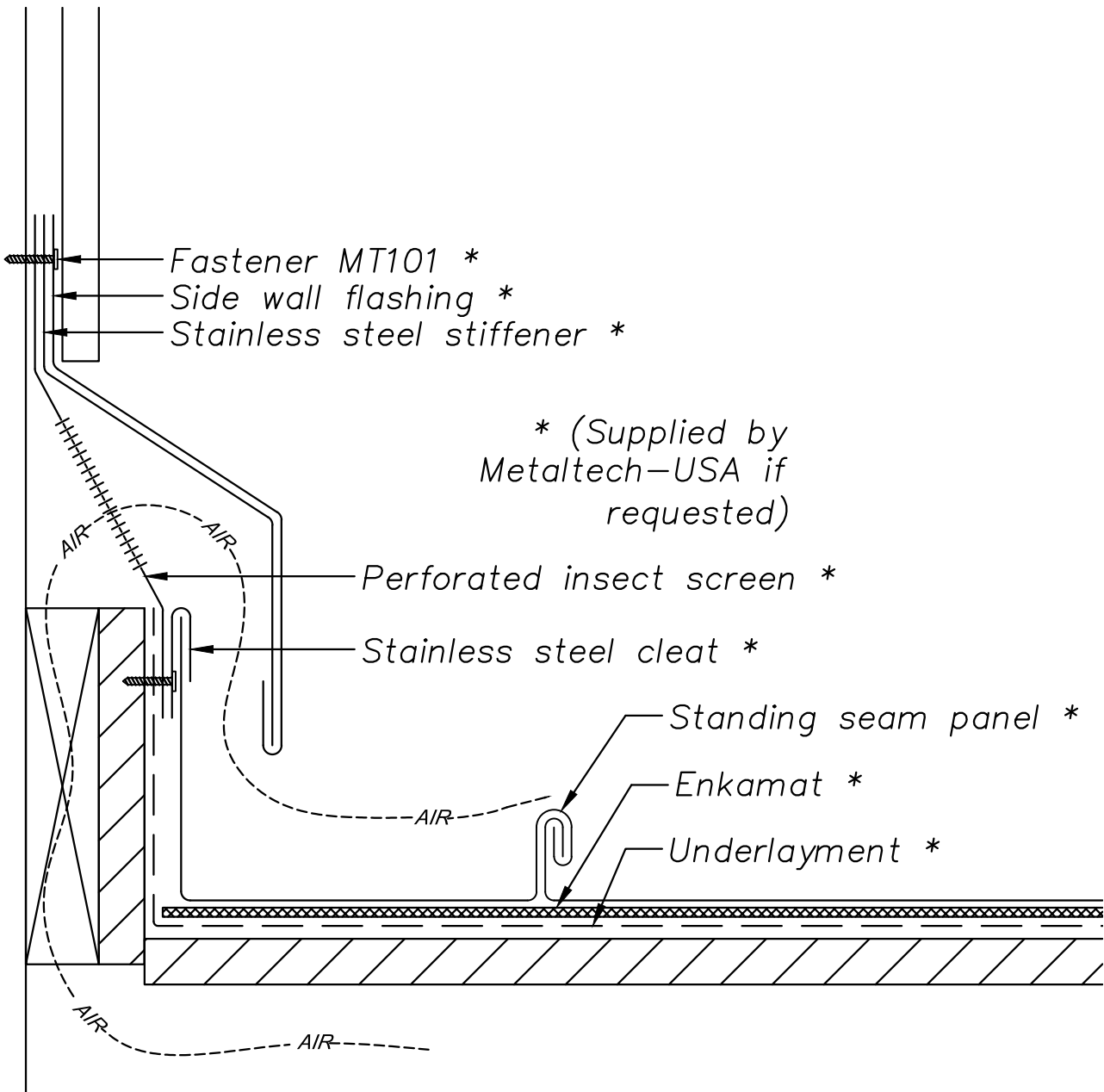
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: RAKE EDGE - OPTION 8		REVISION NO: A	DATED CREATED: 5/27/2015
	DWG NO: MT_SSRP_1408		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: RAKE DETAILS			
	SCALE: NTS	SHEET NO: 8 OF 8	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06




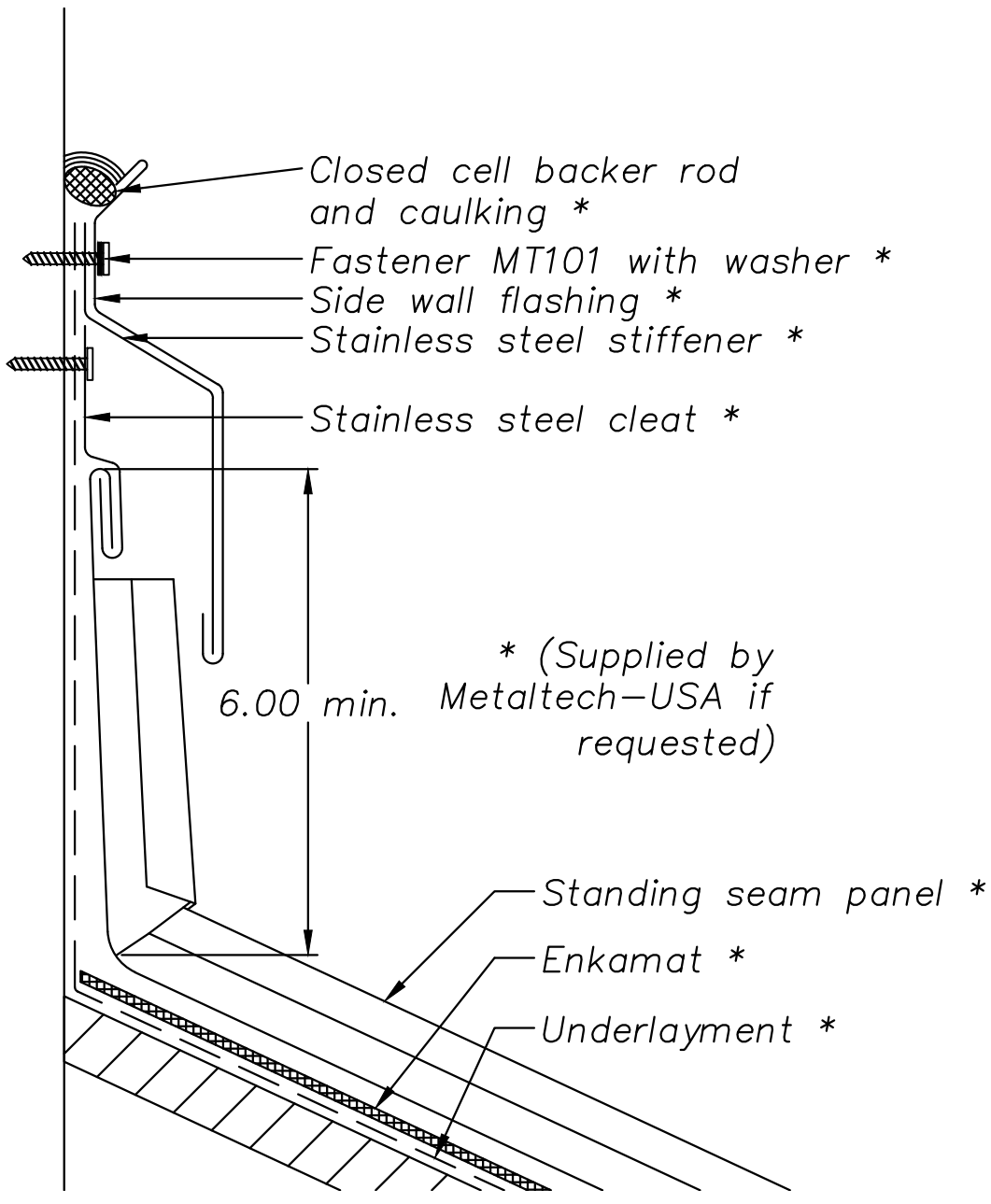
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: SIDE WALL – OPTION 1		REVISION NO: A	DATED CREATED: 5/28/2015	
	DWG NO: MT_SSRP_1501		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
	PROJECT NAME: WALL DETAILS				
	SCALE: NTS	SHEET NO: 1 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	



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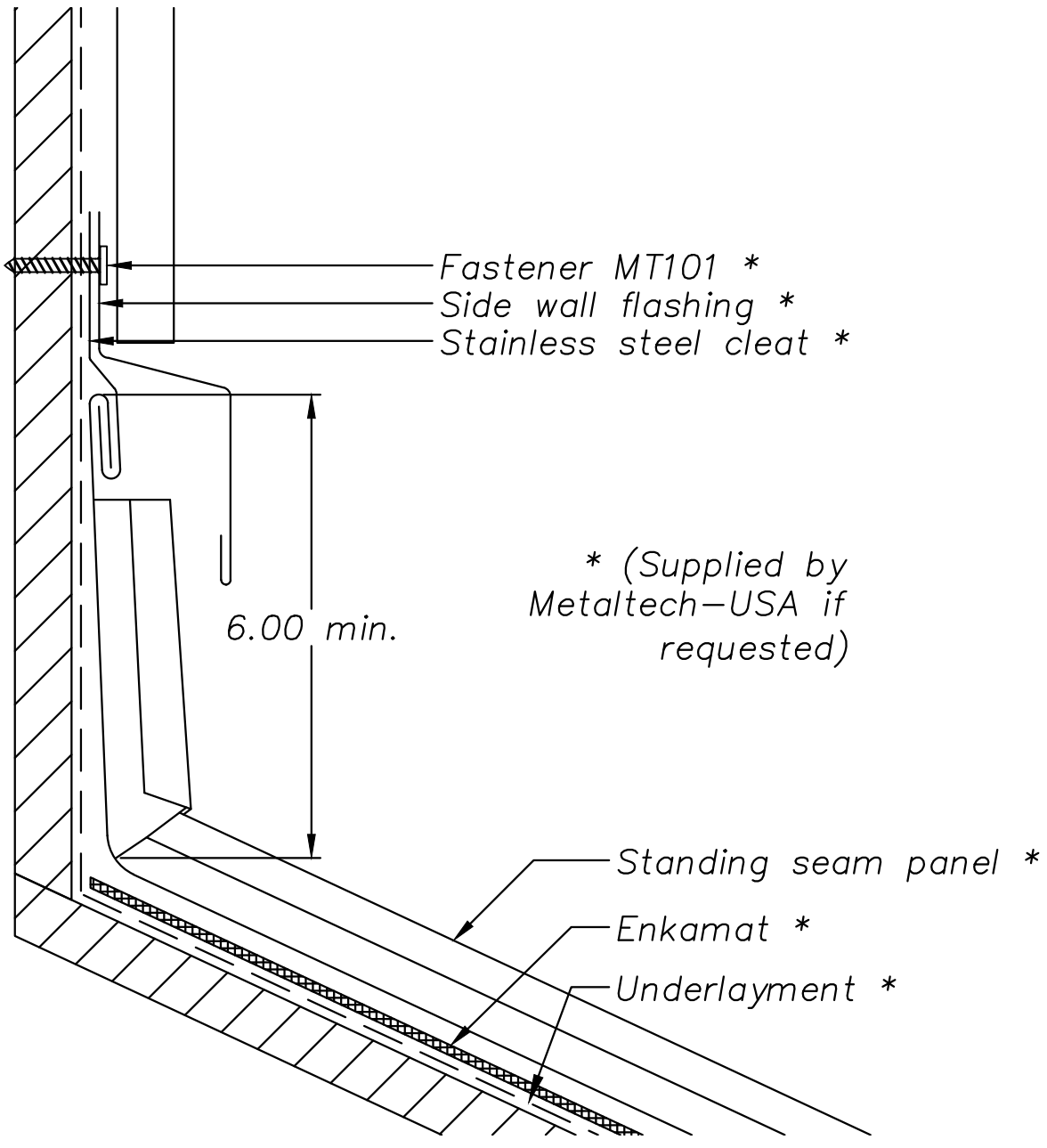
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: SIDE WALL - OPTION 2		REVISION NO: A	DATED CREATED: 5/28/2015	
	DWG NO: MT_SSRP_1502		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
	PROJECT NAME: WALL DETAILS				
	SCALE: NTS	SHEET NO: 2 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	




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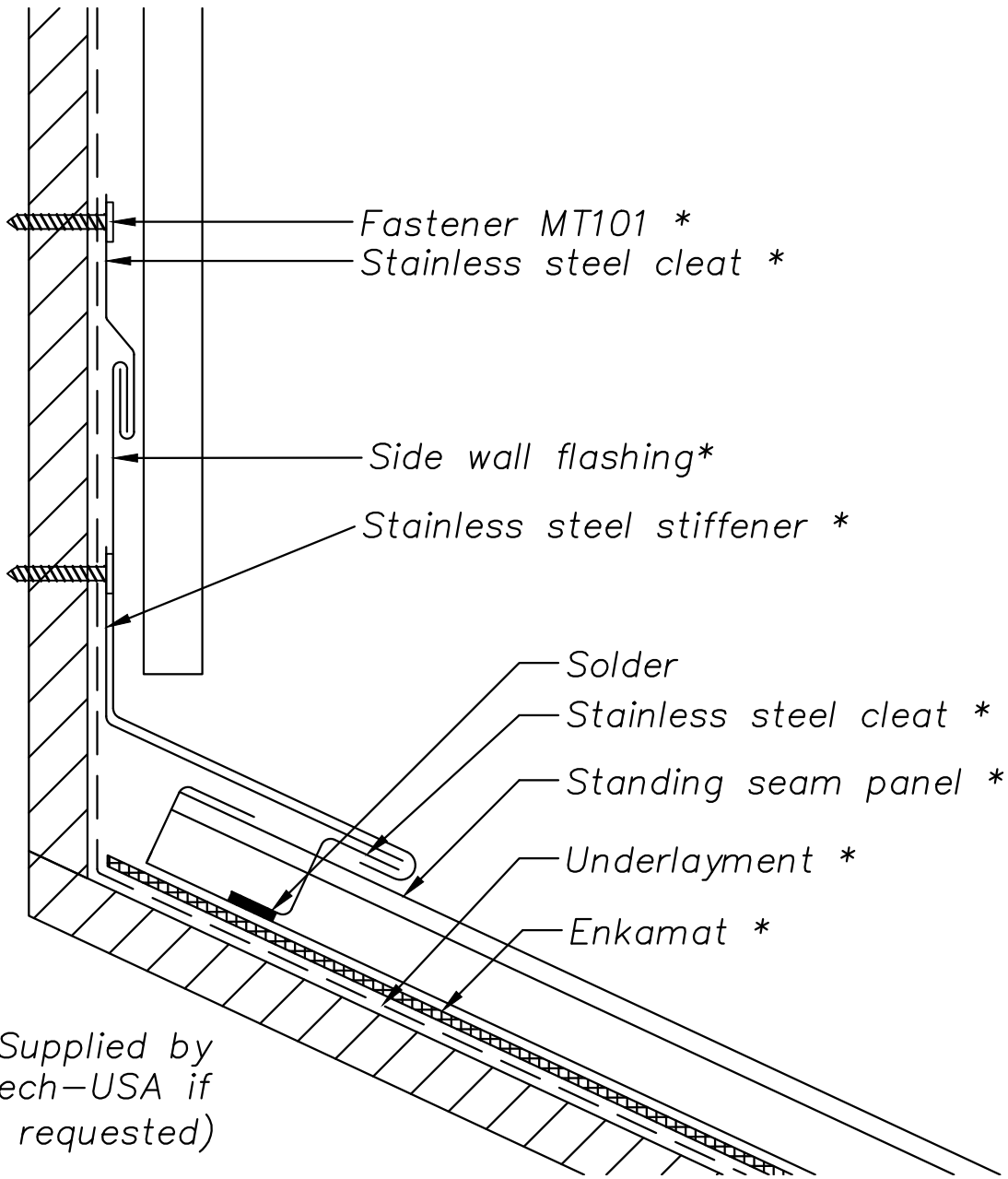
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: HEAD WALL - OPTION 1		REVISION NO: A	DATED CREATED: 5/28/2015
	DWG NO: MT_SSRP_1503		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: WALL DETAILS				
SCALE: NTS		SHEET NO: 3 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06





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 <p>METALTECH Global <small>a Forza Group Company</small> DESIGNING STRENGTH</p>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: HEAD WALL - OPTION 2	REVISION NO: A	DATED CREATED: 5/28/2015	
			DWG NO: MT_SSRP_1504	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
			PROJECT NAME: WALL DETAILS			
	SCALE: NTS	SHEET NO: 4 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06		

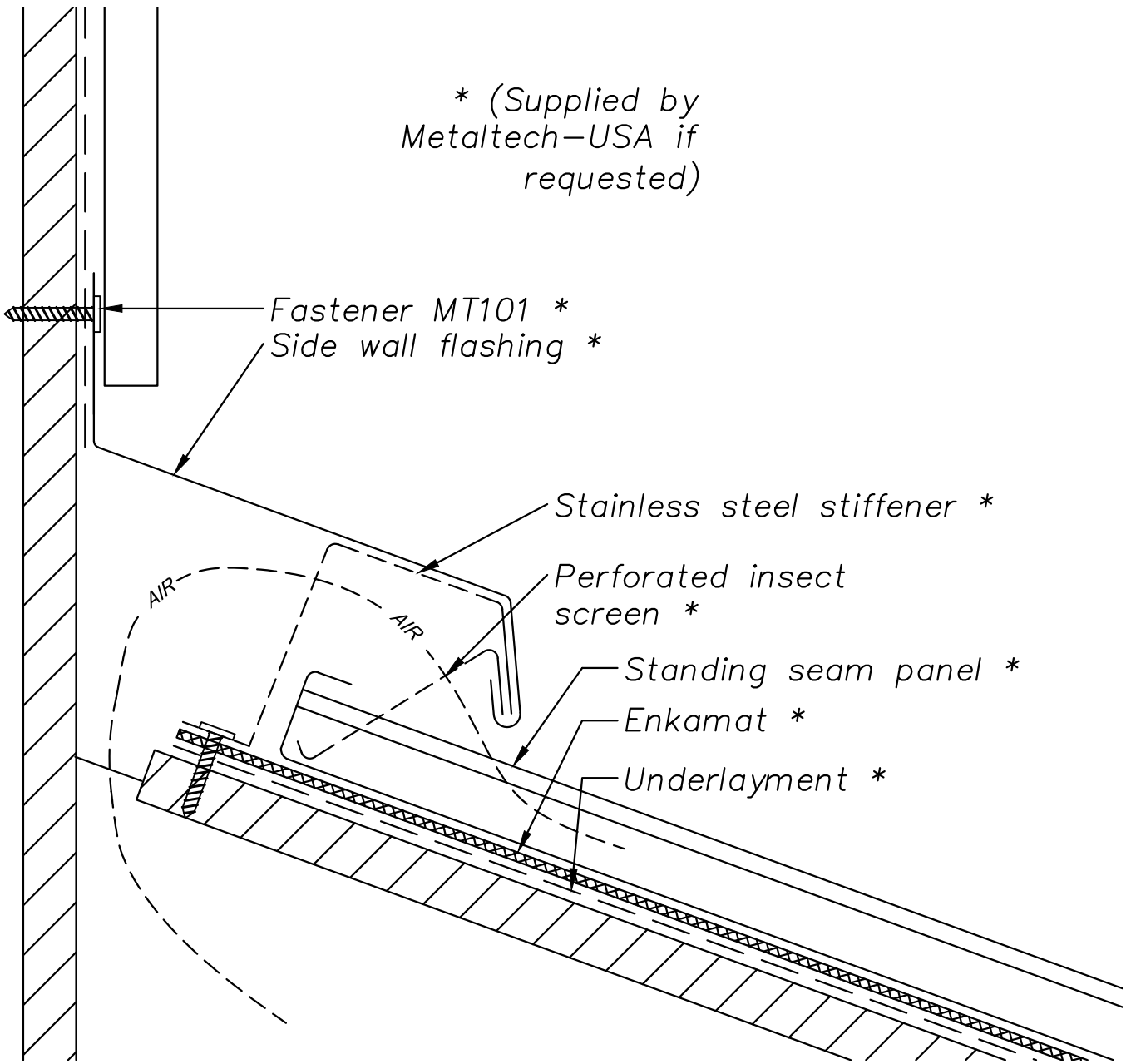


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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: HEAD WALL - OPTION 3		REVISION NO: A	DATED CREATED: 5/28/2015
	DWG NO: MT_SSRP_1505		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: WALL DETAILS				
SCALE: NTS	SHEET NO: 5 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	

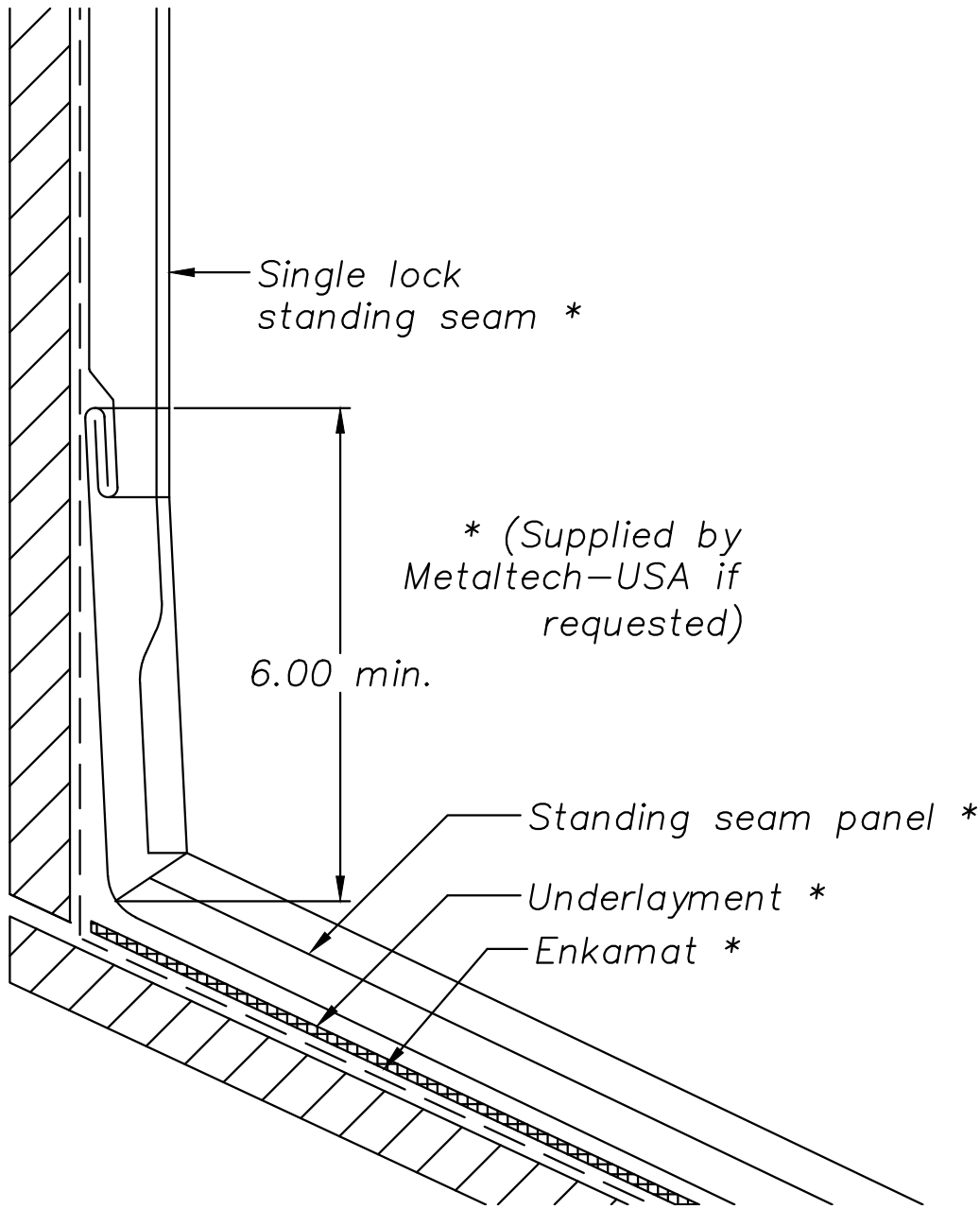


* (Supplied by
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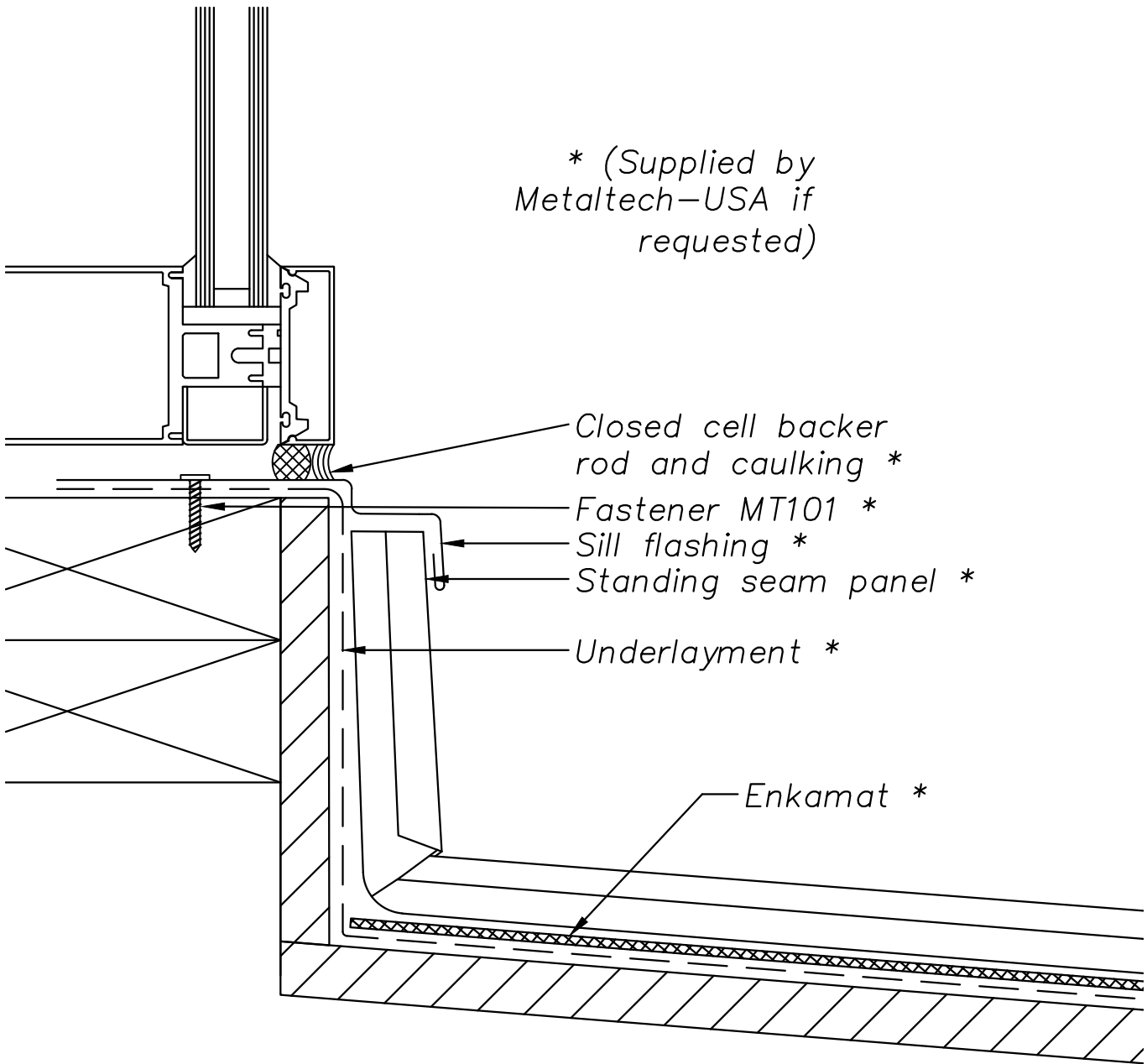
 <p>METALTECH Global a Forza Group Company DESIGNING STRENGTH</p>	DRAWING NAME: HEAD WALL - OPTION 4		REVISION NO: A	DATED CREATED: 5/28/2015
	DWG NO: MT_SSRP_1506		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: WALL DETAILS				
SCALE: NTS	SHEET NO: 6 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	




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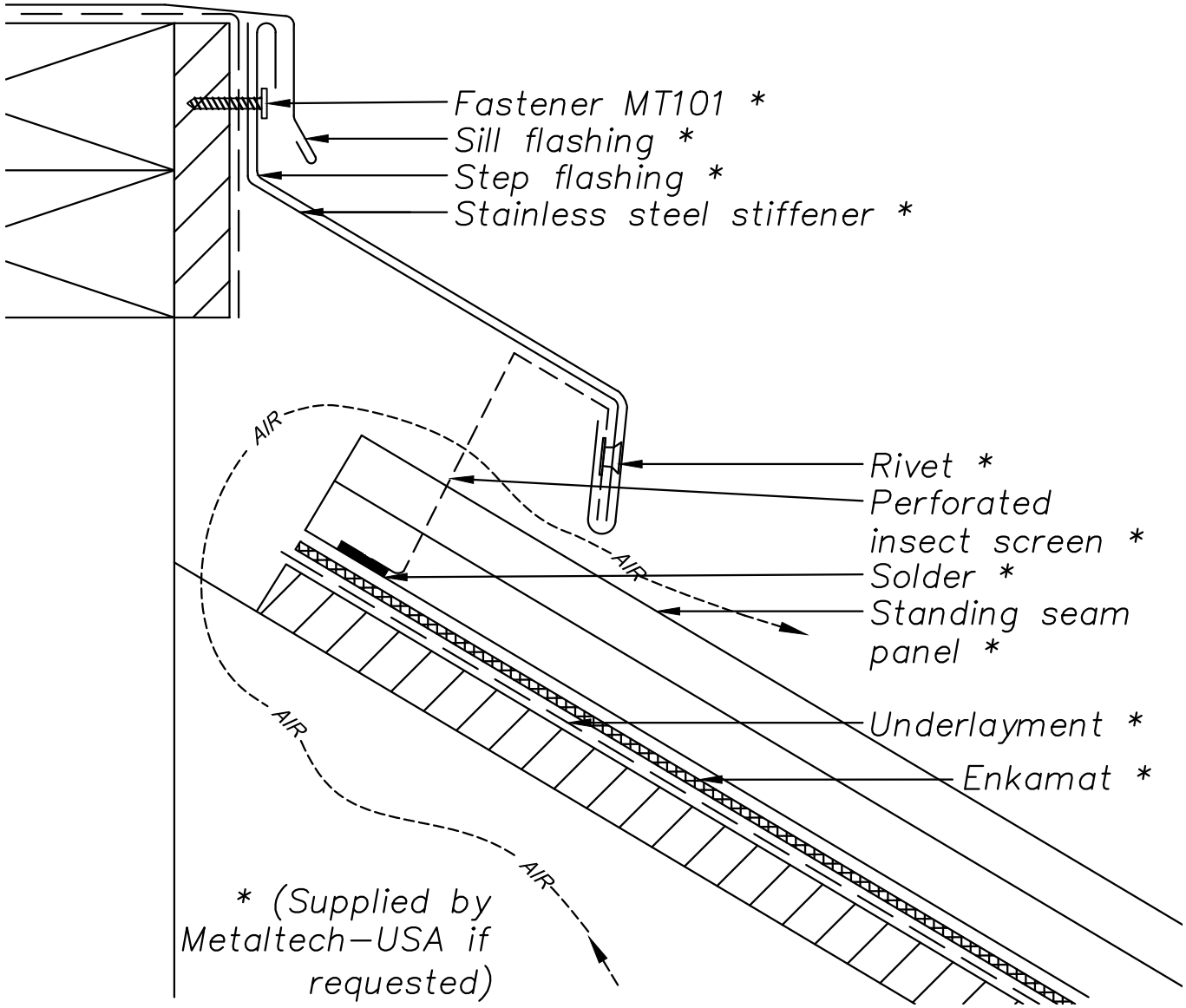
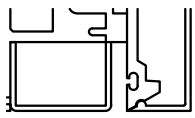
 <small>a Forca Group Company</small> DESIGNING STRENGTH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: HEAD WALL - OPTION 5	REVISION NO: A	DATED CREATED: 5/28/2015
			DWG NO: MT_SSRP_1507	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: WALL DETAILS				
	SCALE: NTS	SHEET NO: 7 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	

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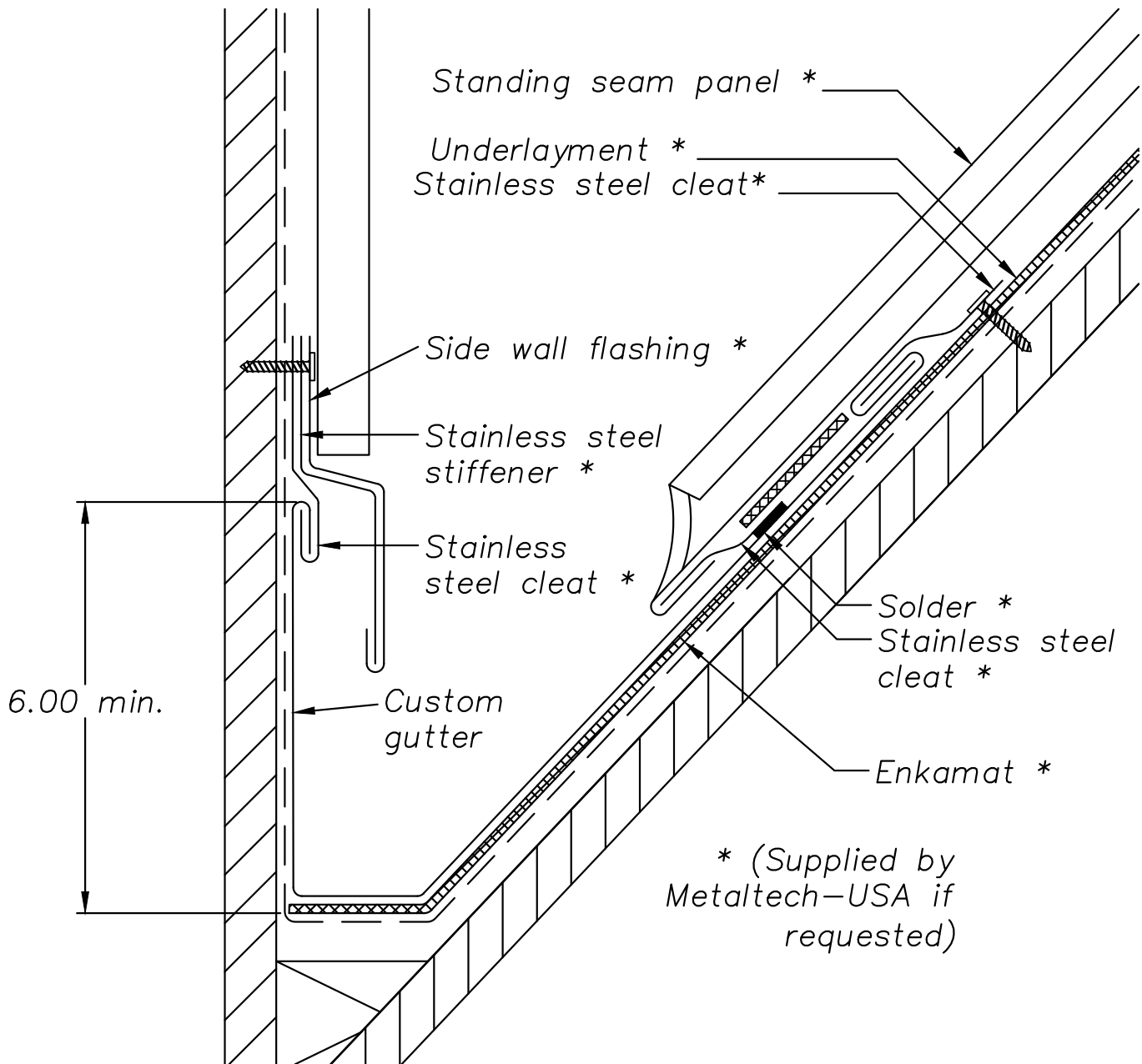
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	DWG NO: MT_SSRP_1508		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: WALL DETAILS			
	SCALE: NTS	SHEET NO: 8 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06




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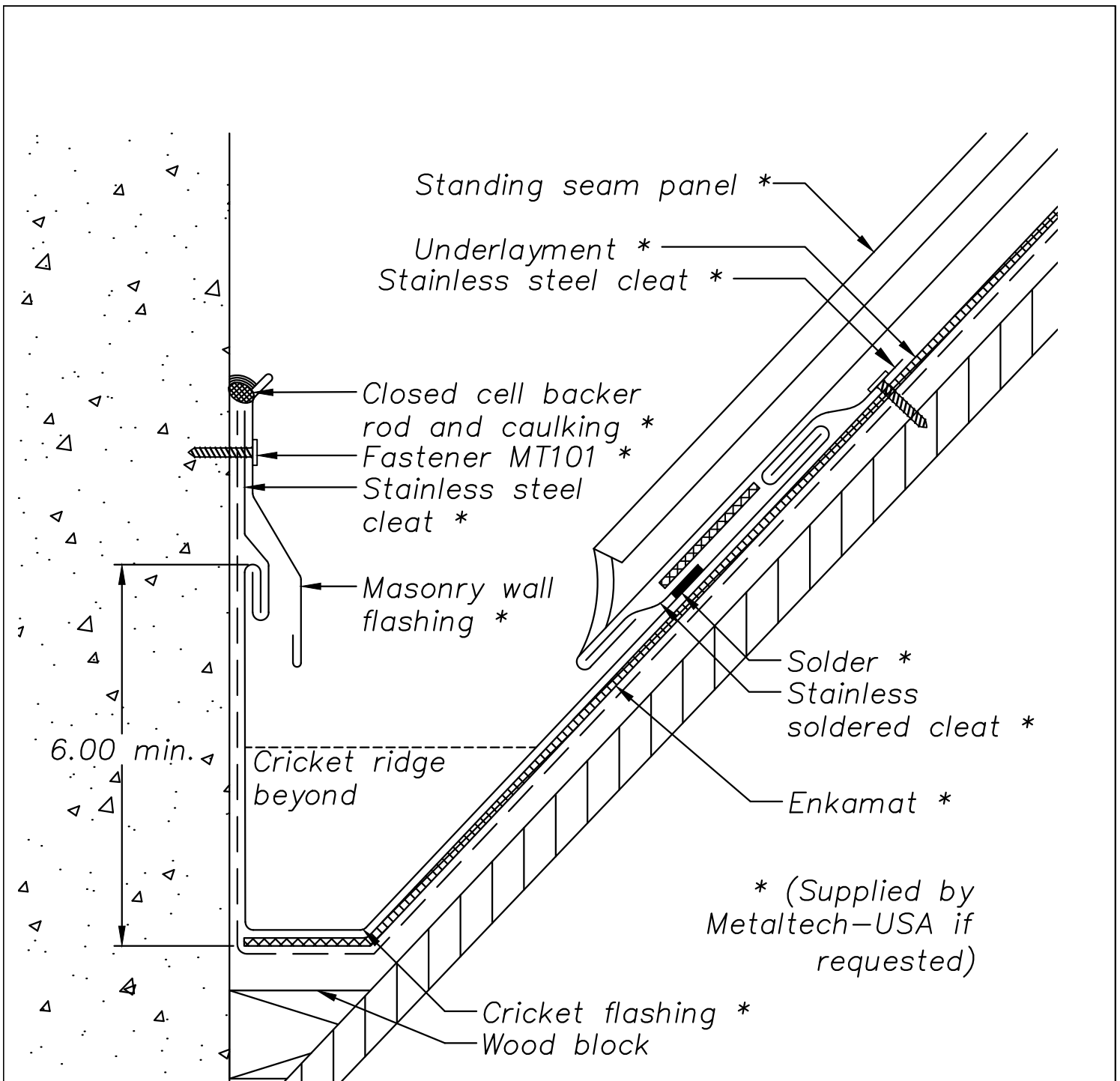
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: WALL TO SILL TRANSITION – OPTION 2		REVISION NO: A	DATED CREATED: 5/28/2015
	DWG NO: MT_SSRP_1509		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: WALL DETAILS				
SCALE: NTS	SHEET NO: 9 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	





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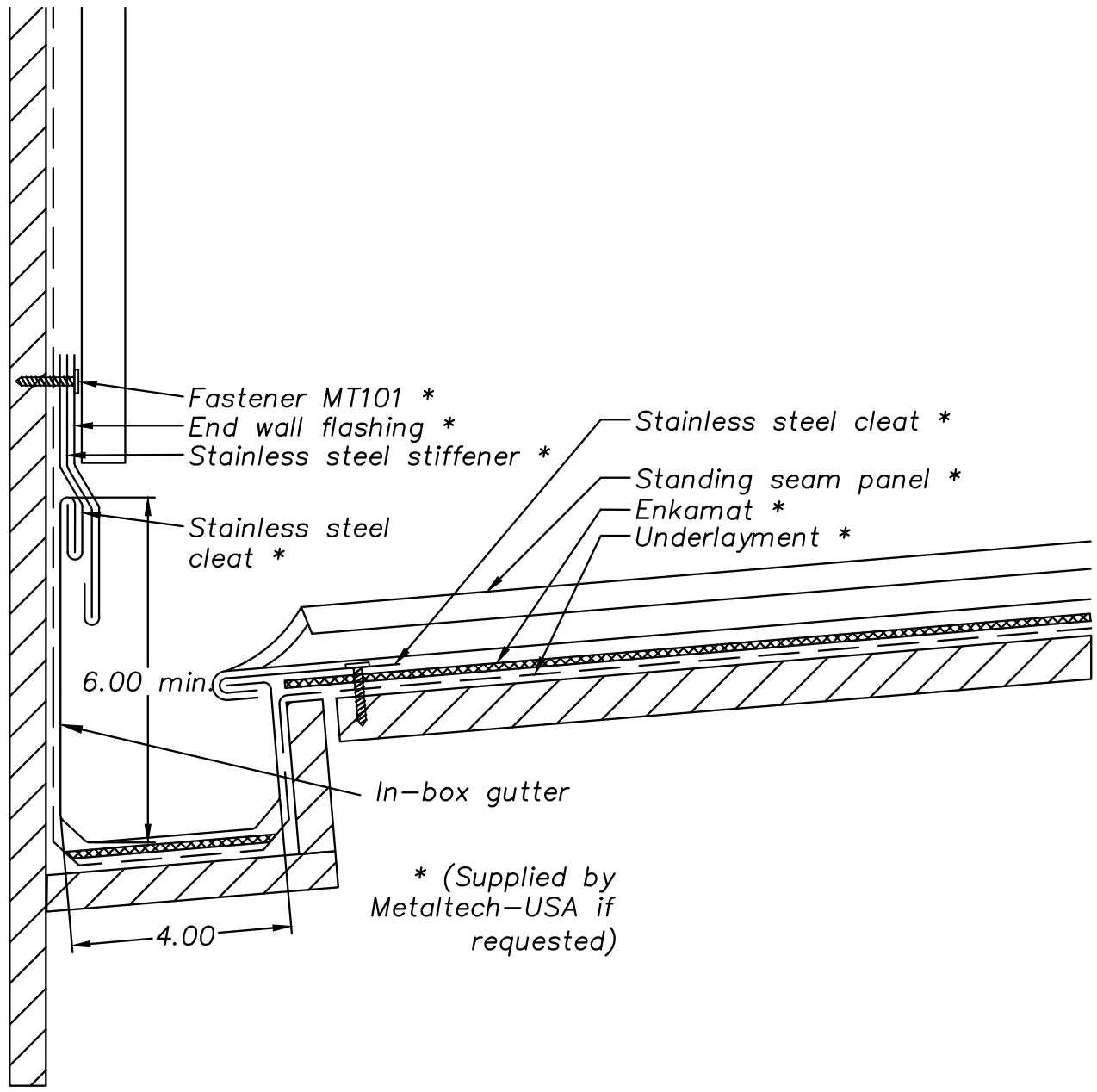
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: END WALL CRICKET OPTION		REVISION NO: A	DATED CREATED: 5/28/2015
	DWG NO: MT_SSRP_1510		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: WALL DETAILS				
SCALE: NTS	SHEET NO: 10 OF 16	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




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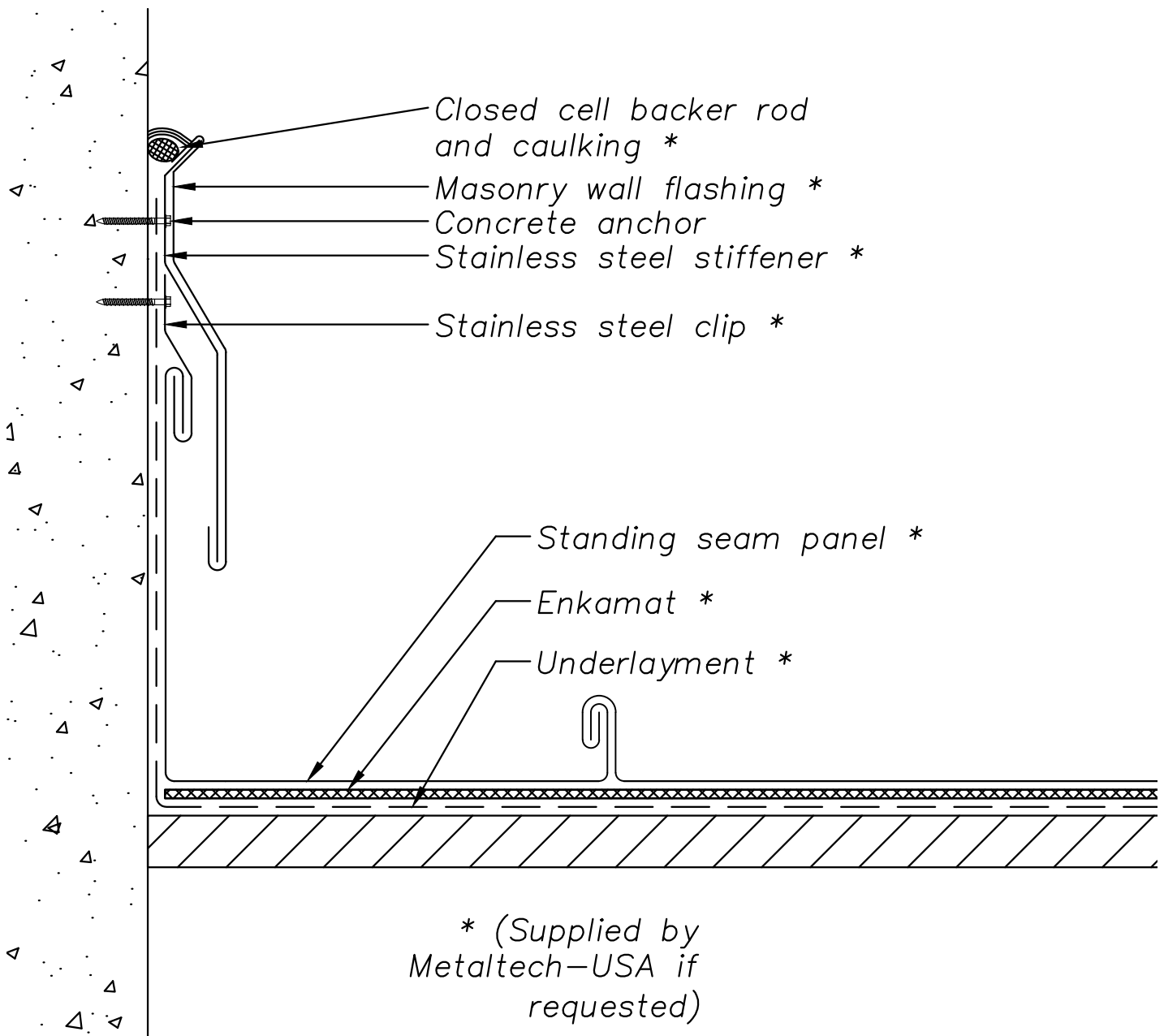
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: MASONRY WALL CRICKET OPTION		REVISION NO: A	DATED CREATED: 5/28/2015
	DWG NO: MT_SSRP_1511		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: WALL DETAILS				
SCALE: NTS	SHEET NO: 11 OF 16	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	






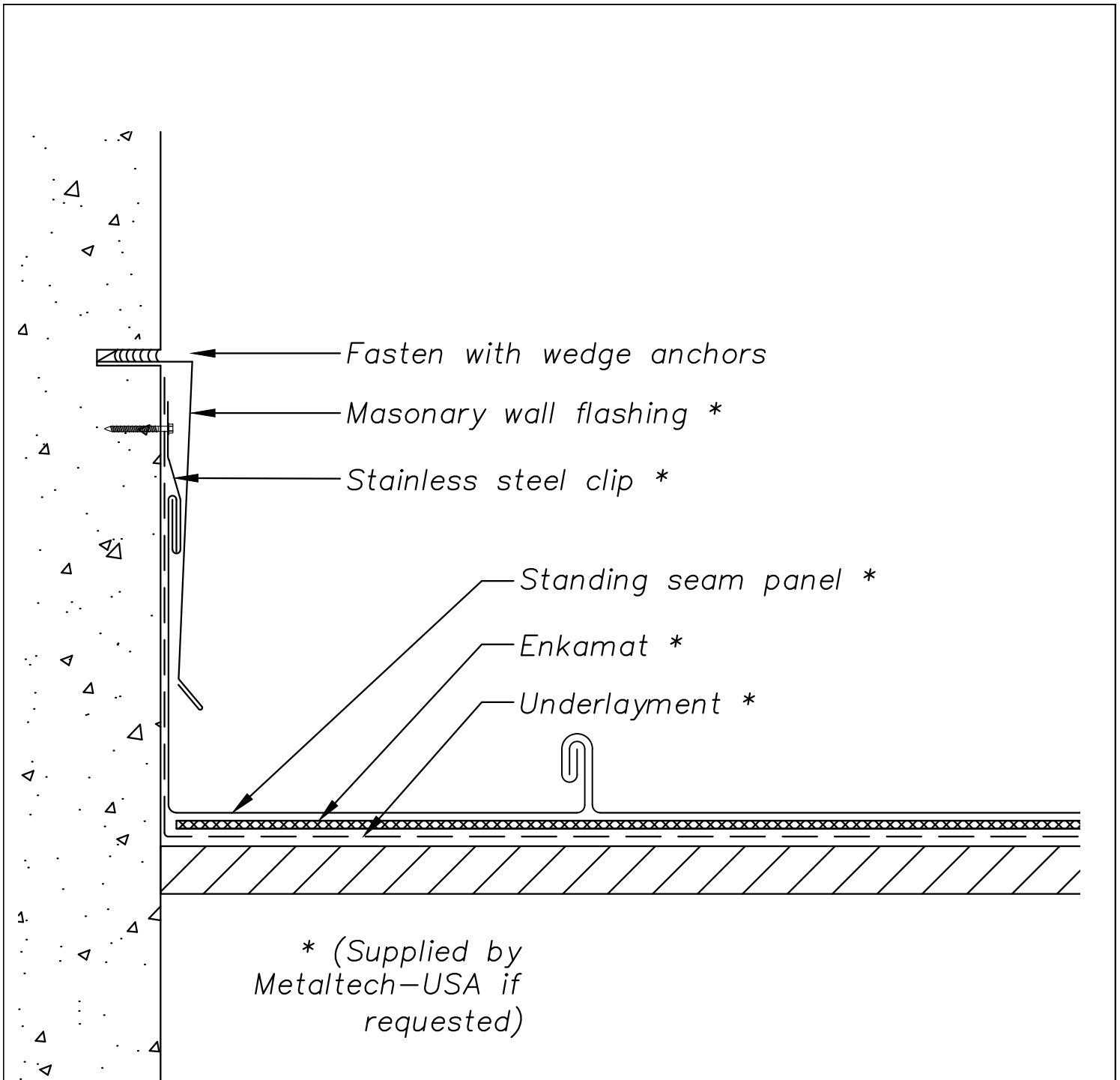
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: END WALL GUTTER OPTION		REVISION NO: A	DATED CREATED: 5/28/2015
	DWG NO: MT_SSRP_1512		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: WALL DETAILS				
SCALE: NTS	SHEET NO: 12 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: MASONRY SIDE WALL - OPTION 1		REVISION NO: A	DATED CREATED: 5/28/2015
	DWG NO: MT_SSRP_1513		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: WALL DETAILS				
SCALE: NTS	SHEET NO: 13 OF 16	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	

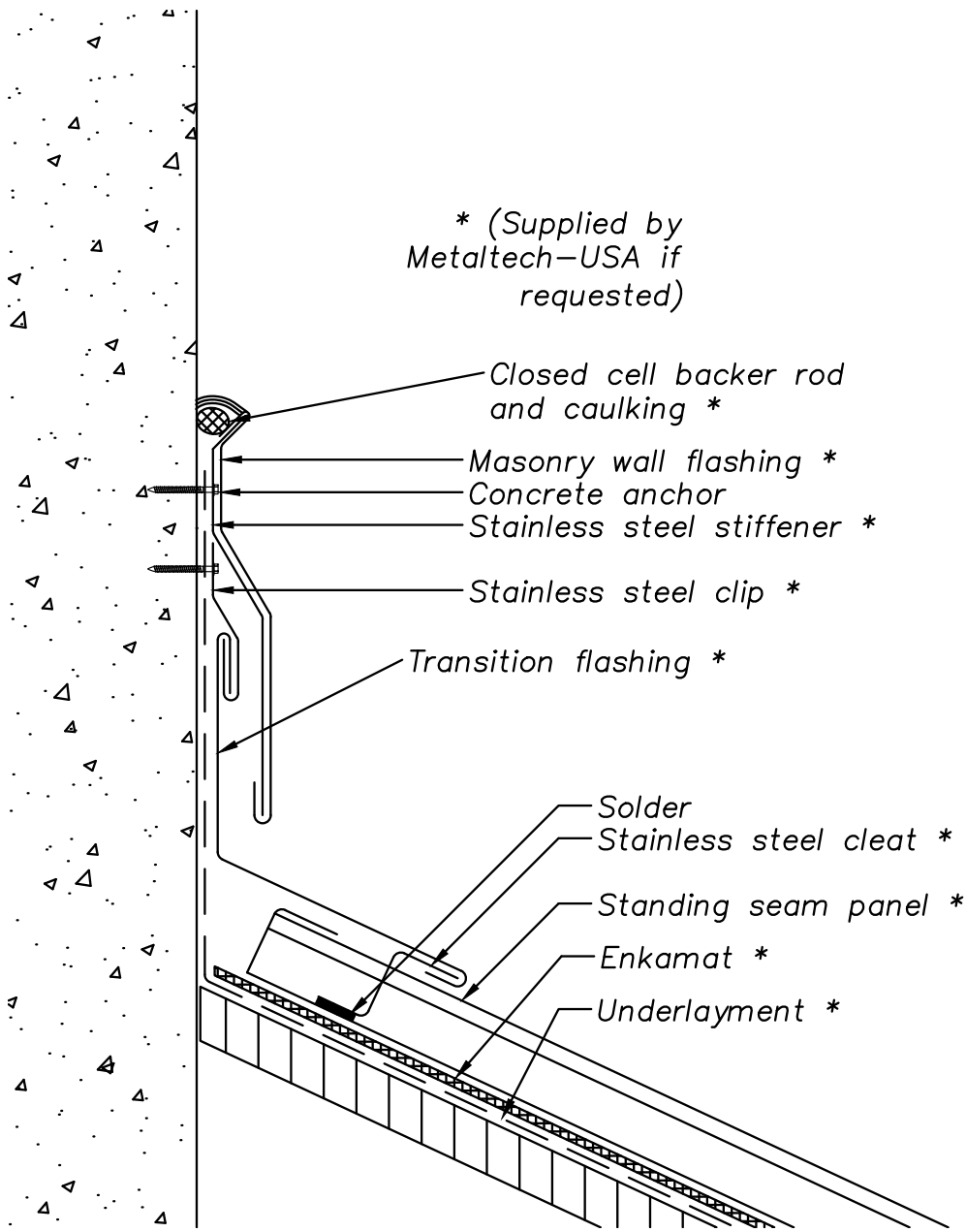


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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: MASONRY SIDE WALL - OPTION 2		REVISION NO: A	DATED CREATED: 5/28/2015
	DWG NO: MT_SSRP_1514		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: WALL DETAILS				
SCALE: NTS		SHEET NO: 14 OF 16	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06



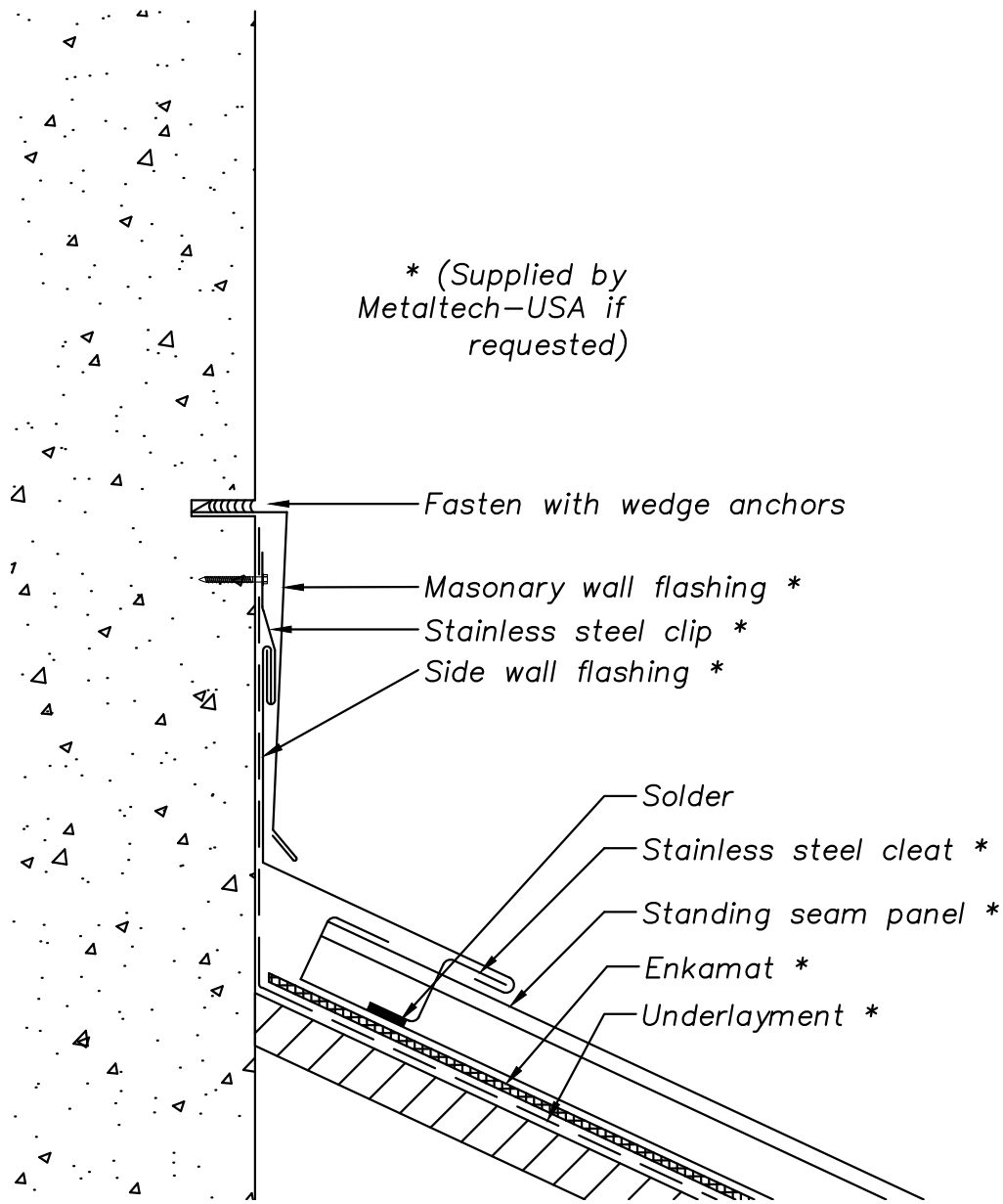
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: MASONRY HEAD WALL - OPTION 1		REVISION NO: A	DATED CREATED: 5/28/2015
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PROJECT NAME: WALL DETAILS				
SCALE: NTS		SHEET NO: 15 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06

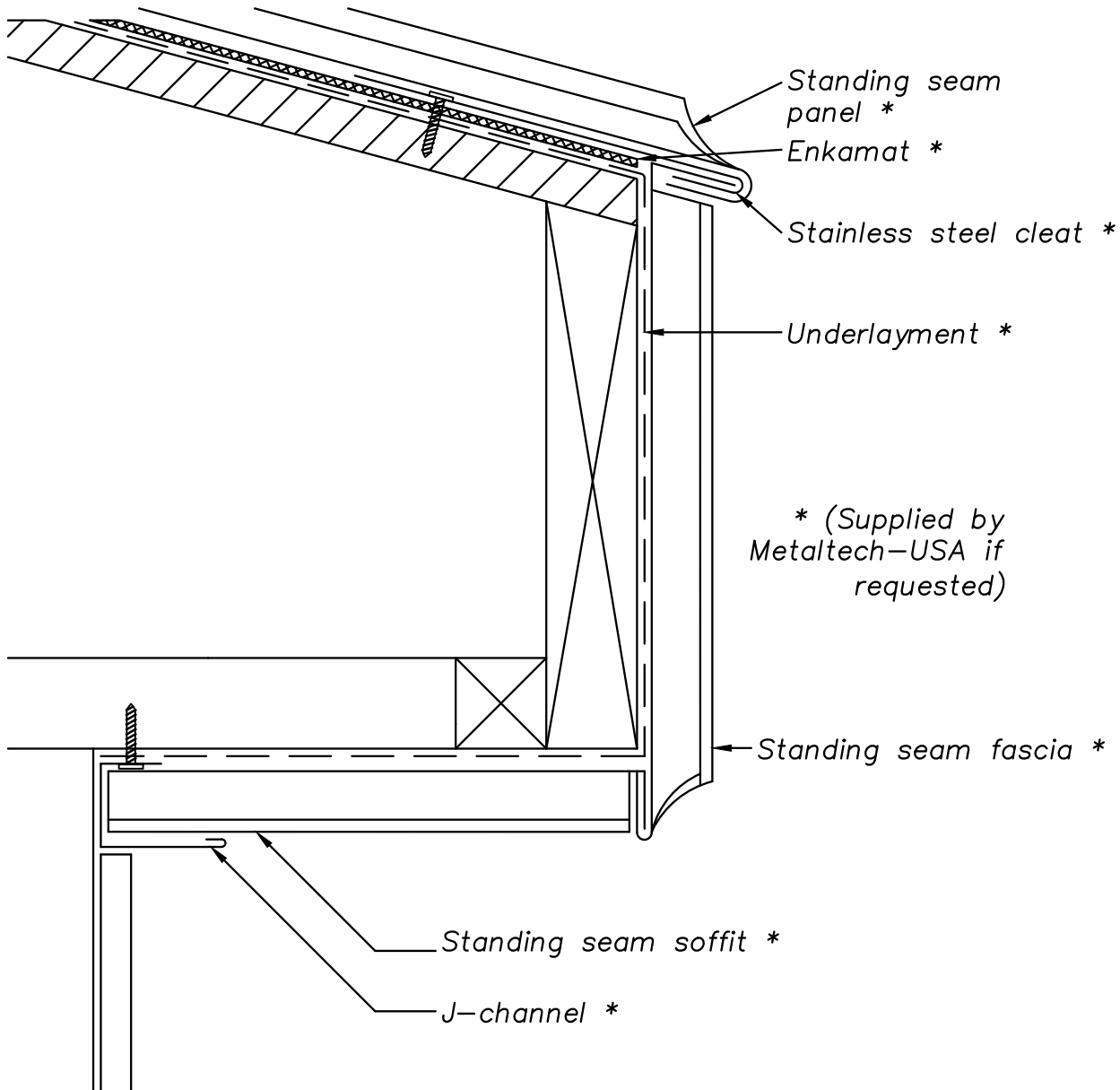





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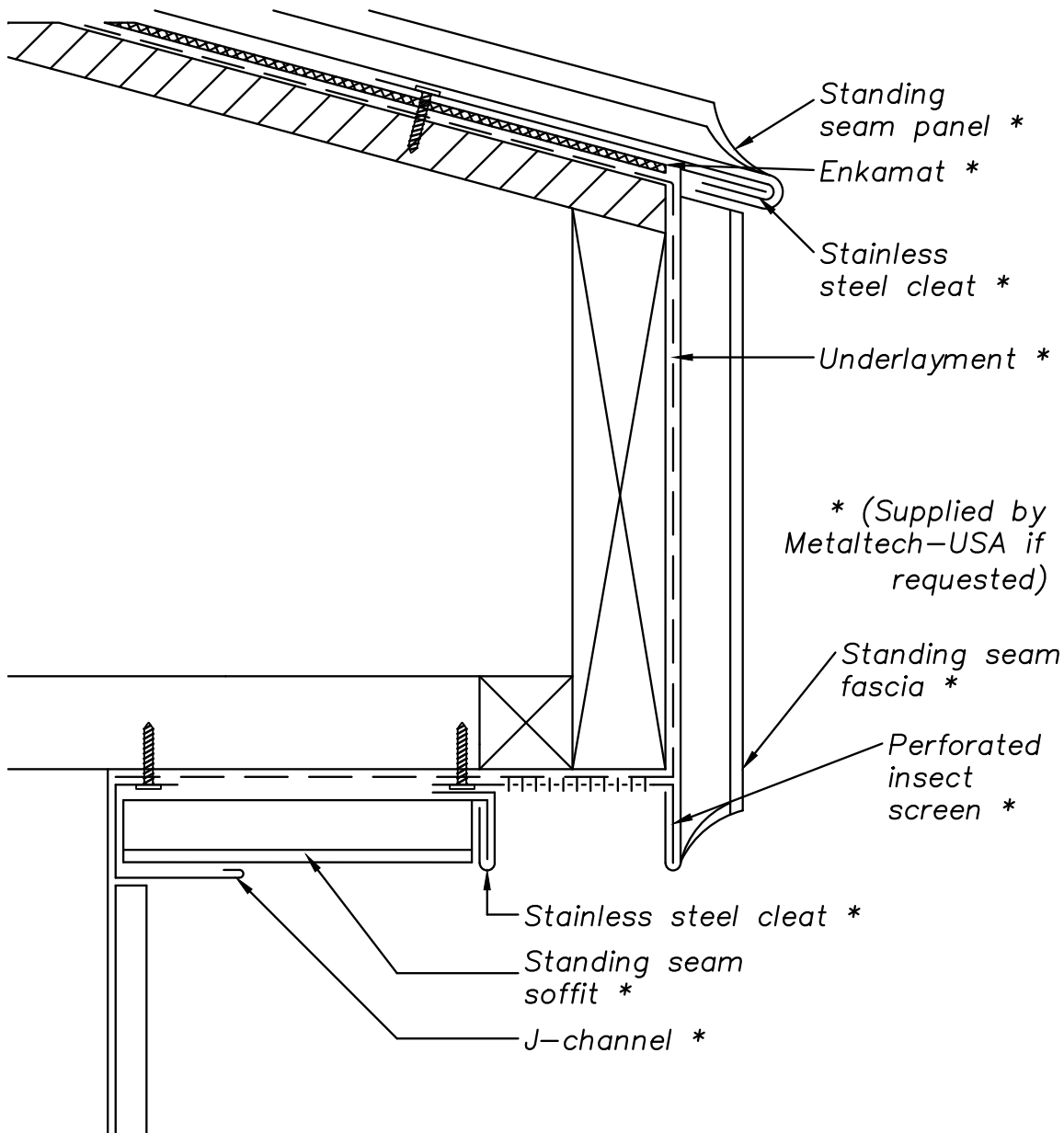
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: MASONRY HEAD WALL - OPTION 2		REVISION NO: A	DATED CREATED: 5/28/2015
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PROJECT NAME: WALL DETAILS				
SCALE: NTS		SHEET NO: 16 OF 16	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06





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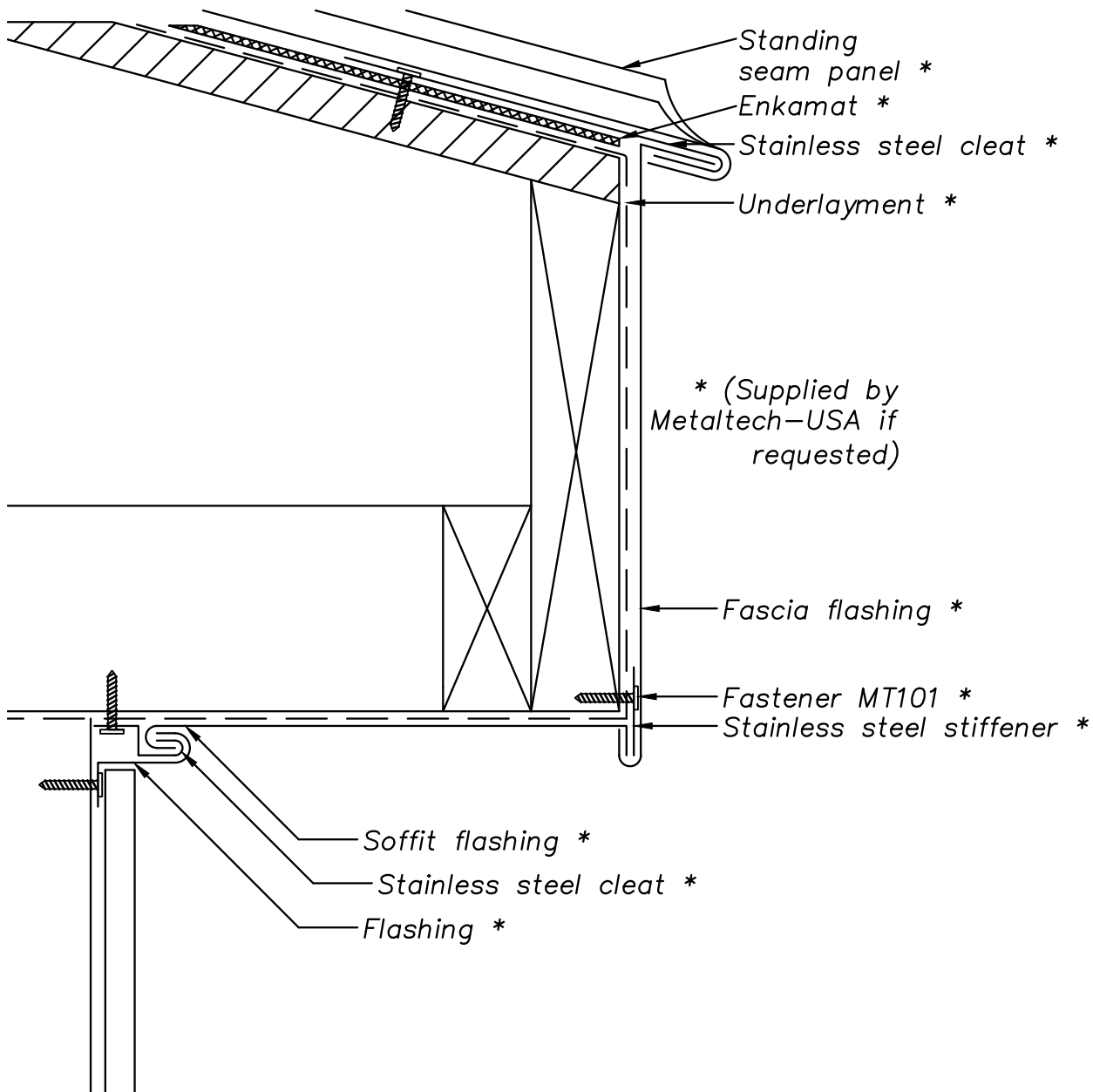
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: SOFFIT DETAIL - OPTION 1		REVISION NO: A	DATED CREATED: 5/1/2015
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	PROJECT NAME: WALL DETAILS			
	SCALE: NTS	SHEET NO: 1 OF 4	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: SOFFIT DETAIL - OPTION 2		REVISION NO: A	DATED CREATED: 5/1/2015
	DWG NO: MT_SSRP_1602		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: WALL DETAILS				
SCALE: NTS	SHEET NO: 2 OF 4	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	

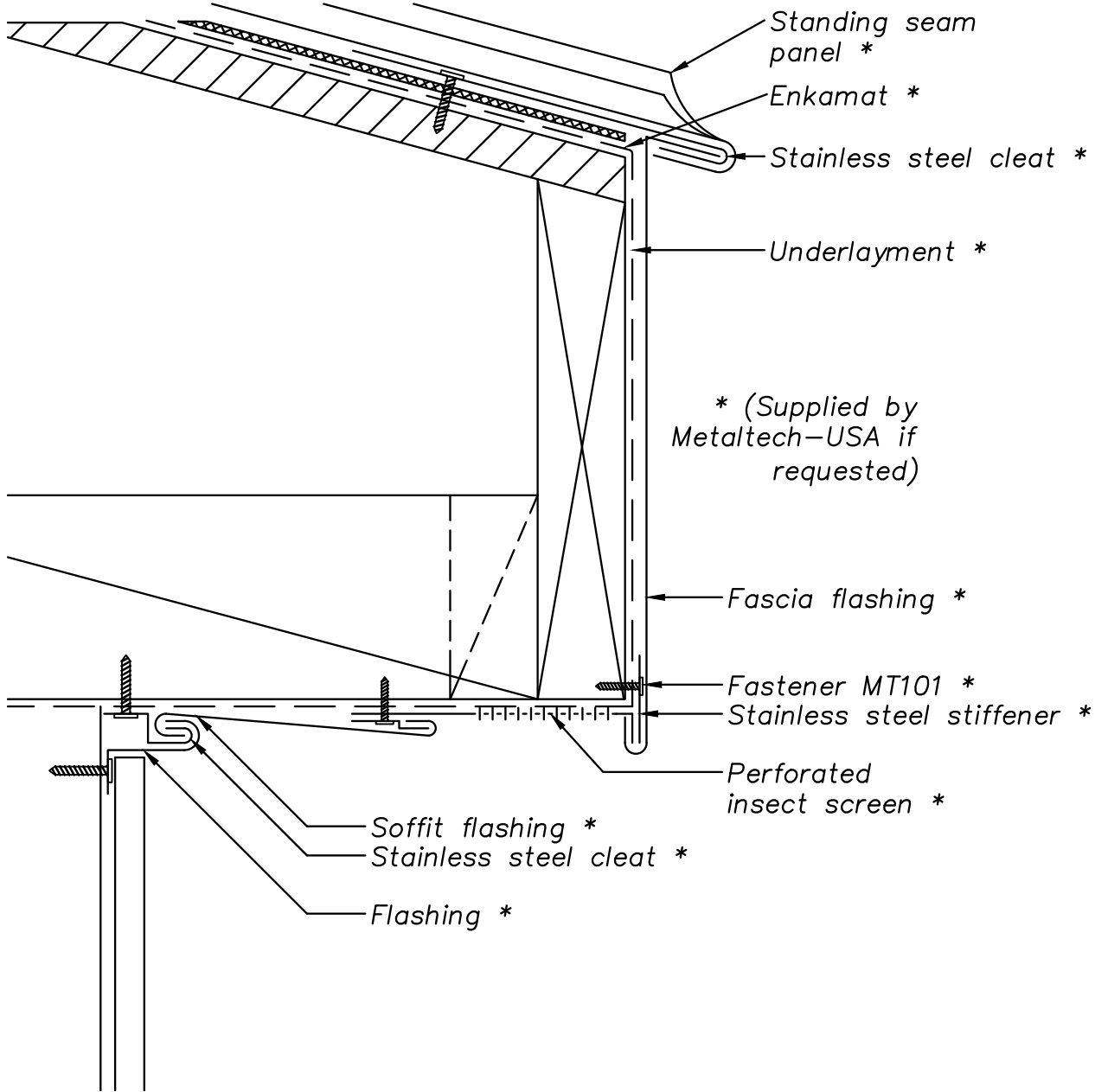




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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: SOFFIT DETAIL - OPTION 3		REVISION NO: A	DATED CREATED: 5/1/2015
	DWG NO: MT_SSRP_1603		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: WALL DETAILS				
SCALE: NTS		SHEET NO: 3 OF 4	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06



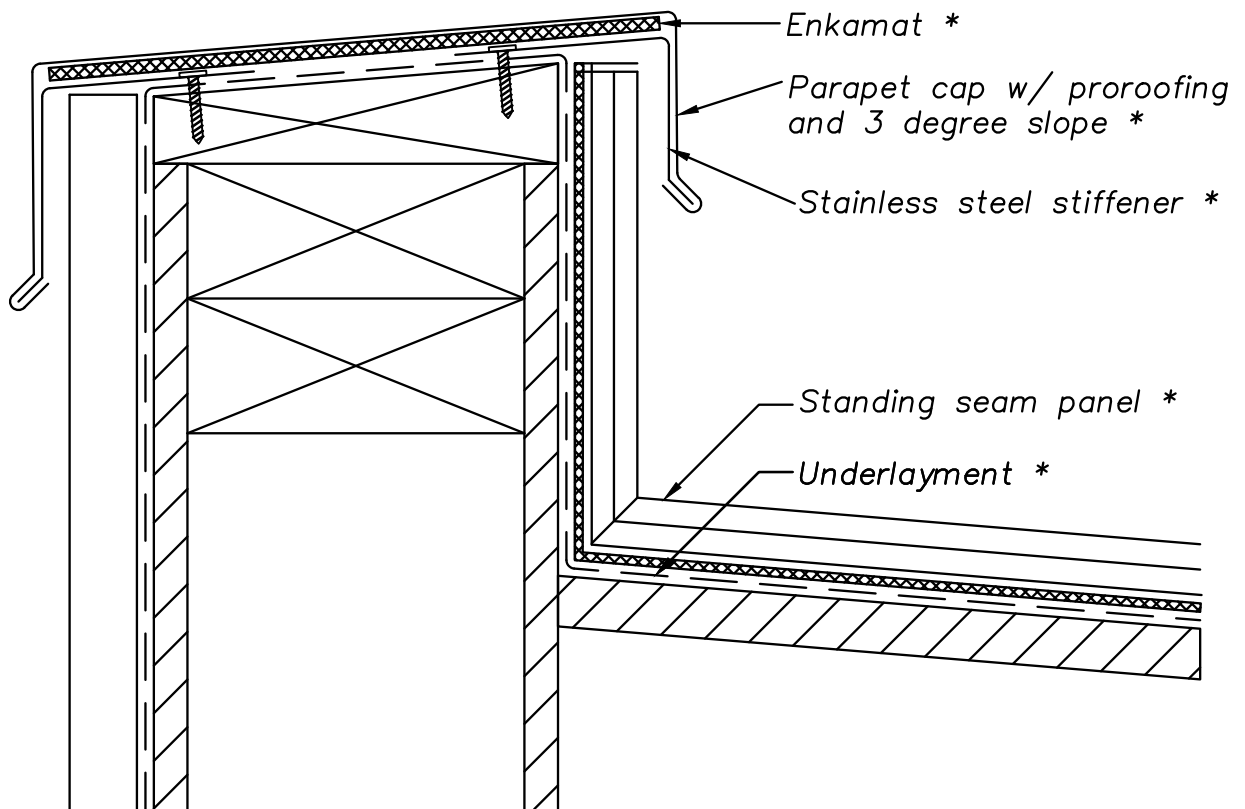


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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: SOFFIT DETAIL - OPTION 4		REVISION NO: A	DATED CREATED: 5/1/2015
	DWG NO: MT_SSRP_1604		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: WALL DETAILS				
SCALE: NTS		SHEET NO: 4 OF 4	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06



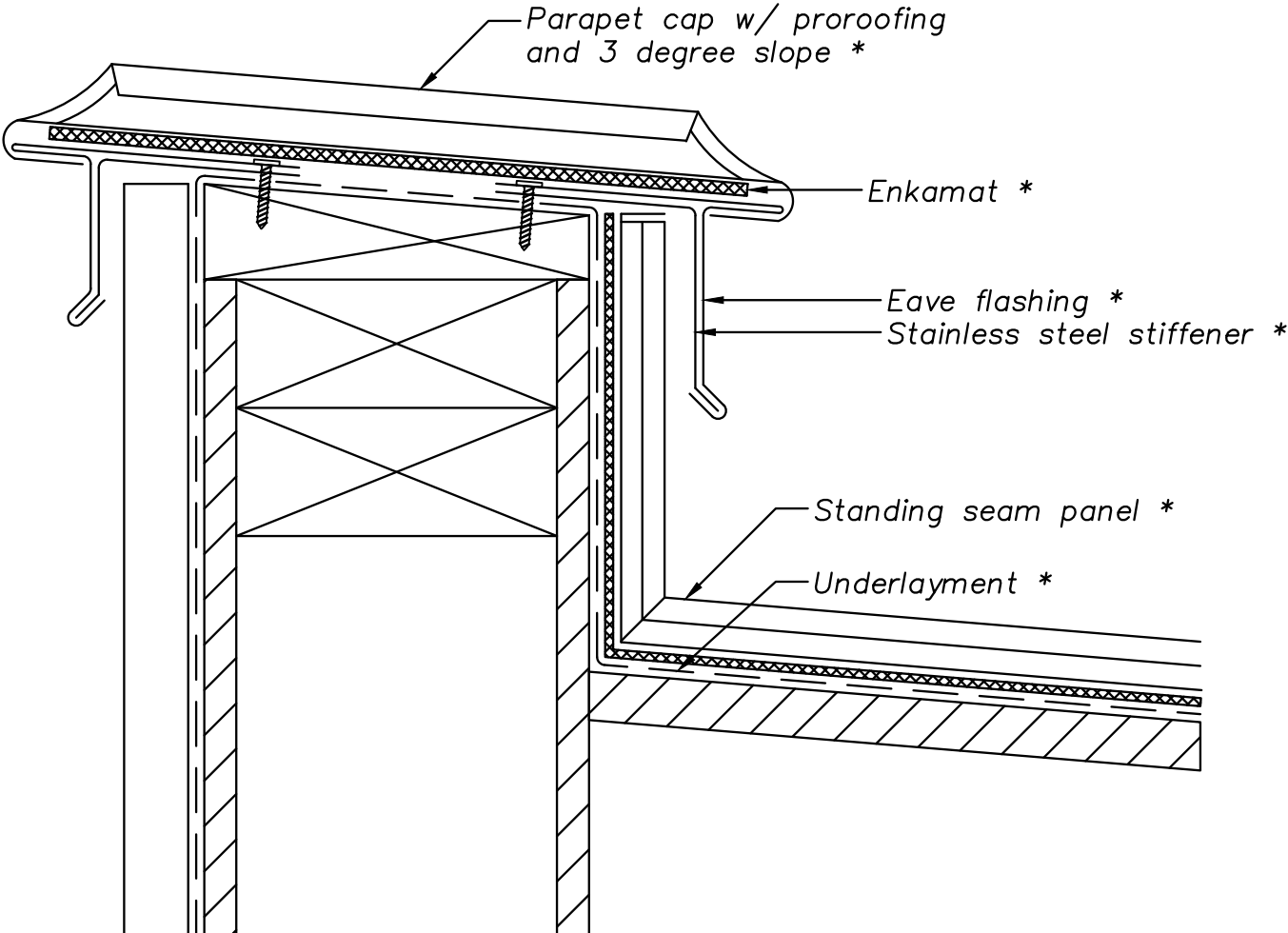
* (Supplied by Metaltech-USA if requested)




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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: PARAPET DETAIL – OPTION 1	REVISION NO: A	DATED CREATED: 5/1/2015
	DWG NO: MT_SSRP_1701	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: PARAPET DETAILS		
	SCALE: NTS	SHEET NO: 1 OF 3	SIZE: A

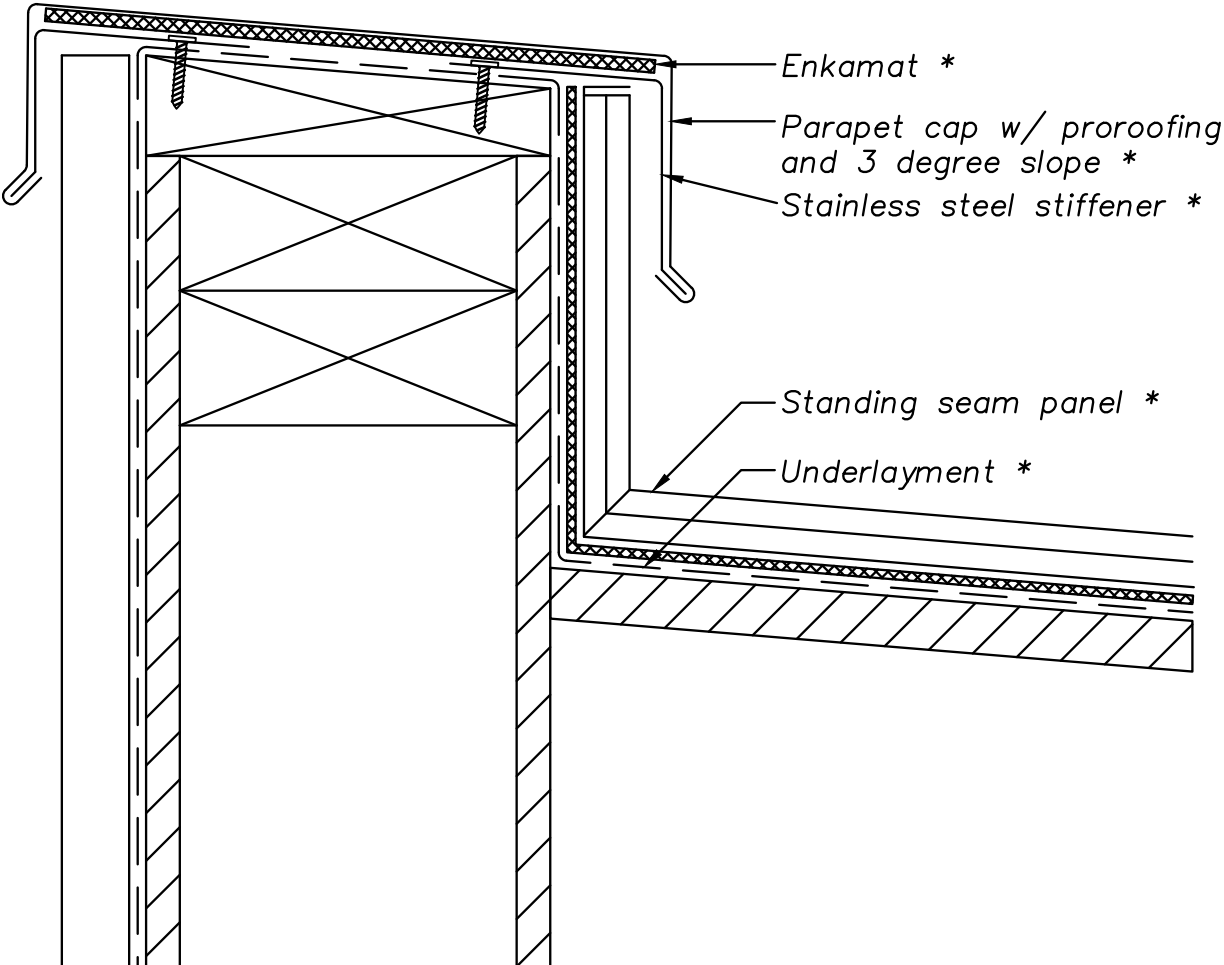
* (Supplied by
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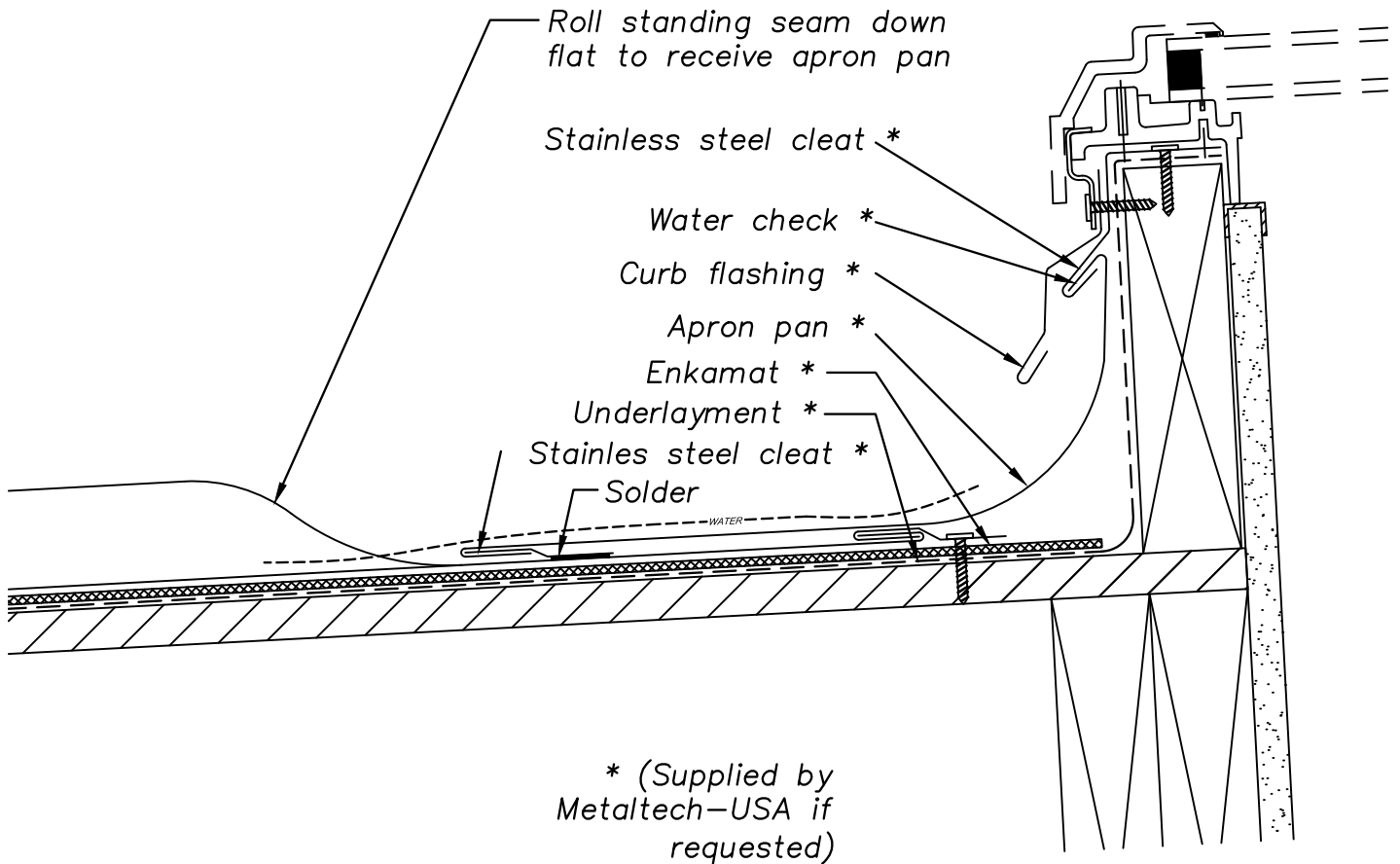
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	<p>DWG NO: MT_SSRP_1702</p>		<p>CHECKED BY: ESIMONSEN</p>	<p>APPROVED BY: ESIMONSEN</p>	
 <p>METALTECH Global <small>a Forza Group Company</small> DESIGNING STRENGTH</p>	<p>PROJECT NAME: PARAPET DETAILS</p>				
	<p>SCALE: NTS</p>	<p>SHEET NO: 2 OF 3</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>	

* (Supplied by Metaltech-USA if requested)




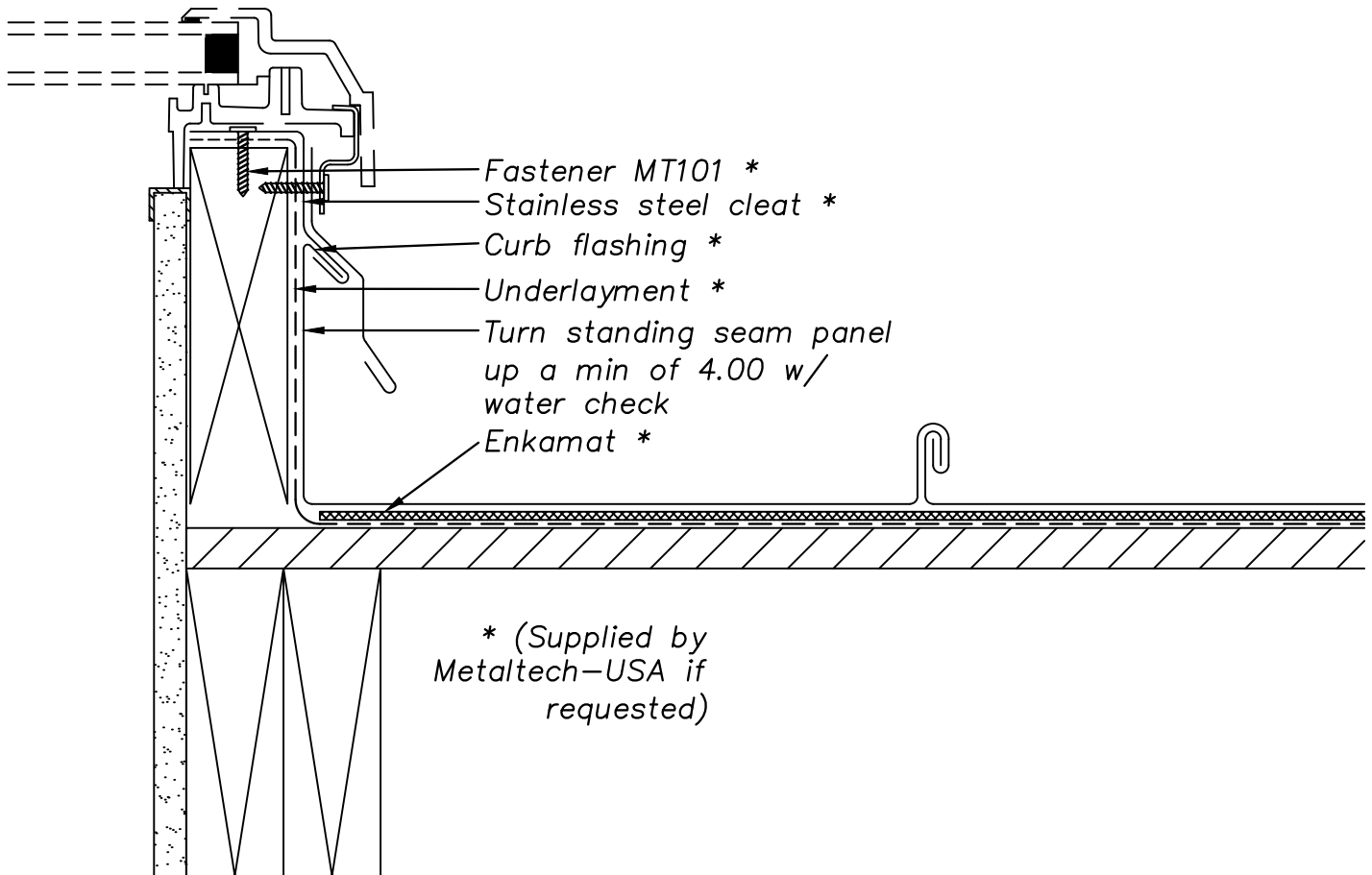
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: PARAPET DETAIL – OPTION 3		REVISION NO: A	DATED CREATED: 5/1/2015
	DWG NO: MT_SSRP_1703		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: PARAPET DETAILS		SCALE: NTS	SHEET NO: 3 OF 3	SIZE: A
TOLERANCES: ANGULAR ±1° LINEAR ±0.06				




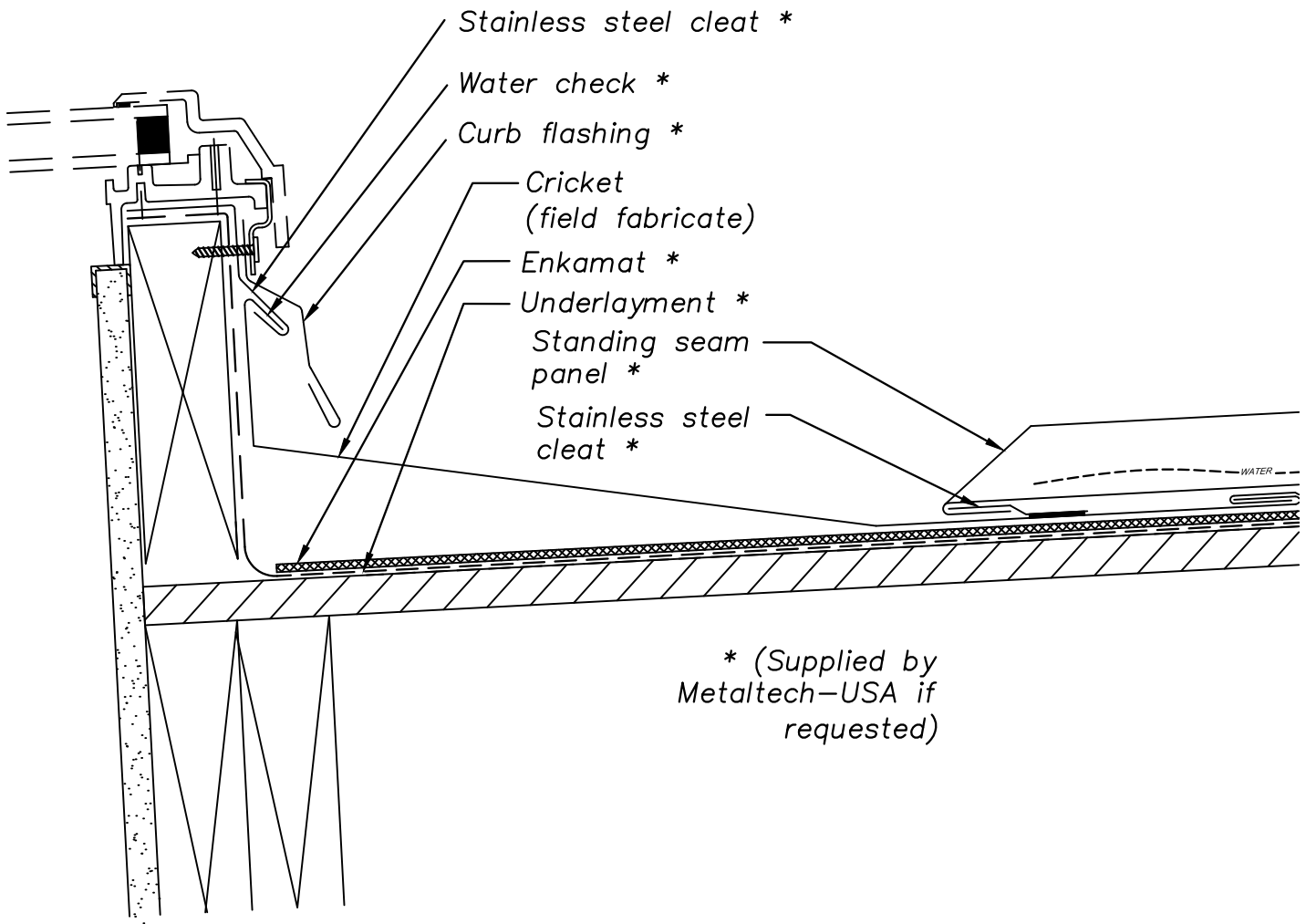
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: BOTTOM OF SKYLIGHT		REVISION NO: A	DATED CREATED: 6/10/2015	
	DWG NO: MT_SSRP_1801		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
 a Forza Group Company DESIGNING STRENGTH	PROJECT NAME: SKYLIGHT DETAILS				
	SCALE: NTS	SHEET NO: 1 OF 6	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




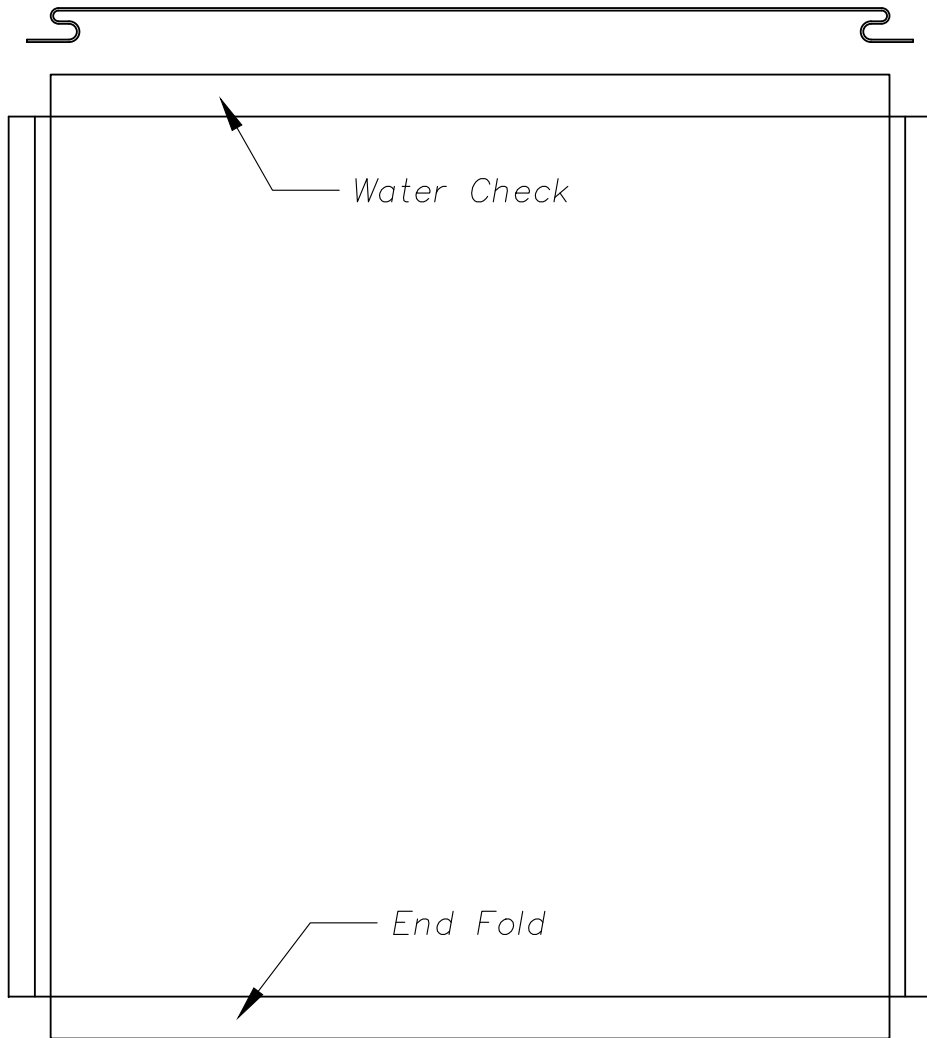
NOTE:
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	DRAWING NAME: SIDE OF SKYLIGHT		REVISION NO: A	DATED CREATED: 6/10/2015
	DWG NO: MT_SSRP_1802		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: SKYLIGHT DETAILS				
SCALE: NTS	SHEET NO: 2 OF 6	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	




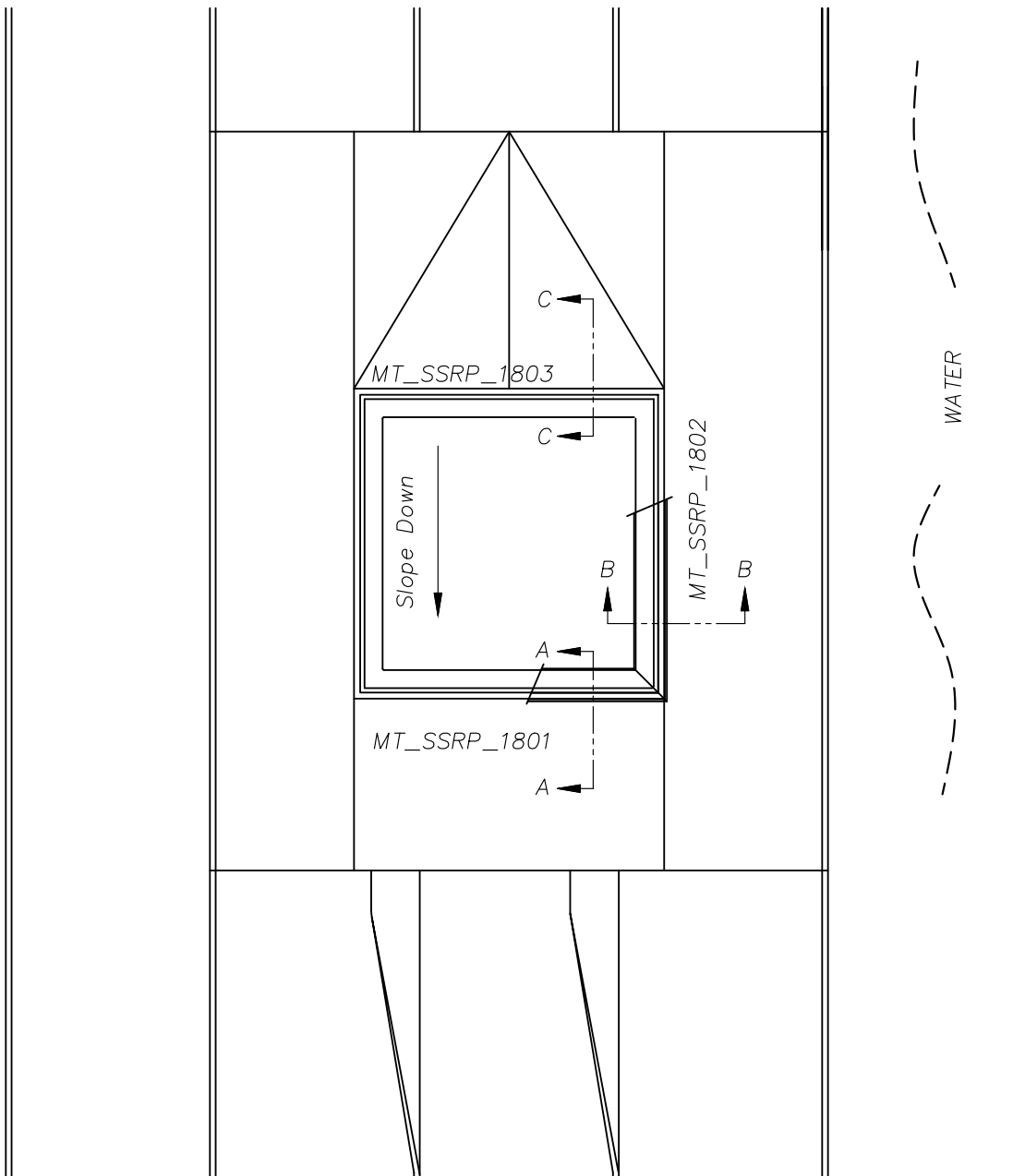
NOTE:
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 <p>METALTECH Global a Forza Group Company DESIGNING STRENGTH</p>	DRAWING NAME: TOP OF SKYLIGHT		REVISION NO: A	DATED CREATED: 6/10/2015
	DWG NO: MT_SSRP_1803		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: SKYLIGHT DETAILS			
	SCALE: NTS	SHEET NO: 3 OF 6	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06




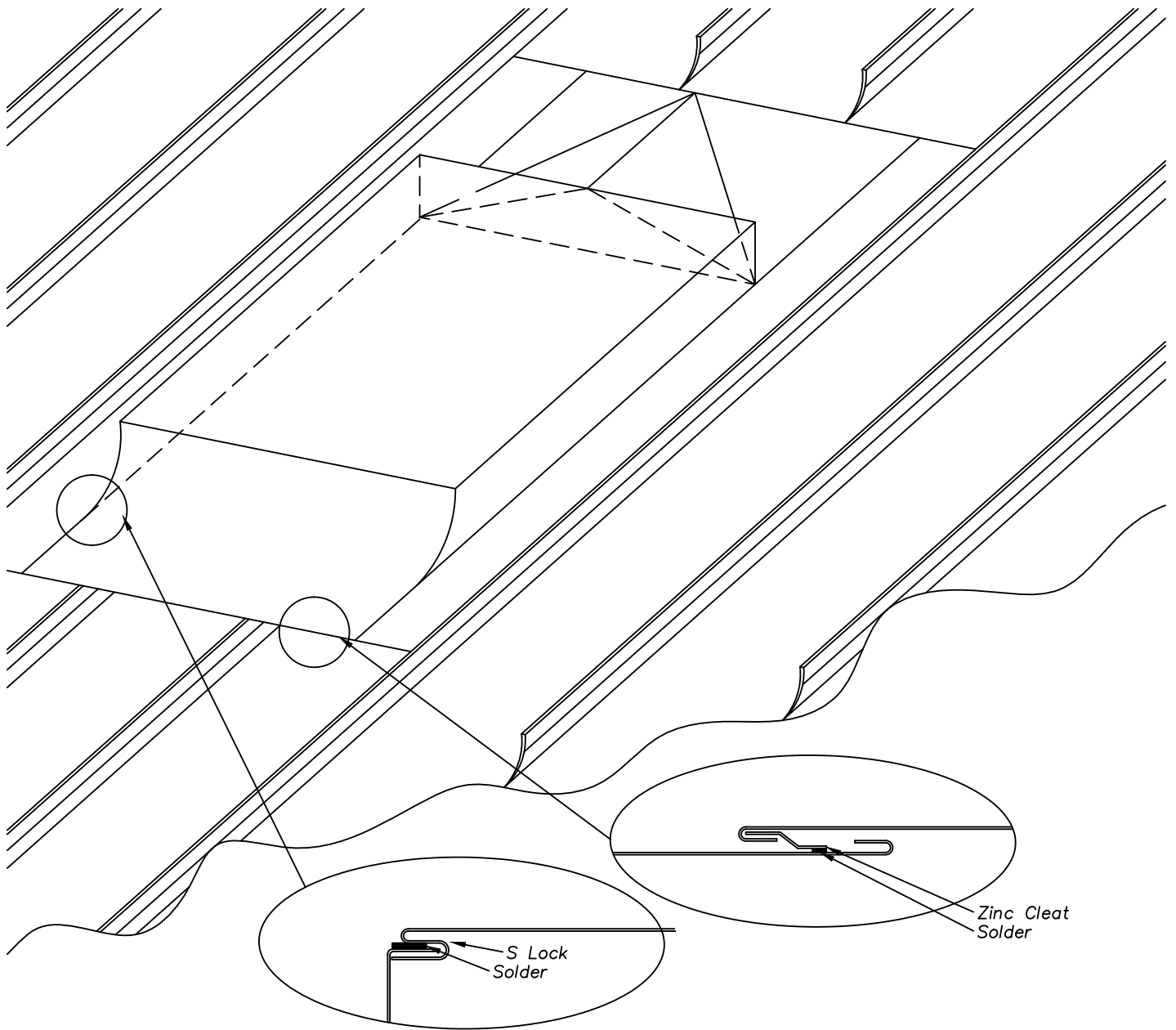
NOTE:
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: FLAT PATTERN OF APRON PAN		REVISION NO: A	DATED CREATED: 6/10/2015
	DWG NO: MT_SSRP_1804		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: SKYLIGHT DETAILS			
SCALE: NTS	SHEET NO: 4 OF 6	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	




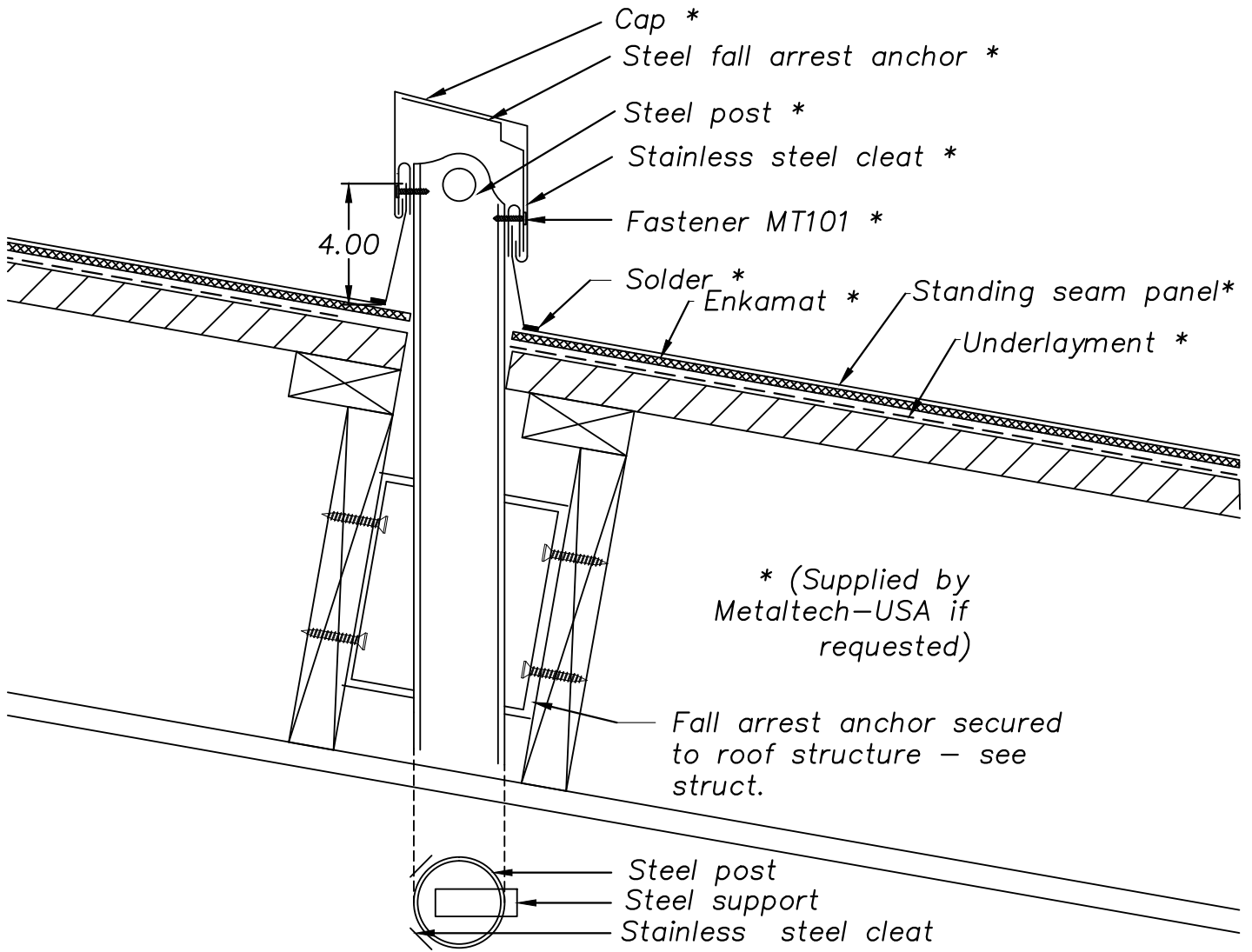
NOTE:
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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: SKYLIGHT PANEL LAYOUT— PLAN VIEW	REVISION NO: A	DATED CREATED: 6/10/2015
	DWG NO: MT_SSRP_1805		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
	PROJECT NAME: SKYLIGHT DETAILS				
	SCALE: NTS	SHEET NO: 5 OF 6	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	



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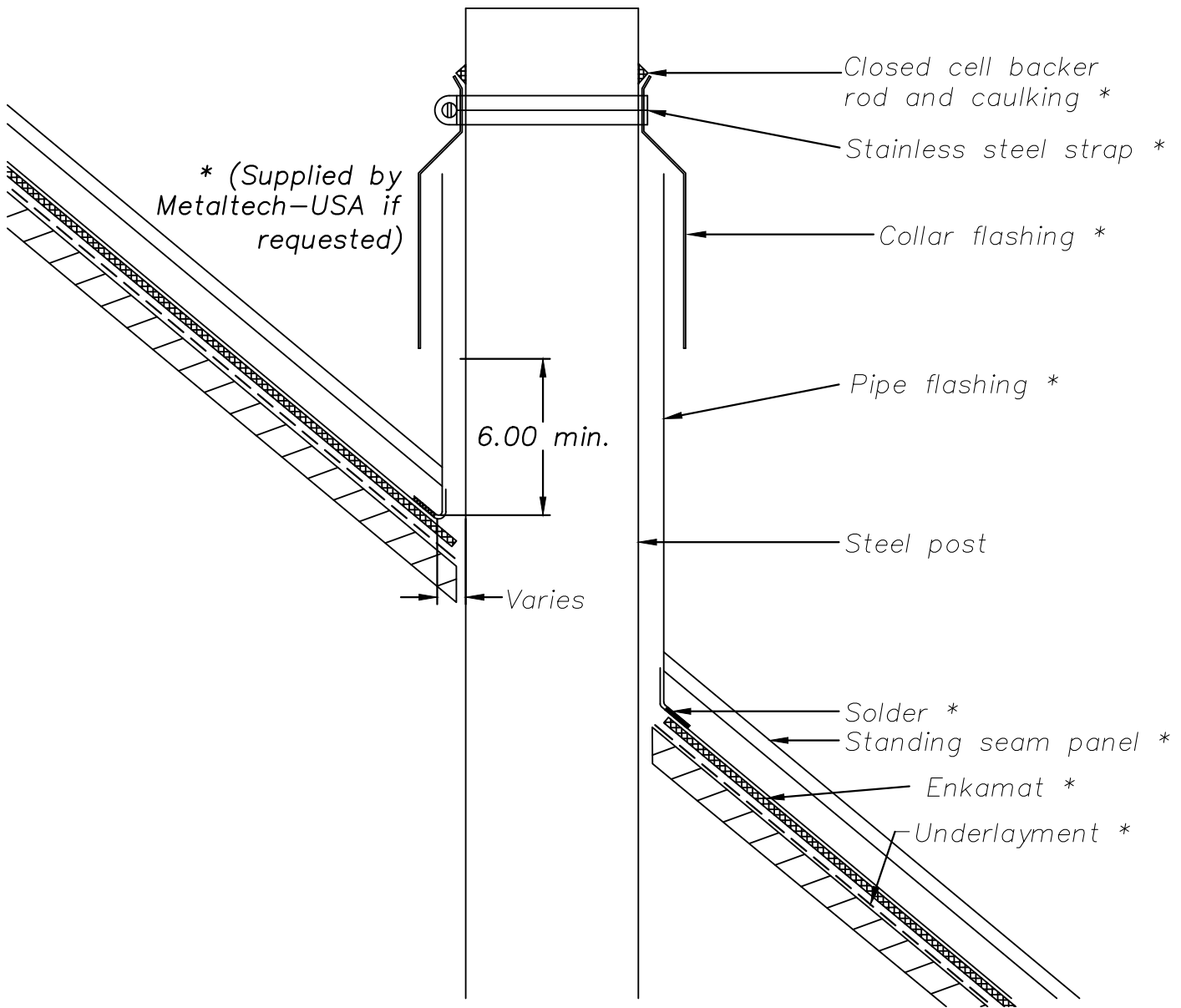
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: SKYLIGHT PANEL LAYOUT- ISOMETRIC VIEW	REVISION NO: A	DATED CREATED: 6/10/2015
	DWG NO: MT_SSRP_1806	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: SKYLIGHT DETAILS		
SCALE: NTS	SHEET NO: 6 OF 6	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06



NOTE:

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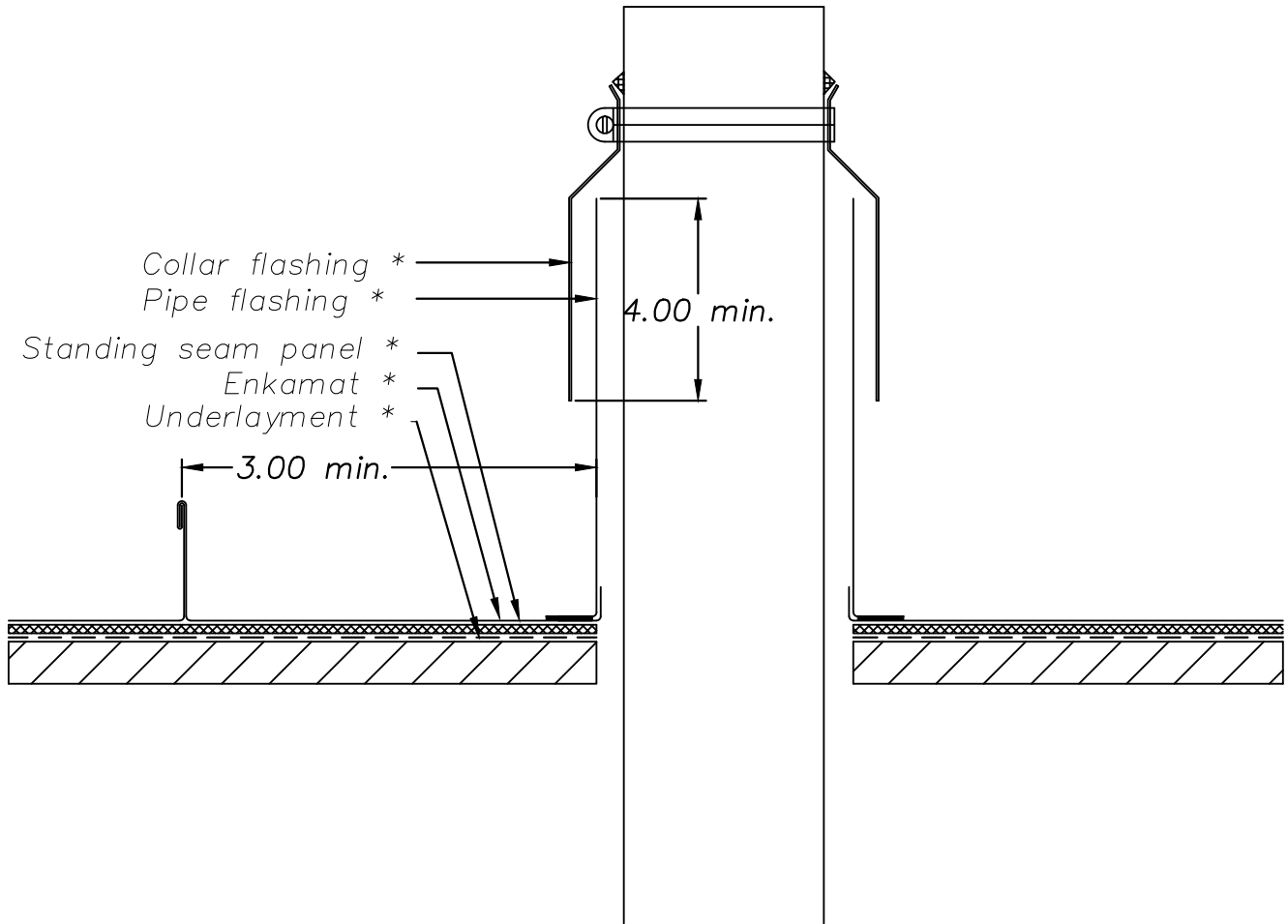
<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>	<p>DRAWING NAME: ROOF PENETRATION – OPTION 1</p>		<p>REVISION NO: A</p>	<p>DATED CREATED: 6/17/2015</p>
	<p>DWG NO: MT_SSRP_1901</p>		<p>CHECKED BY: ESIMONSEN</p>	<p>APPROVED BY: ESIMONSEN</p>
	<p>PROJECT NAME: MISCELLANEOUS DETAILS</p>			
	<p>SCALE: NTS</p>	<p>SHEET NO: 1 OF 6</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>




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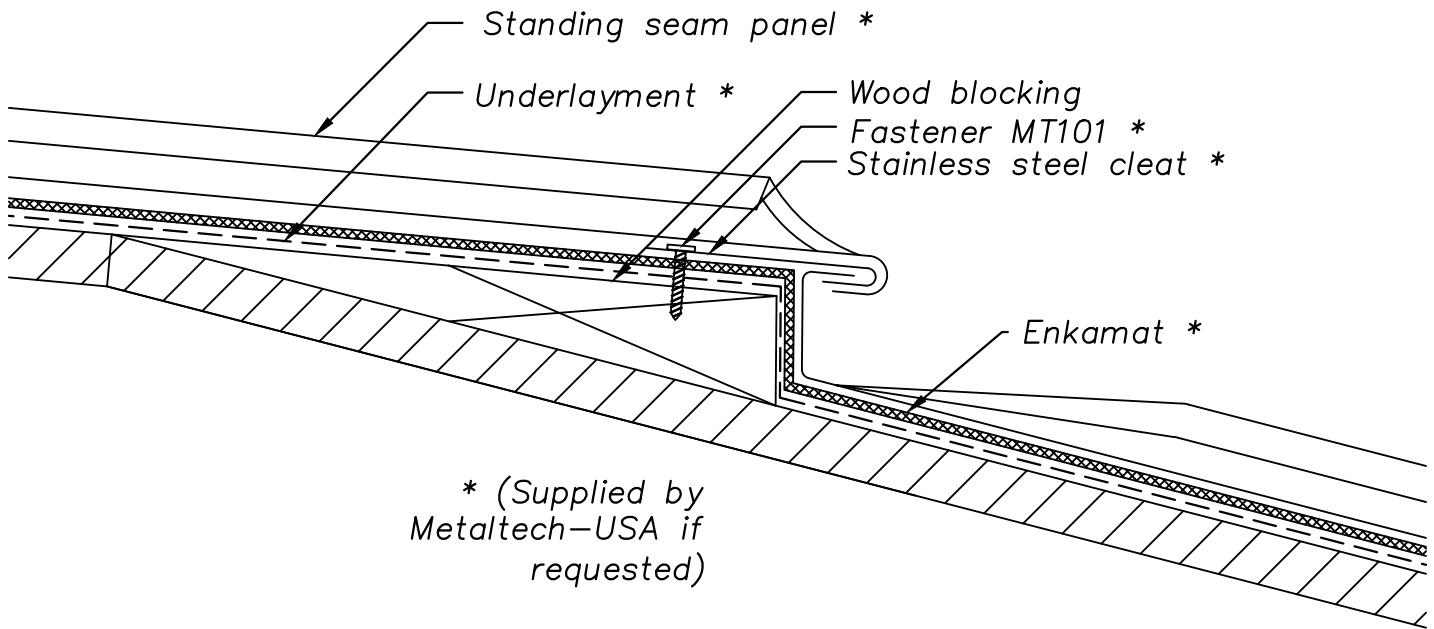
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: ROOF PENETRATION - OPTION 2		REVISION NO: A	DATED CREATED: 6/17/2015
	DWG NO: MT_SSRP_1902		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
PROJECT NAME: MISCELLANEOUS DETAILS				
SCALE: NTS		SHEET NO: 2 OF 6	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06





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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: ROOF PENETRATION – OPTION 3		REVISION NO: A	DATED CREATED: 6/17/2015
	DWG NO: MT_SSRP_1903		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: MISCELLANEOUS DETAILS				
SCALE: NTS	SHEET NO: 3 OF 6	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06	

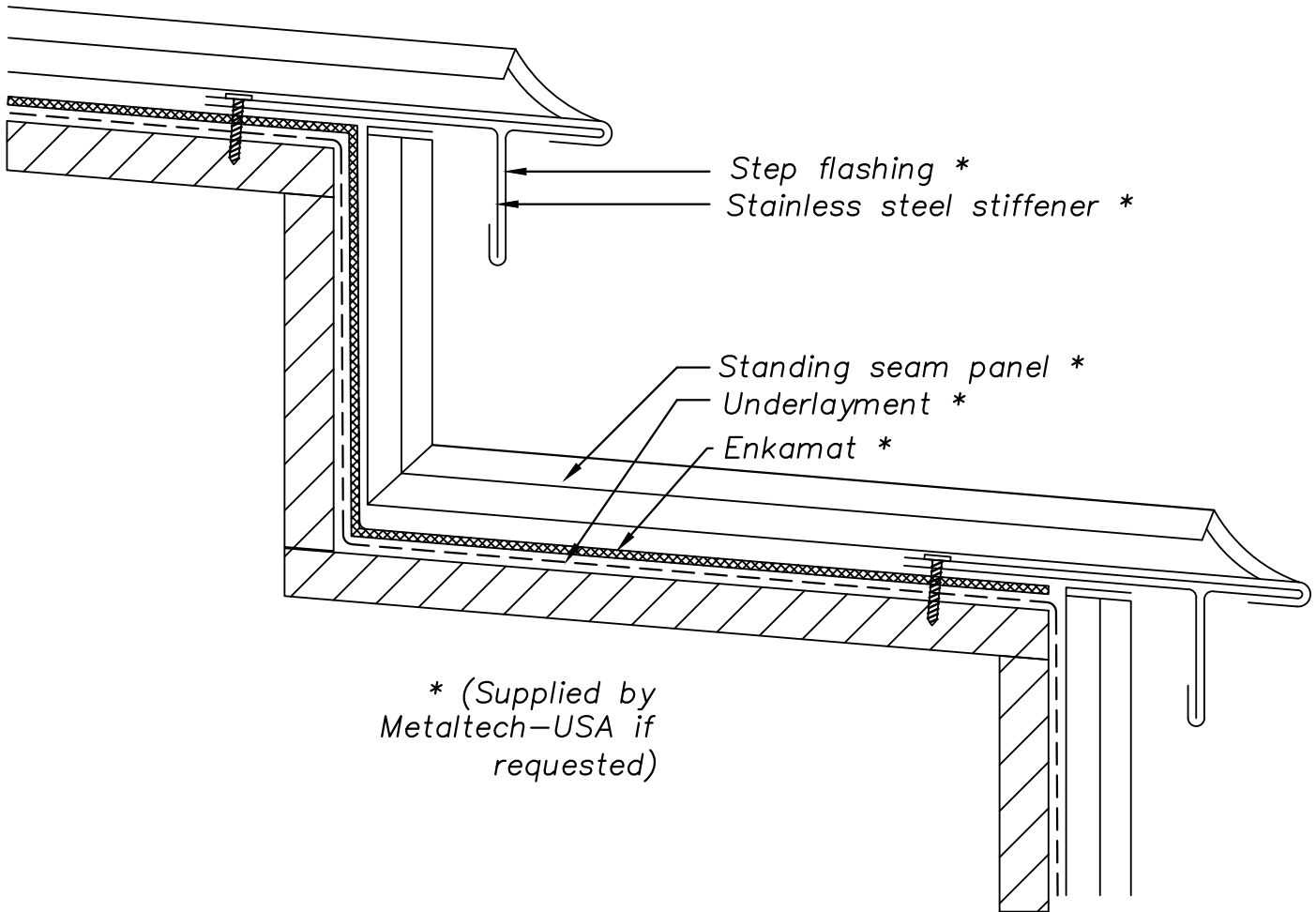


* (Supplied by Metaltech-USA if requested)


NOTE:

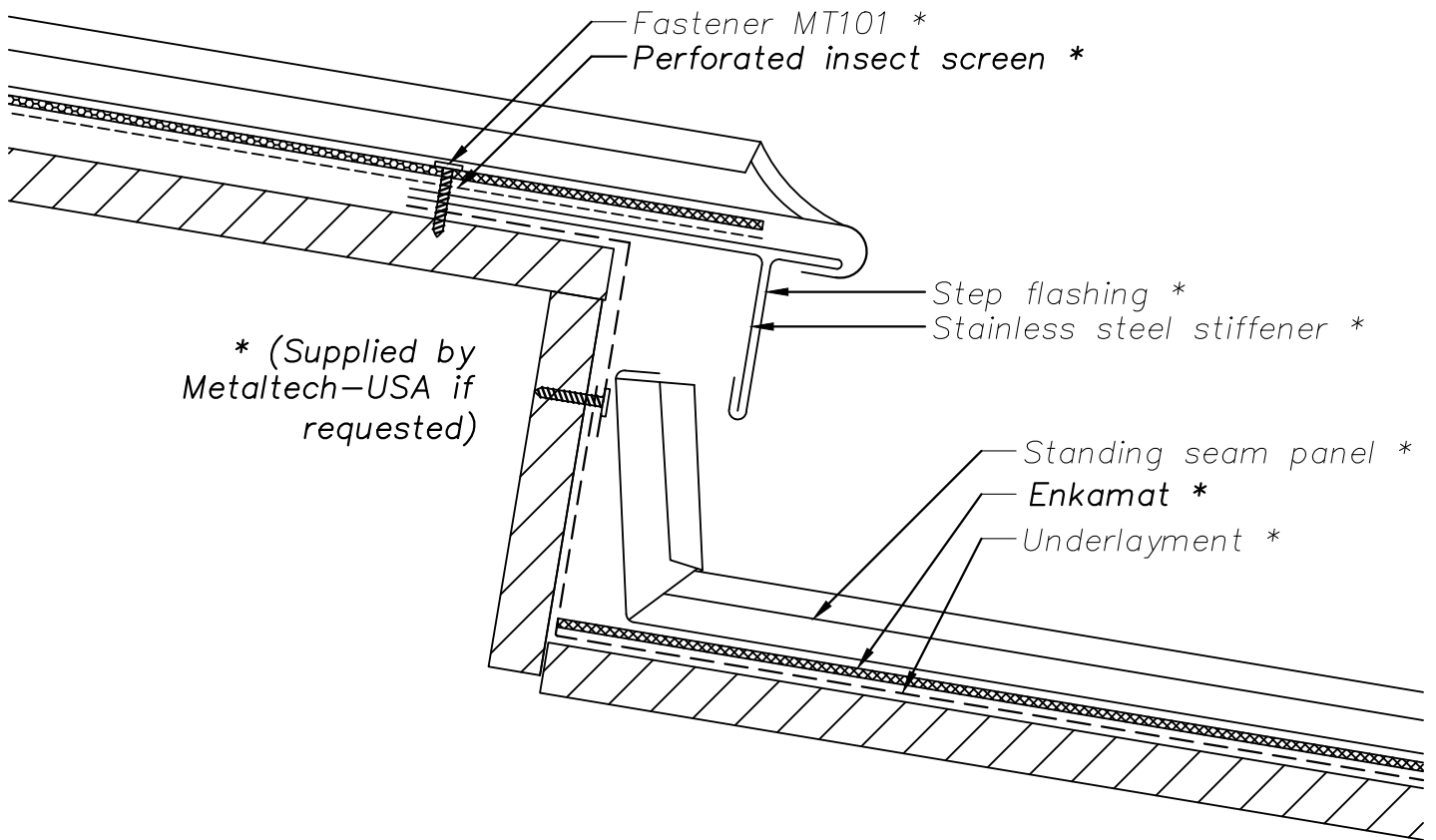
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	DRAWING NAME: ROOF STEP - OPTION 1		REVISION NO: A	DATED CREATED: 6/17/2015
	DWG NO: MT_SSRP_1904		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: MISCELLANEOUS DETAILS			
	SCALE: NTS	SHEET NO: 4 OF 6	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06




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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: ROOF STEP - OPTION 2	REVISION NO: A	DATED CREATED: 6/17/2015
			DWG NO: MT_SSRP_1905	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
	PROJECT NAME: MISCELLANEOUS DETAILS				
	SCALE: NTS	SHEET NO: 5 OF 6	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWING NAME: ROOF STEP - OPTION 3		REVISION NO: A	DATED CREATED: 6/17/2015
	DWG NO: MT_SSRP_1906		CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN
				
PROJECT NAME: MISCELLANEOUS DETAILS				
SCALE: NTS	SHEET NO: 6 OF 6	SIZE: A	TOLERANCES: ANGULAR $\pm 1^\circ$ LINEAR ± 0.06	