

# Standing Seam Wall Panel Details Horizontal

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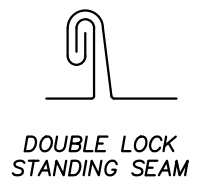
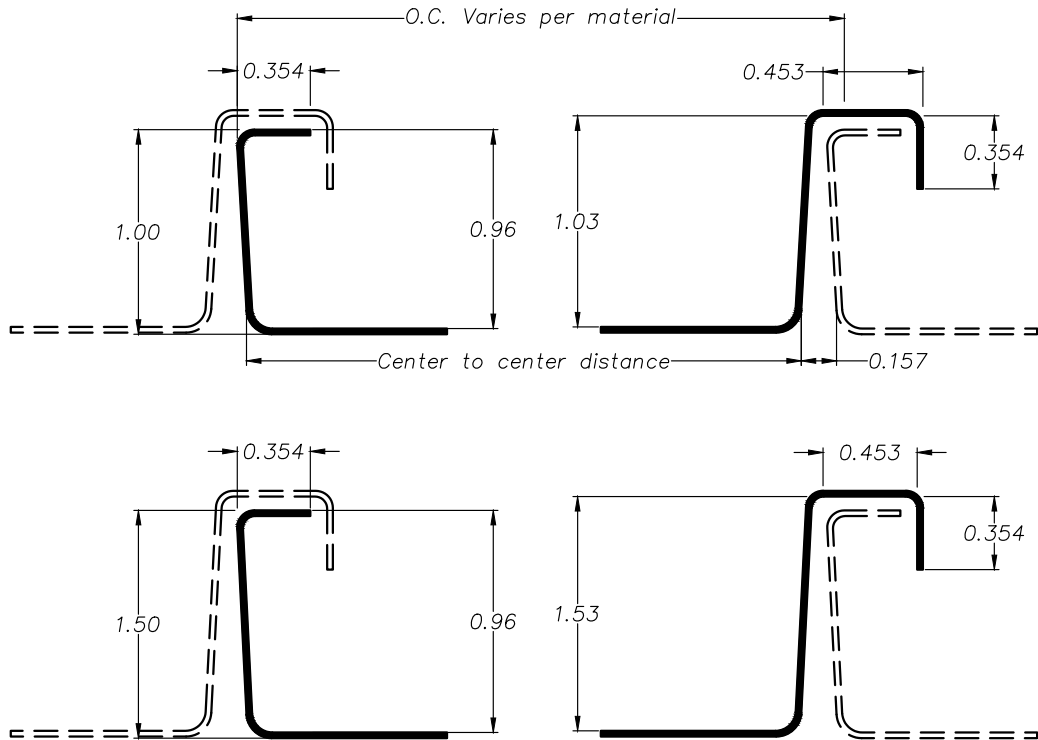
### EXTERIOR DETAILS

MT\_SSWPH\_1501 - Exterior Corner - Option 1  
 MT\_SSWPH\_1502 - Exterior Corner - Option 2


**NOTE:**

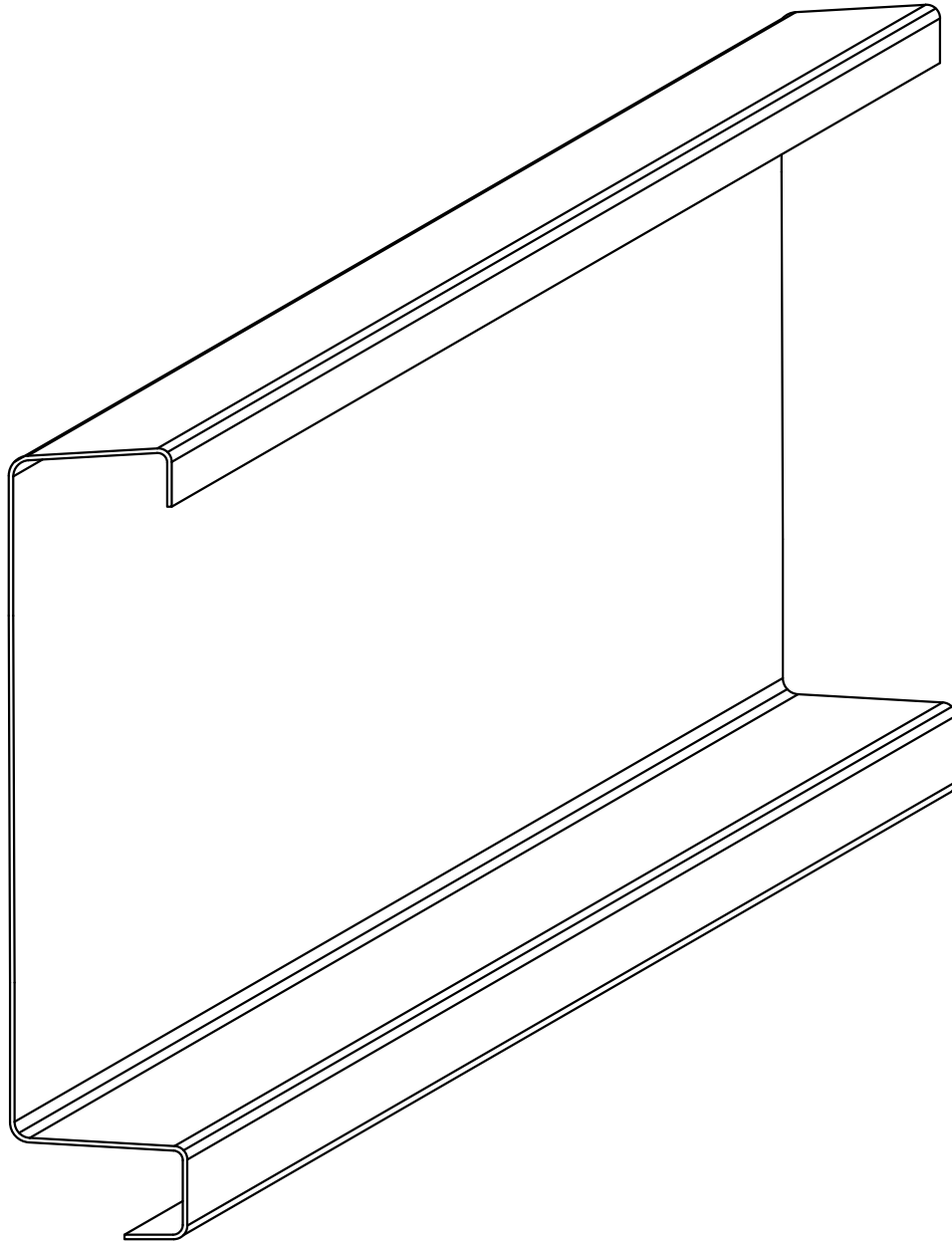
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	<b>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</b>		<b>DRAWING NAME:</b> INDEX	<b>REVISION NO:</b> A	<b>DATED CREATED:</b> 11/10/2014	
			<b>DWG NO:</b> MT_SSWPH_INDEX	<b>CHECKED BY:</b> ESIMONSEN	<b>APPROVED BY:</b> ESIMONSEN	
			<b>PROJECT NAME:</b> INDEX			
	<b>SCALE:</b> NTS	<b>SHEET NO:</b> 1 OF 1	<b>SIZE:</b> A	<b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06		




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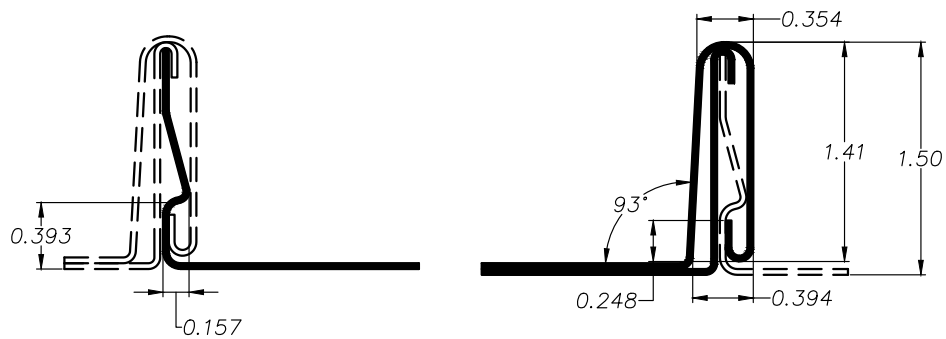
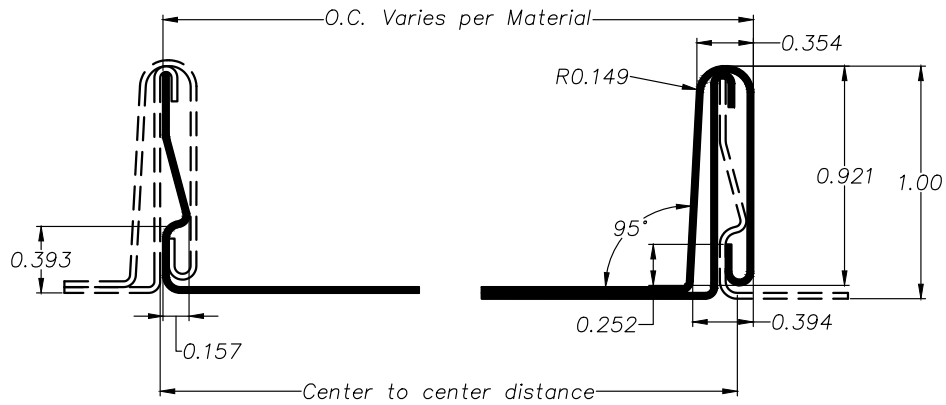
 <p><b>METALTECH</b> Global a Forza Group Company DESIGNING STRENGTH</p>	<b>DRAWING NAME:</b> STANDING SEAM PANEL		<b>REVISION NO:</b> A	<b>DATED CREATED:</b> 11/10/2014
	<b>DWG NO:</b> MT_SSWPH_1001		<b>CHECKED BY:</b> ESIMONSEN	<b>APPROVED BY:</b> ESIMONSEN
	<b>PROJECT NAME:</b> GENERAL DETAILS			
	<b>SCALE:</b> NTS	<b>SHEET NO:</b> 1 OF 8	<b>SIZE:</b> A	<b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06



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<p><b>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</b></p>	<p><b>DRAWING NAME:</b> STANDING SEAM PANEL (ISOMETRIC)</p>		<p><b>REVISION NO:</b> B</p>	<p><b>DATED CREATED:</b> 11/10/2014</p>
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	<p><b>PROJECT NAME:</b> GENERAL DETAILS</p>			
	<p><b>SCALE:</b> NTS</p>	<p><b>SHEET NO:</b> 2 OF 8</p>	<p><b>SIZE:</b> A</p>	<p><b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06</p>

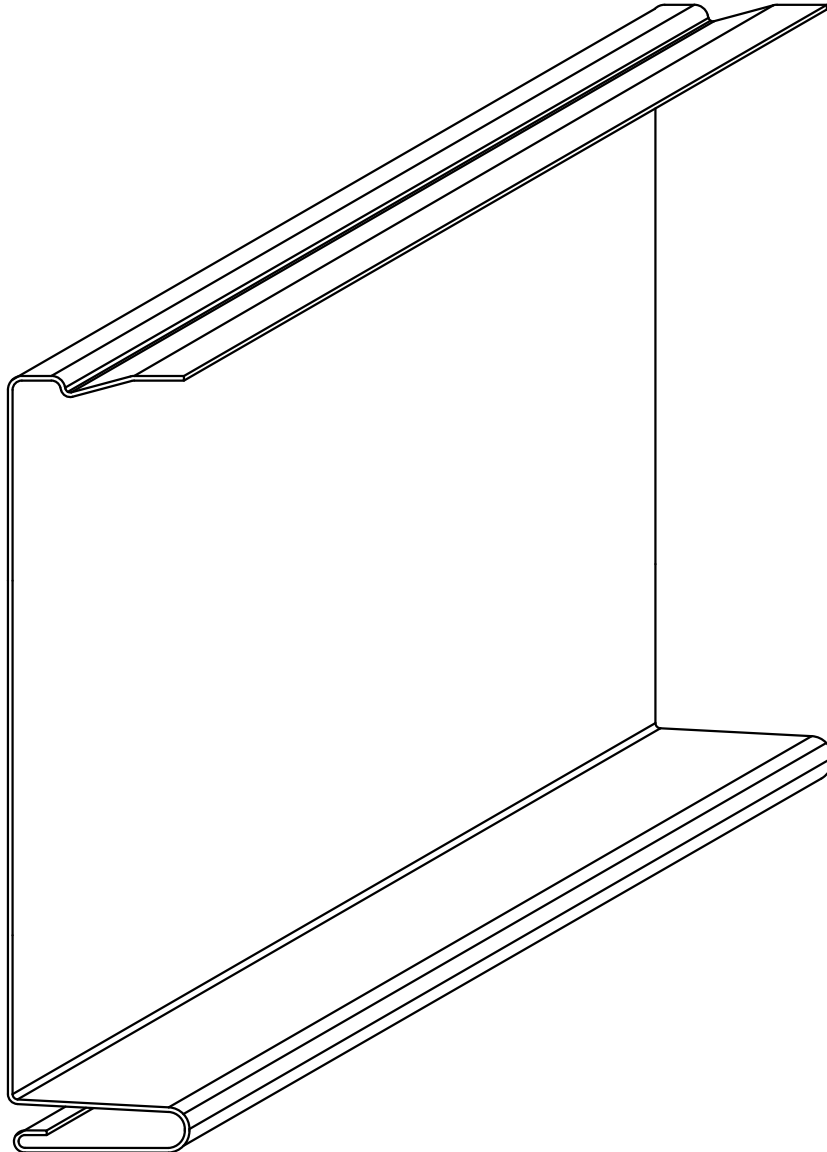


SNAP SEAM PROFILE

NOTE:


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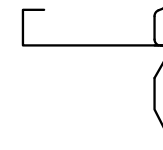
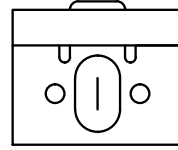
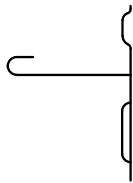
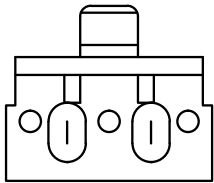
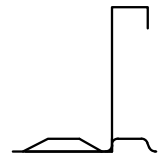
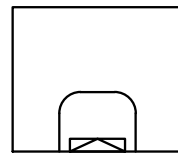
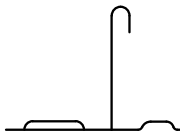
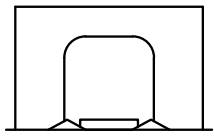
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	<p>SCALE: NTS</p>	<p>SHEET NO: 3 OF 8</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>	



**NOTE:**

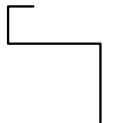
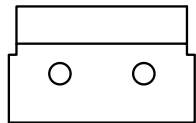
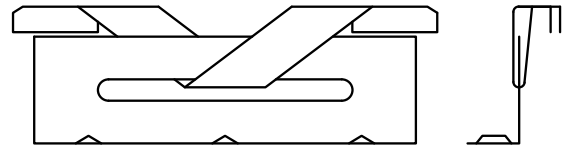
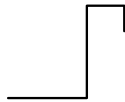
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<p><b>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</b></p>	<p><b>DRAWING NAME:</b> SNAP SEAM PANEL (ISOMETRIC)</p>		<p><b>REVISION NO:</b> A</p>	<p><b>DATED CREATED:</b> 11/10/2014</p>
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	<p><b>SCALE:</b> NTS</p>	<p><b>SHEET NO:</b> 4 OF 8</p>	<p><b>SIZE:</b> A</p>	<p><b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06</p>



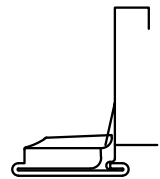
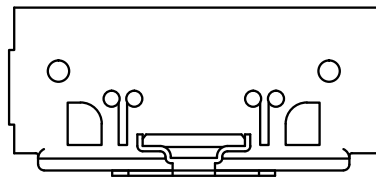
MT 150 SLR 22 G

MT 150FC 26S



MT 150 B

MT 100 FC 26S



MT 150 F



MT 100 SLQ 22 S

MT 150 SLR 22 G

NOTE: Clip type is determined by panel type and project specifications.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

DRAWING NAME:  
STANDING SEAM CLIPS

REVISION NO:  
-

DATED CREATED:  
11/10/2014



DWG NO:  
MT\_SSWPH\_1005

CHECKED BY:  
ESIMONSEN

APPROVED BY:  
ESIMONSEN

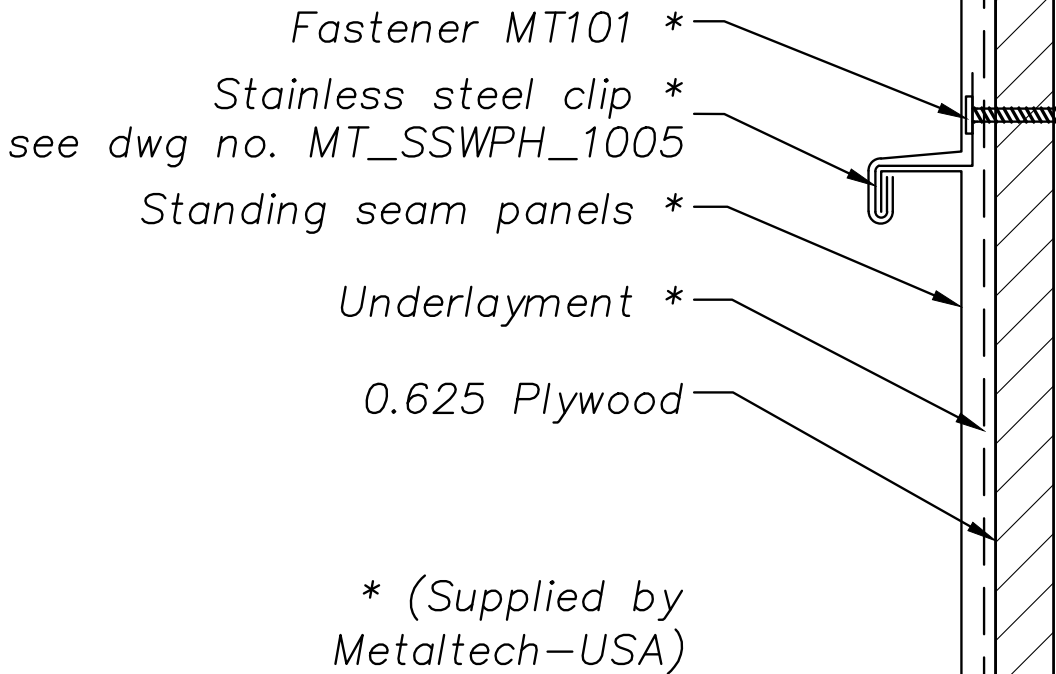
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GENERAL DETAILS

SCALE:  
NTS

SHEET NO:  
5 OF 8


SIZE:  
A

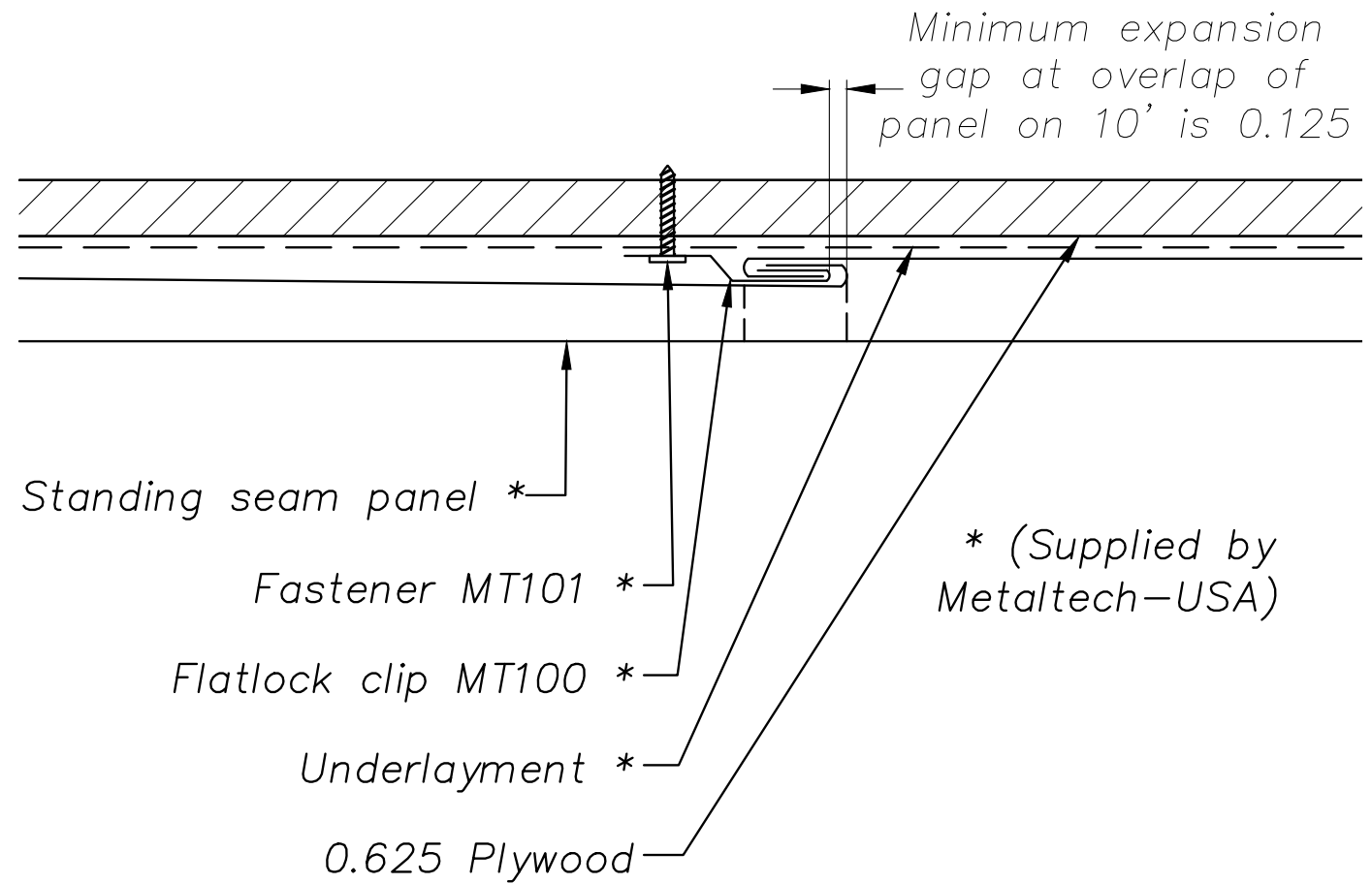
TOLERANCES:  
ANGULAR ±1° LINEAR ±0.06



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<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>	<p>DRAWING NAME: HORIZONTAL SEAM DETAIL</p>	<p>REVISION NO: A</p>	<p>DATED CREATED: 11/11/2014</p>
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	<p>PROJECT NAME: GENERAL DETAILS</p>		
	<p>SCALE: NTS</p>	<p>SHEET NO: 6 OF 8</p>	<p>SIZE: A</p>



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	<b>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</b>		<b>DRAWING NAME:</b> TRANSVERSE SEAM DETAIL	<b>REVISION NO:</b> A	<b>DATED CREATED:</b> 11/11/2014	
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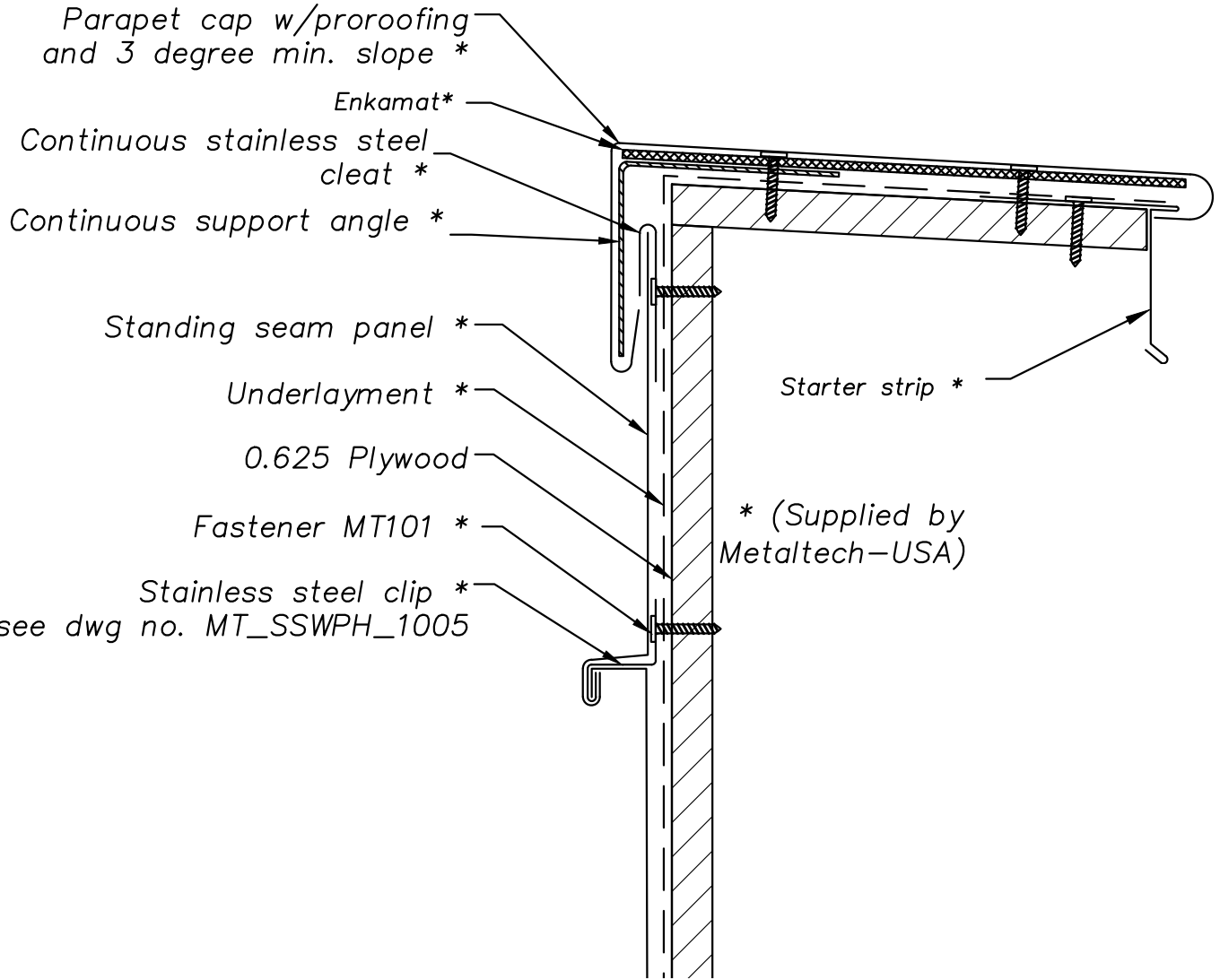
*MT101  
Wood Applications*

*MT101SX3  
Sheet Metal Applications*

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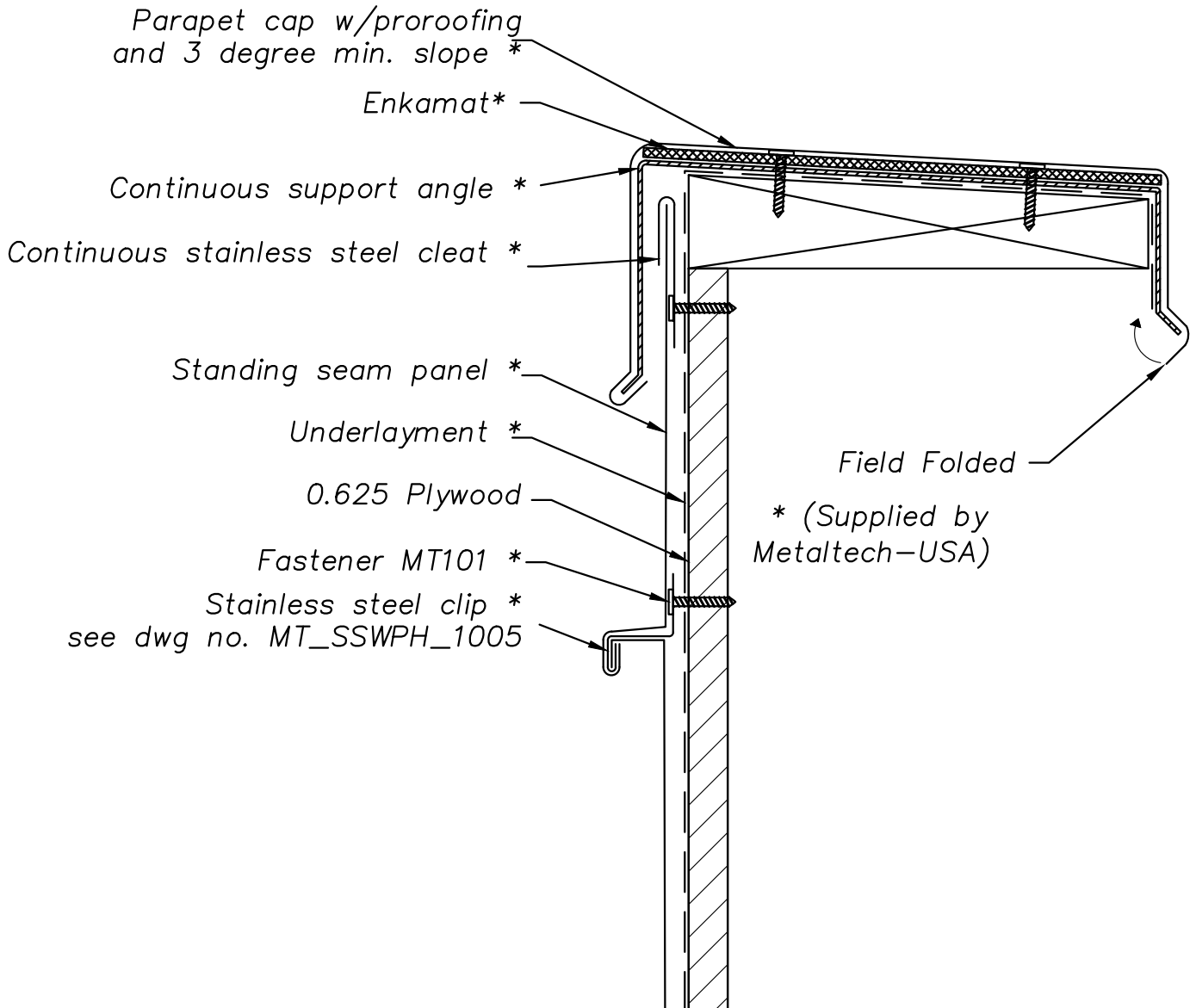
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	<i>PROJECT NAME: GENERAL DETAILS</i>			
	<i>SCALE: NTS</i>	<i>SHEET NO: 8 OF 8</i>	<i>SIZE: A</i>	<i>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</i>



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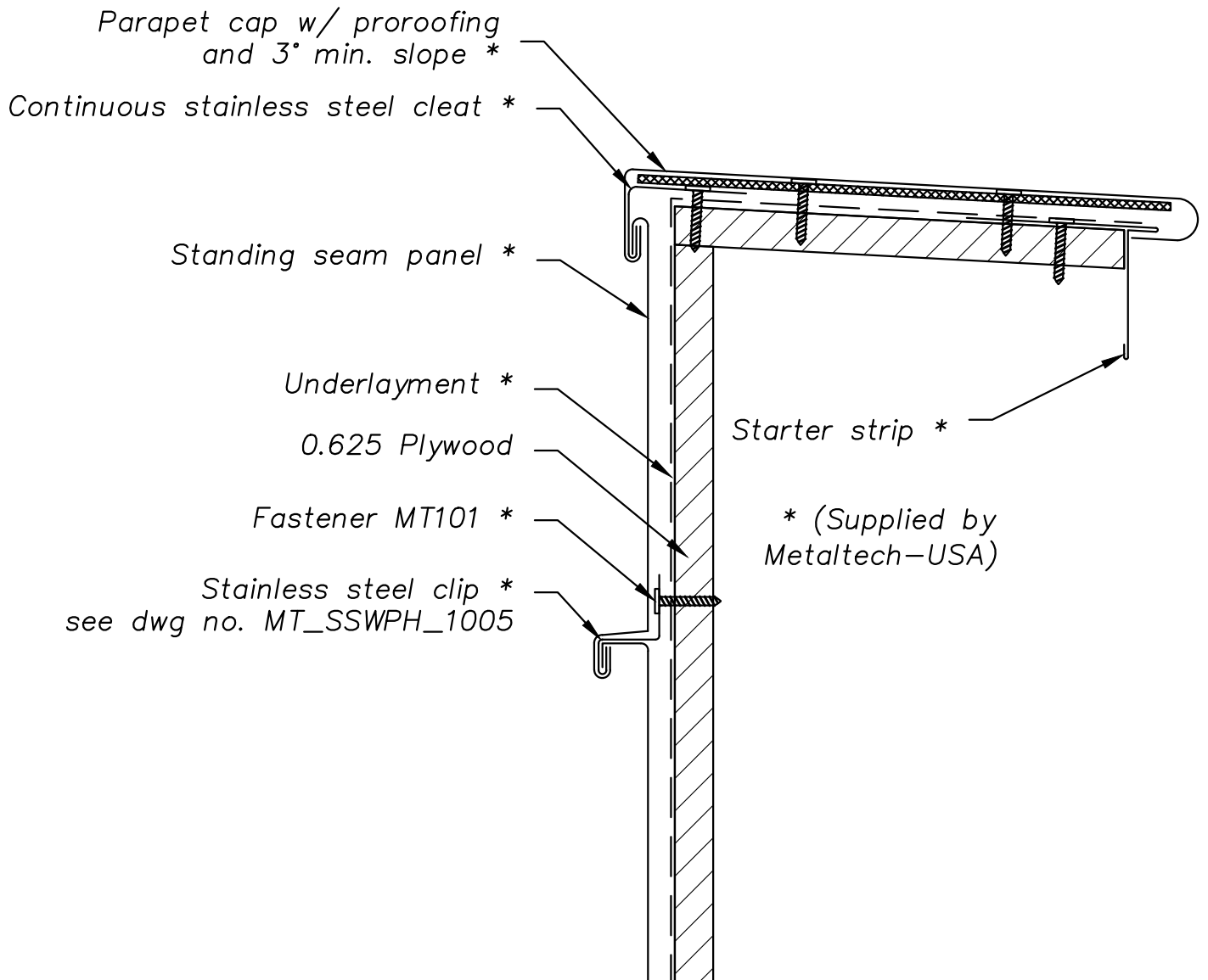
 <p><b>METALTECH Global</b> a Forza Group Company DESIGNING STRENGTH</p>	<b>DRAWING NAME:</b> PARAPET DETAIL – OPTION 1		<b>REVISION NO:</b> B	<b>DATED CREATED:</b> 11/10/2014
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	<b>PROJECT NAME:</b> TOP OF WALL DETAILS			
	<b>SCALE:</b> NTS	<b>SHEET NO:</b> 1 OF 3	<b>SIZE:</b> A	<b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06



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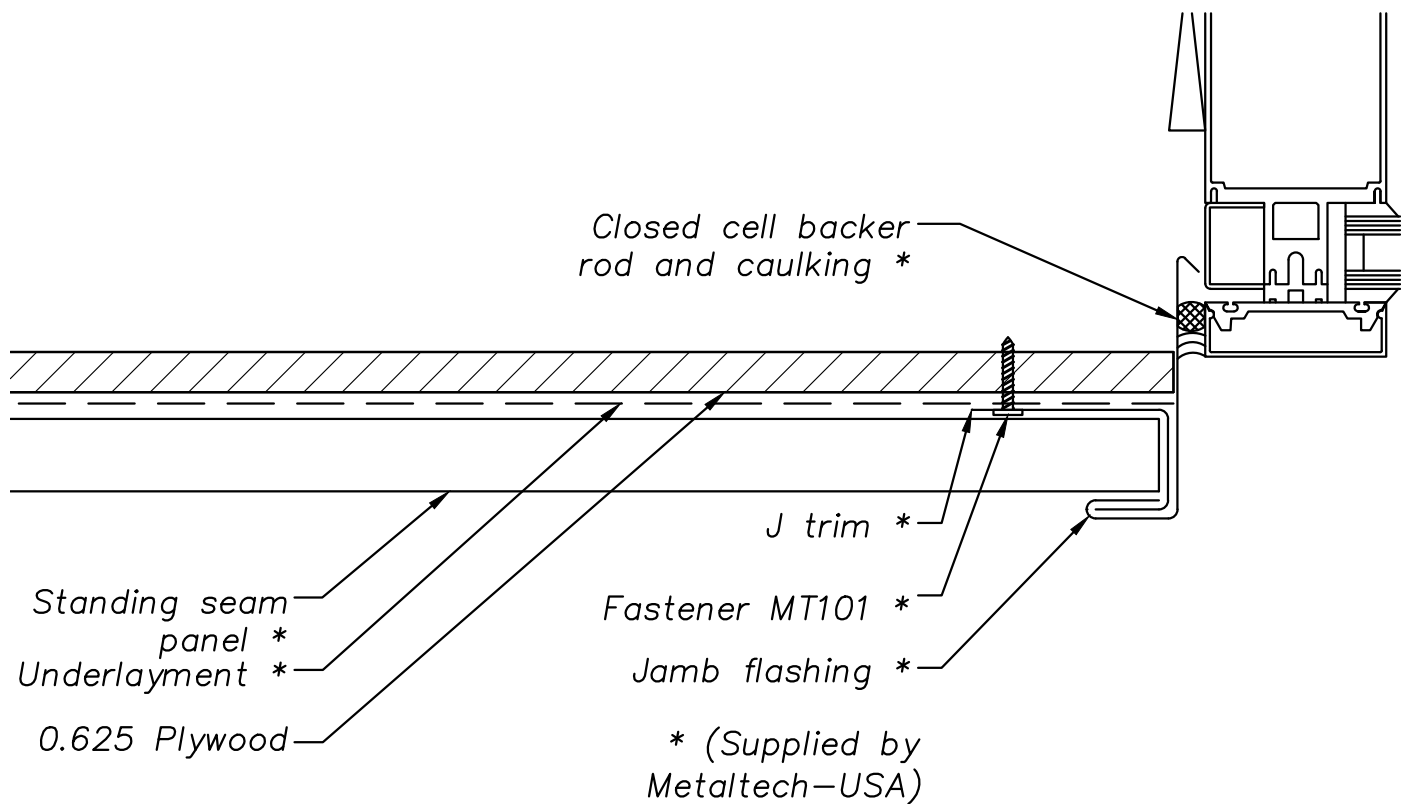
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	<p><b>SCALE:</b> NTS</p>	<p><b>SHEET NO:</b> 2 OF 3</p>	<p><b>SIZE:</b> A</p>	<p><b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06</p>



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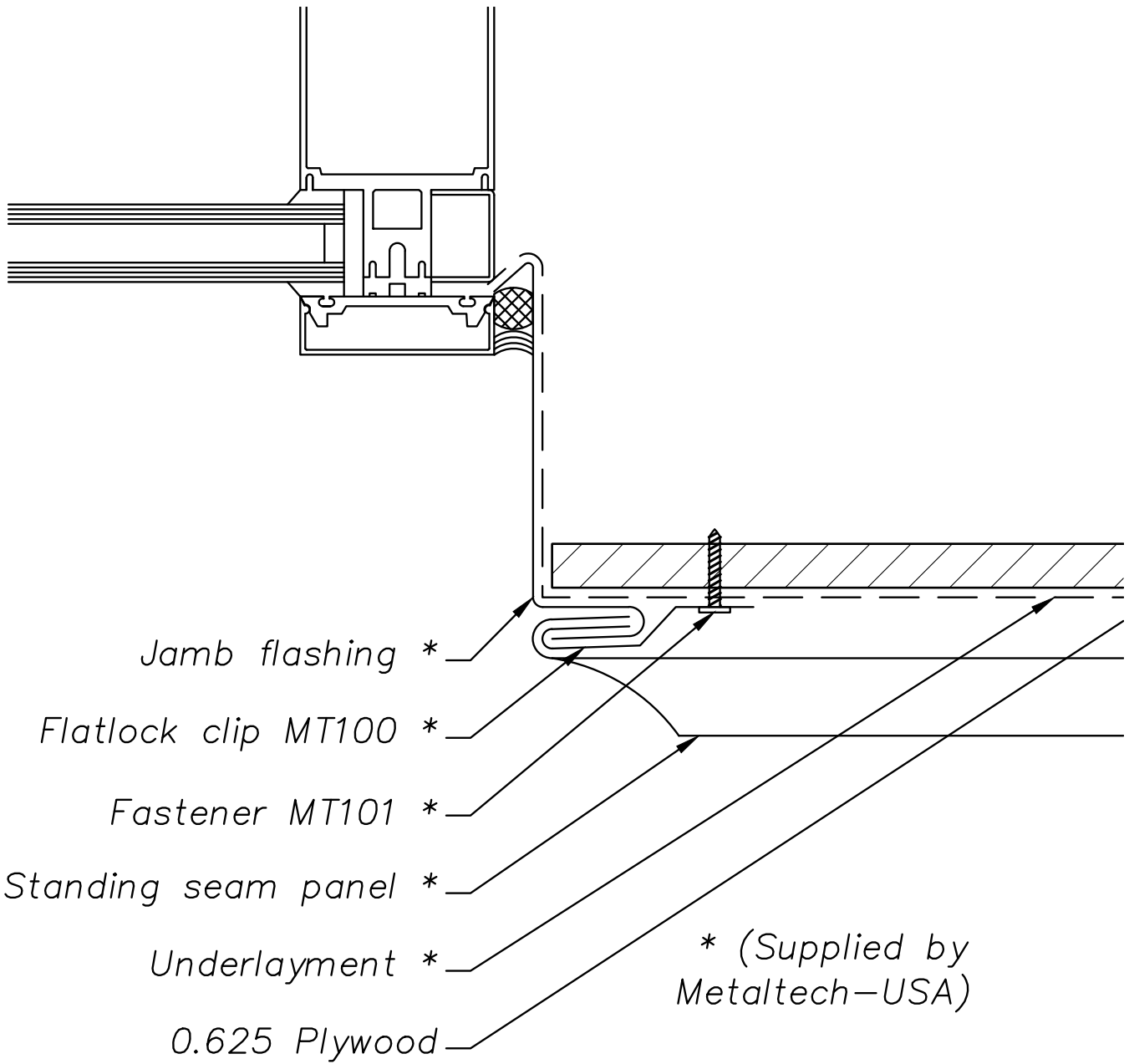
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	<b>PROJECT NAME:</b> TOP OF WALL DETAILS				
	<b>SCALE:</b> NTS	<b>SHEET NO:</b> 3 OF 3	<b>SIZE:</b> A	<b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06	



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	<p>PROJECT NAME: WINDOW DETAILS</p>		
	<p>SCALE: NTS</p>	<p>SHEET NO: 1 OF 7</p>	<p>SIZE: A</p>



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 <p><b>METALTECH</b> Global a Forza Group Company DESIGNING STRENGTH</p>	<b>DRAWING NAME:</b> JAMB DETAIL – OPTION 2		<b>REVISION NO:</b> A	<b>DATED CREATED:</b> 11/10/2014
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	<b>PROJECT NAME:</b> WINDOW DETAILS			
	<b>SCALE:</b> NTS	<b>SHEET NO:</b> 2 OF 7	<b>SIZE:</b> A	<b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06

Stainless steel clip \*  
 dwg no. MT\_SSWPH\_1005

Standing seam panel \*

Underlayment \*

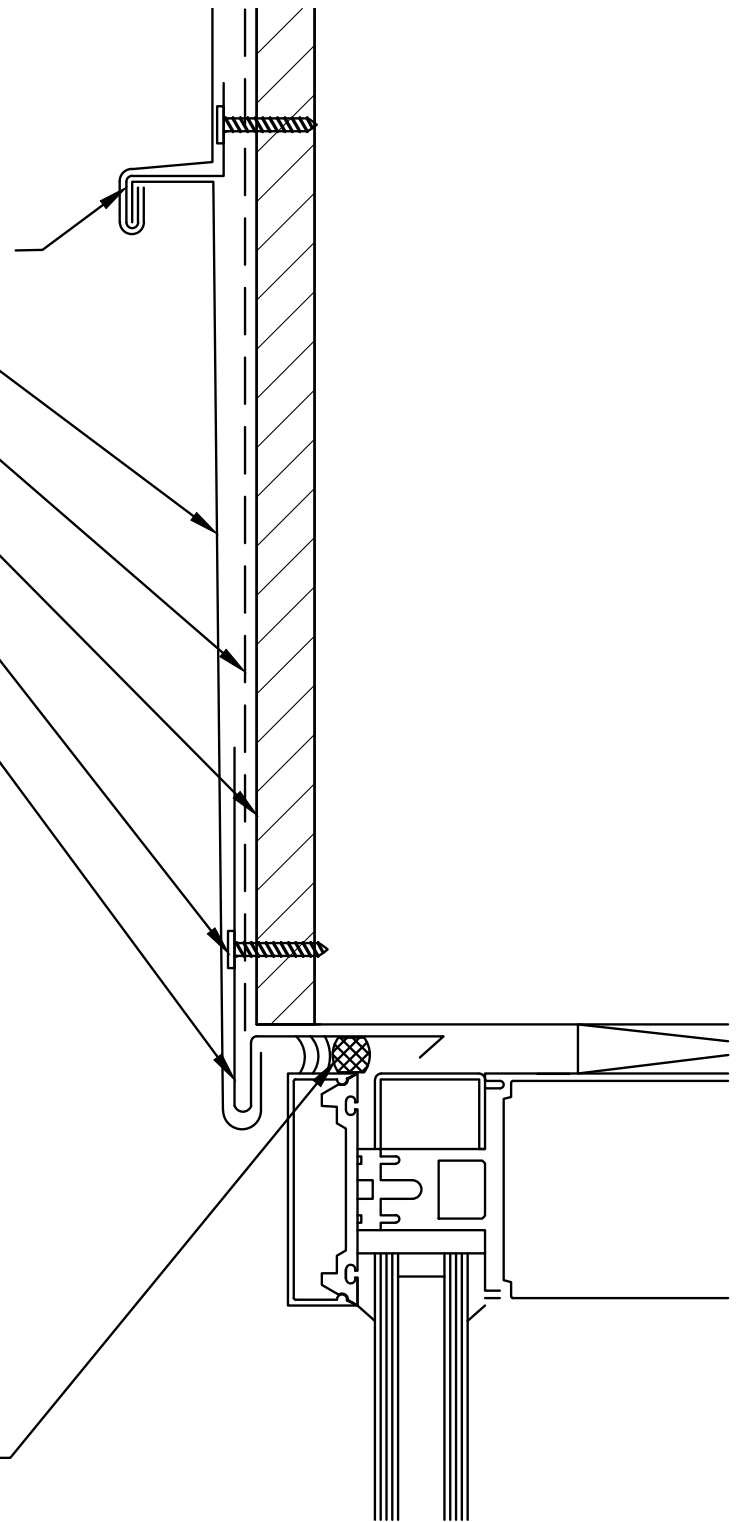
0.625 Plywood

Fastener MT101 \*

Head flashing \*


\* (Supplied by  
 Metaltech-USA)

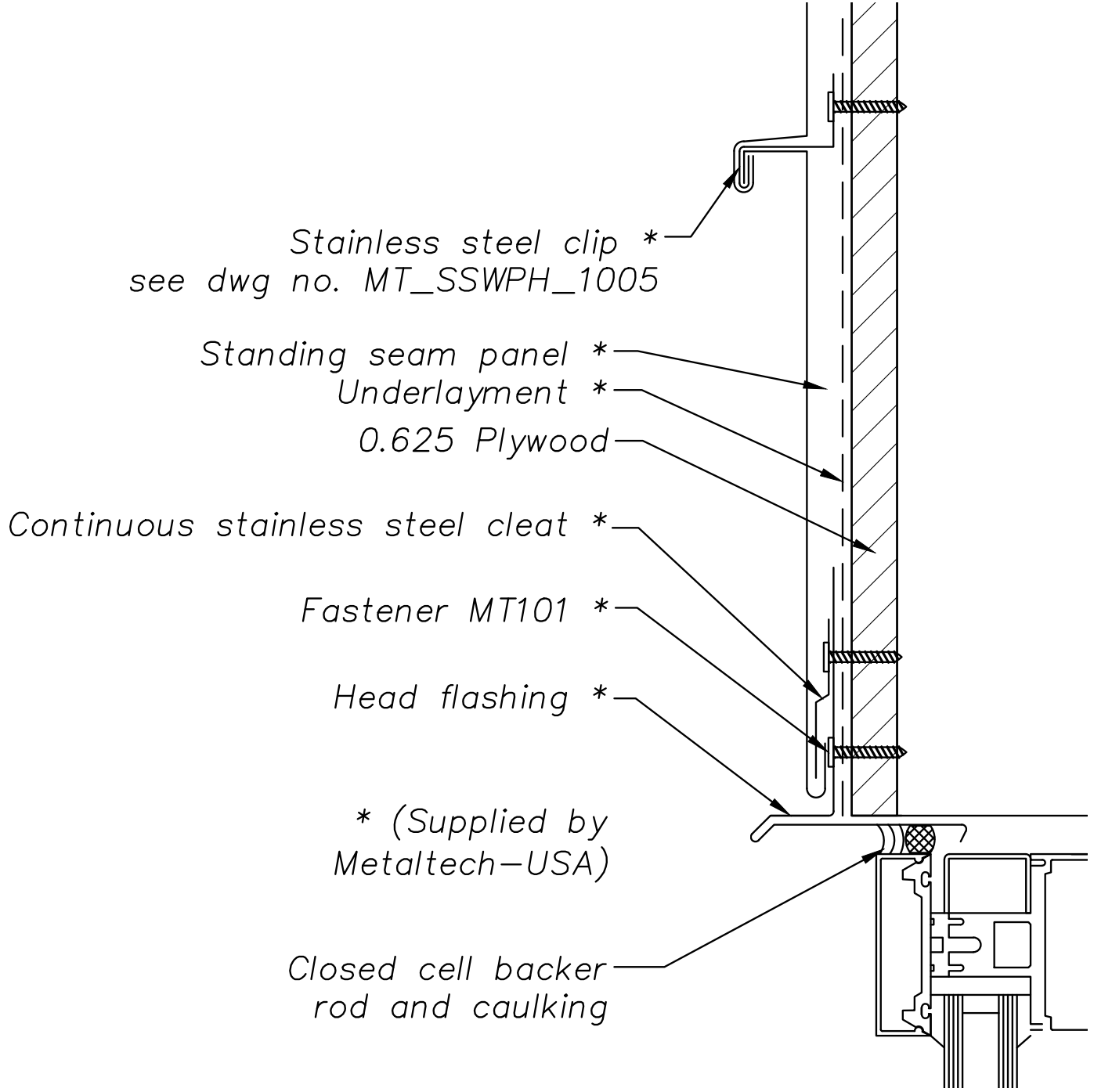
Closed cell backer  
 rod and caulking



NOTE:


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<p>UNLESS OTHERWISE SPECIFIED          DIMENSIONS ARE IN INCHES</p>	<p>DRAWING NAME:          HEAD DETAIL – OPTION 1</p>	<p>REVISION NO:          A</p>	<p>DATED CREATED:          11/10/2014</p>
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	<b>DRAWING NAME:</b> HEAD DETAIL – OPTION 2		<b>REVISION NO:</b> A	<b>DATED CREATED:</b> 11/10/2014
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	<b>PROJECT NAME:</b> WINDOW DETAILS			
	<b>SCALE:</b> NTS	<b>SHEET NO:</b> 4 OF 7	<b>SIZE:</b> A	<b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06



Stainless steel clip \*  
see dwg no. MT\_SSWPH\_1005

Standing seam panel \*

Underlayment \*

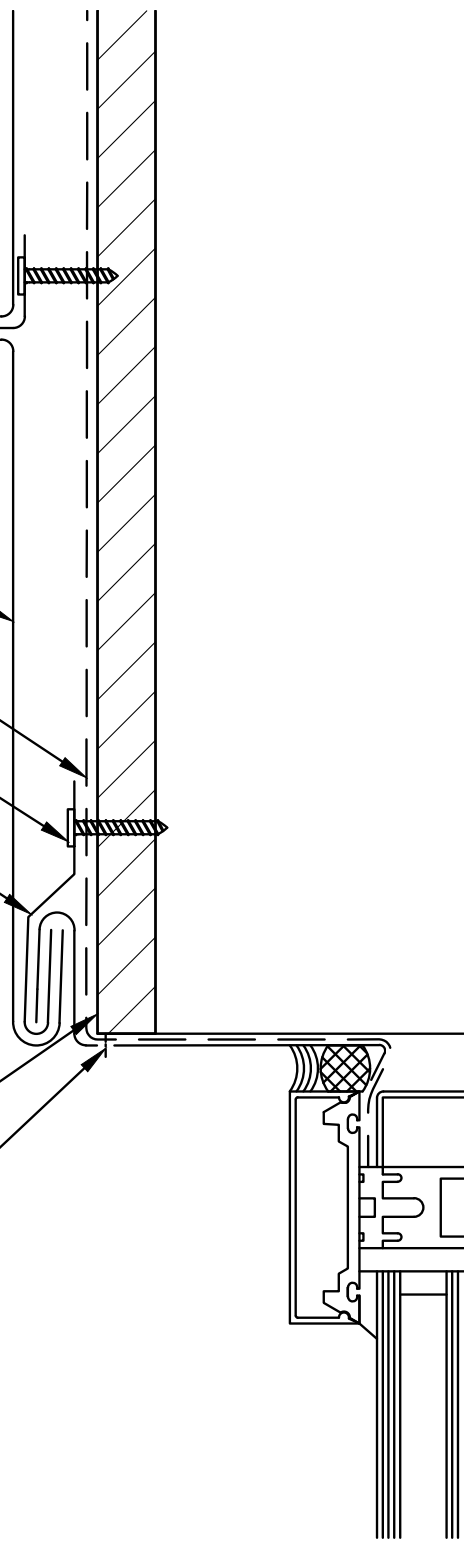
Fastener MT101 \*

Flatlock clip MT100 \*

\* (Supplied by  
Metaltech-USA)


0.625 Plywood

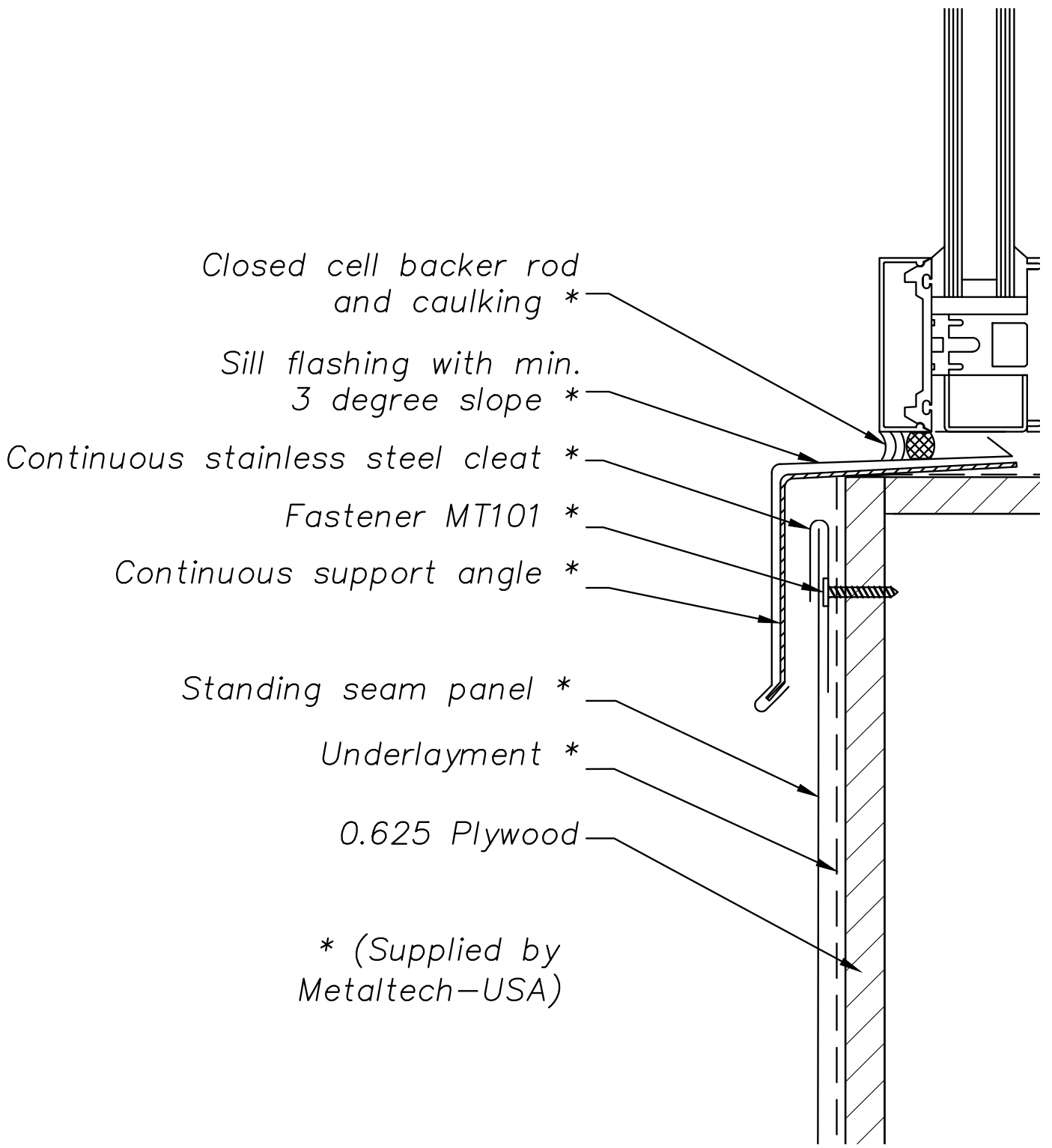
Perforated head  
flashing\*



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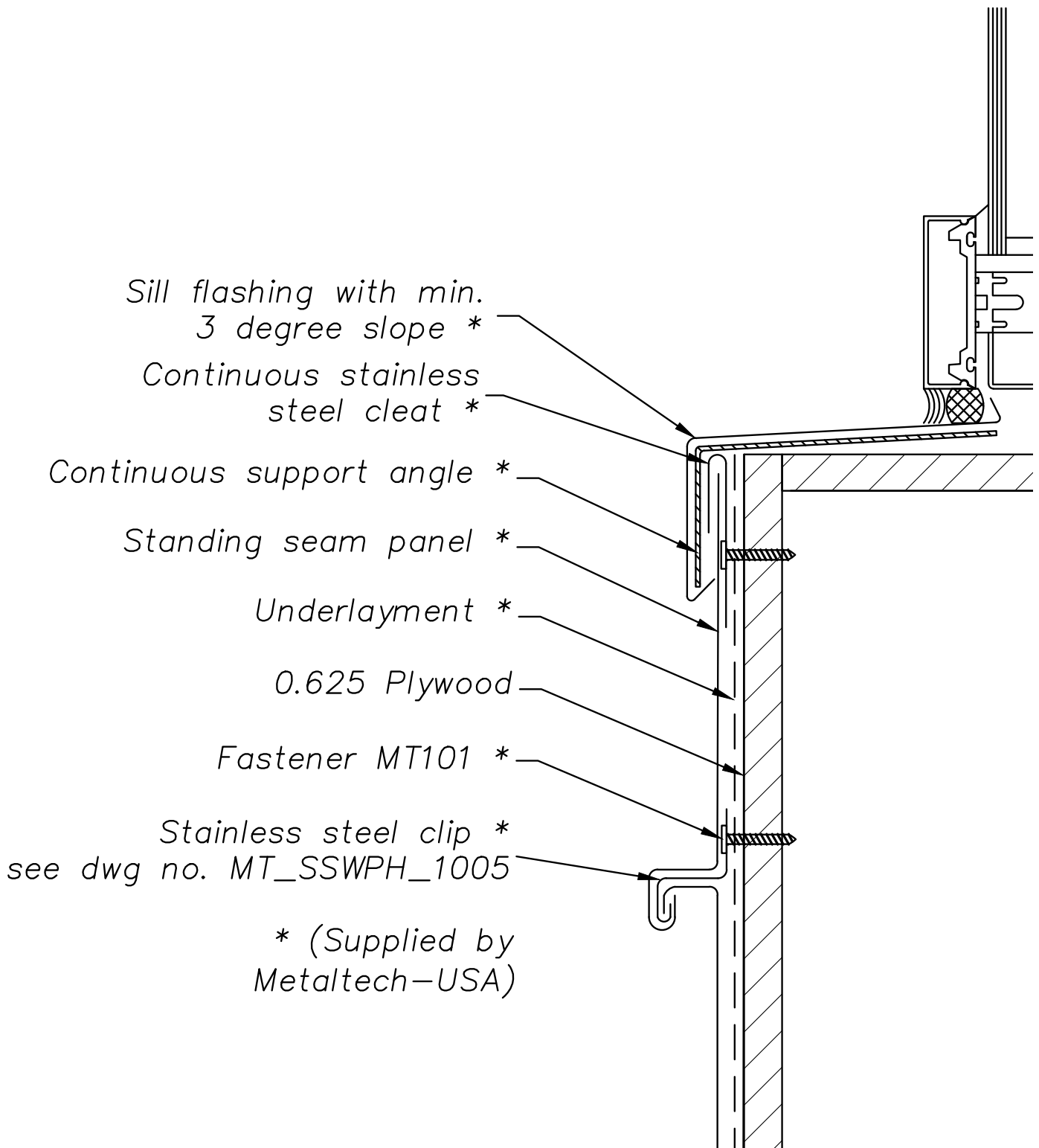
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	<p><b>DWG NO:</b> MT_SSWPH_1205</p>		<p><b>CHECKED BY:</b> ESIMONSEN</p>	<p><b>APPROVED BY:</b> ESIMONSEN</p>
	<p><b>PROJECT NAME:</b> WINDOW DETAILS</p>			
	<p><b>SCALE:</b> NTS</p>	<p><b>SHEET NO:</b> 5 OF 7</p>	<p><b>SIZE:</b> A</p>	<p><b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06</p>



**NOTE:**


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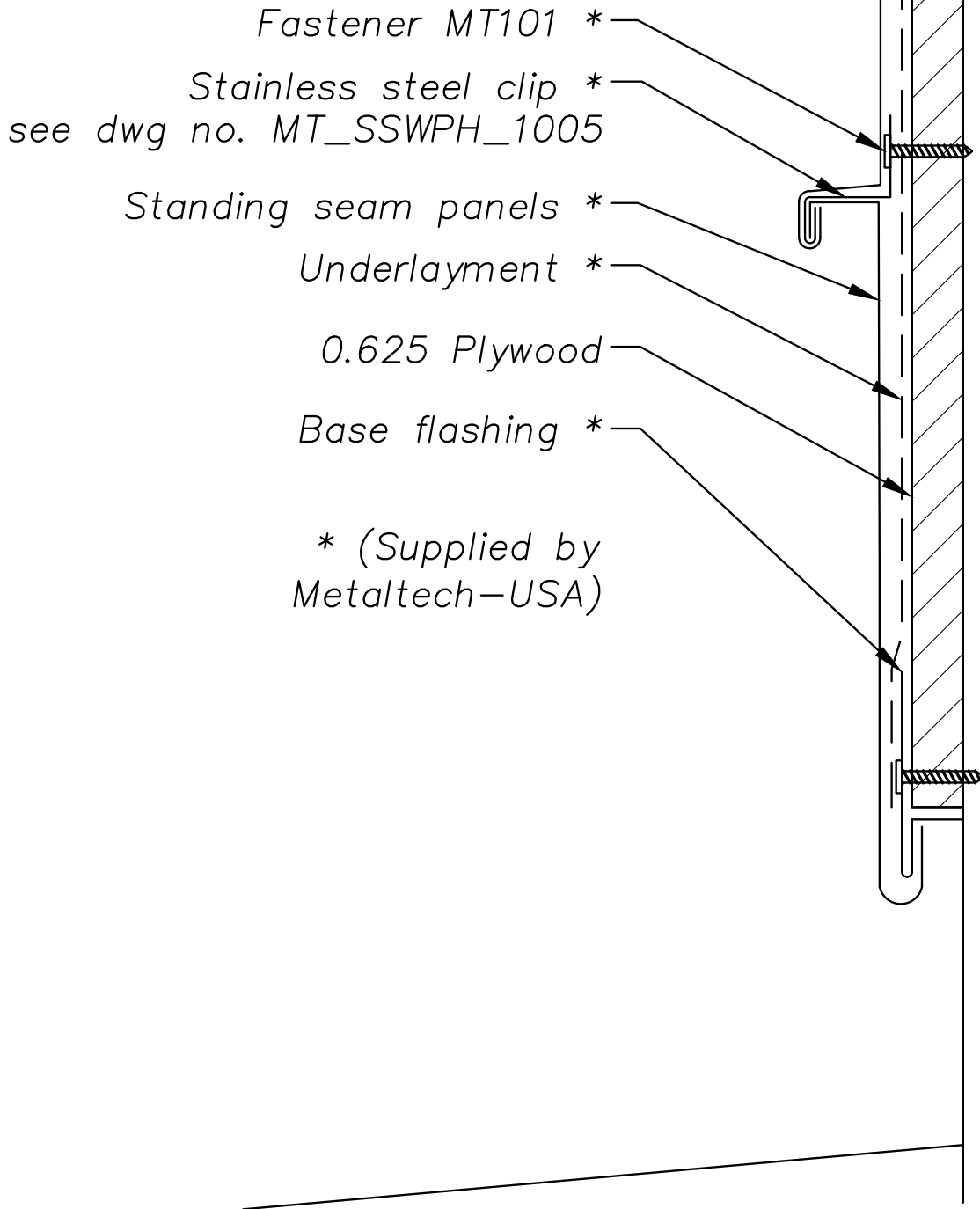
 <p><b>METALTECH</b> Global a Forza Group Company DESIGNING STRENGTH</p>	<b>DRAWING NAME:</b> SILL DETAIL – OPTION 1		<b>REVISION NO:</b> A	<b>DATED CREATED:</b> 11/10/2014
	<b>DWG NO:</b> MT_SSWPH_1206		<b>CHECKED BY:</b> ESIMONSEN	<b>APPROVED BY:</b> ESIMONSEN
	<b>PROJECT NAME:</b> WINDOW DETAILS			
	<b>SCALE:</b> NTS	<b>SHEET NO:</b> 6 OF 7	<b>SIZE:</b> A	<b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06



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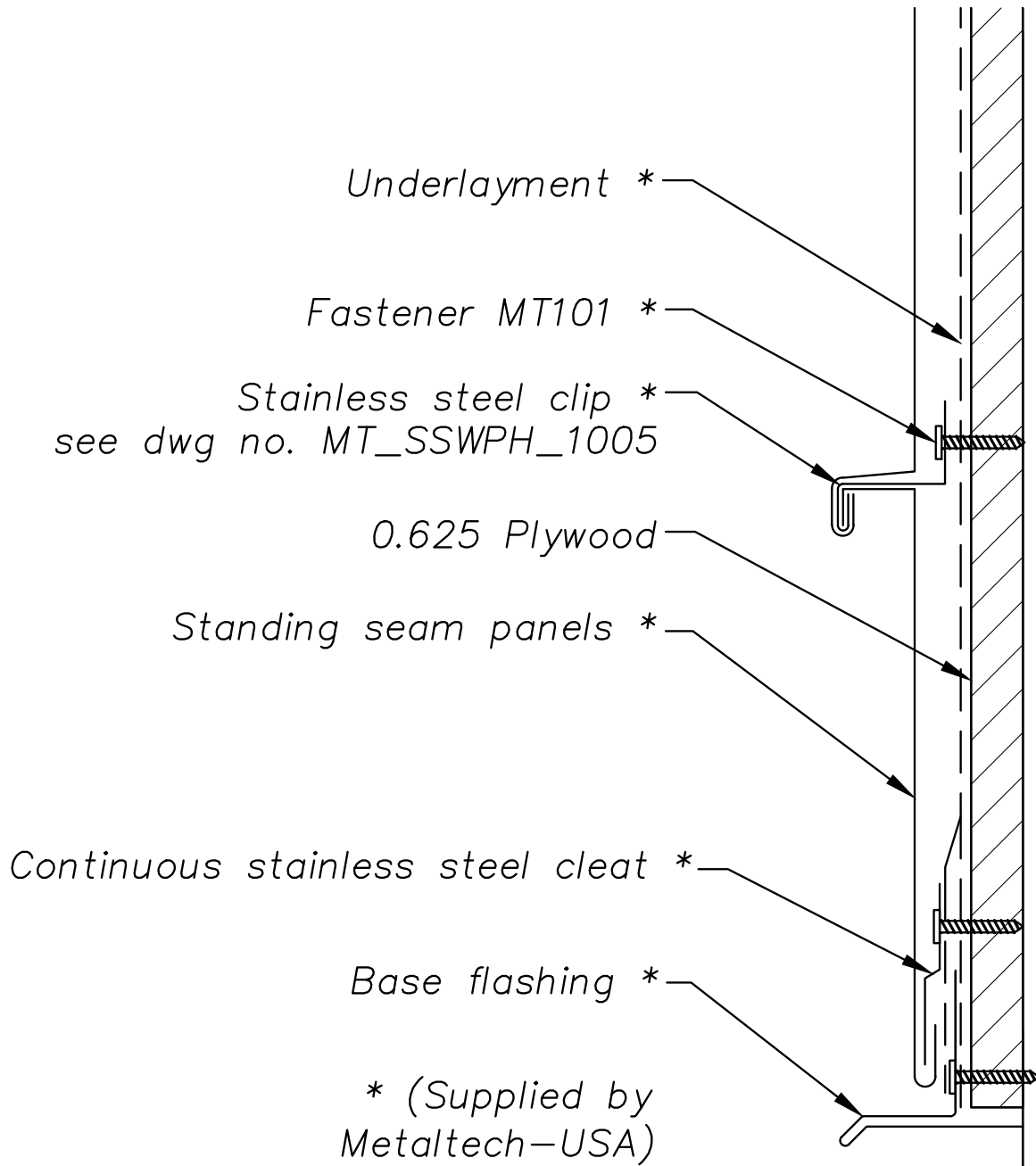
	<b>DRAWING NAME:</b> SILL DETAIL – OPTION 2		<b>REVISION NO:</b> B	<b>DATED CREATED:</b> 11/10/2014
	<b>DWG NO:</b> MT_SSWPH_1207		<b>CHECKED BY:</b> ESIMONSEN	<b>APPROVED BY:</b> ESIMONSEN
	<b>PROJECT NAME:</b> WINDOW DETAILS			
	<b>SCALE:</b> NTS	<b>SHEET NO:</b> 7 OF 7	<b>SIZE:</b> A	<b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06



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 <p><b>METALTECH</b> Global a Forza Group Company DESIGNING STRENGTH</p>	<b>DRAWING NAME:</b> BASE DETAIL – OPTION 1		<b>REVISION NO:</b> A	<b>DATED CREATED:</b> 11/10/2014
	<b>DWG NO:</b> MT_SSWPH_1301		<b>CHECKED BY:</b> ESIMONSEN	<b>APPROVED BY:</b> ESIMONSEN
	<b>PROJECT NAME:</b> BOTTOM OF WALL DETAILS			
	<b>SCALE:</b> NTS	<b>SHEET NO:</b> 1 OF 2	<b>SIZE:</b> A	<b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06



**NOTE:** Base flashing not to exceed 1.75 inches unless installed with a stiffener

NOTE:

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<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>	<p>DRAWING NAME: BASE DETAIL – OPTION 2</p>		<p>REVISION NO: A</p>	<p>DATED CREATED: 11/10/2014</p>	
	<p>DWG NO: MT_SSWPH_1302</p>		<p>CHECKED BY: ESIMONSEN</p>	<p>APPROVED BY: ESIMONSEN</p>	
 <p><b>METALTECH</b> Global a Forza Group Company DESIGNING STRENGTH</p>	<p>PROJECT NAME: BOTTOM OF WALL DETAILS</p>				
	<p>SCALE: NTS</p>	<p>SHEET NO: 2 OF 2</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>	

Standing seam panel \*

Fastener MT101 \*

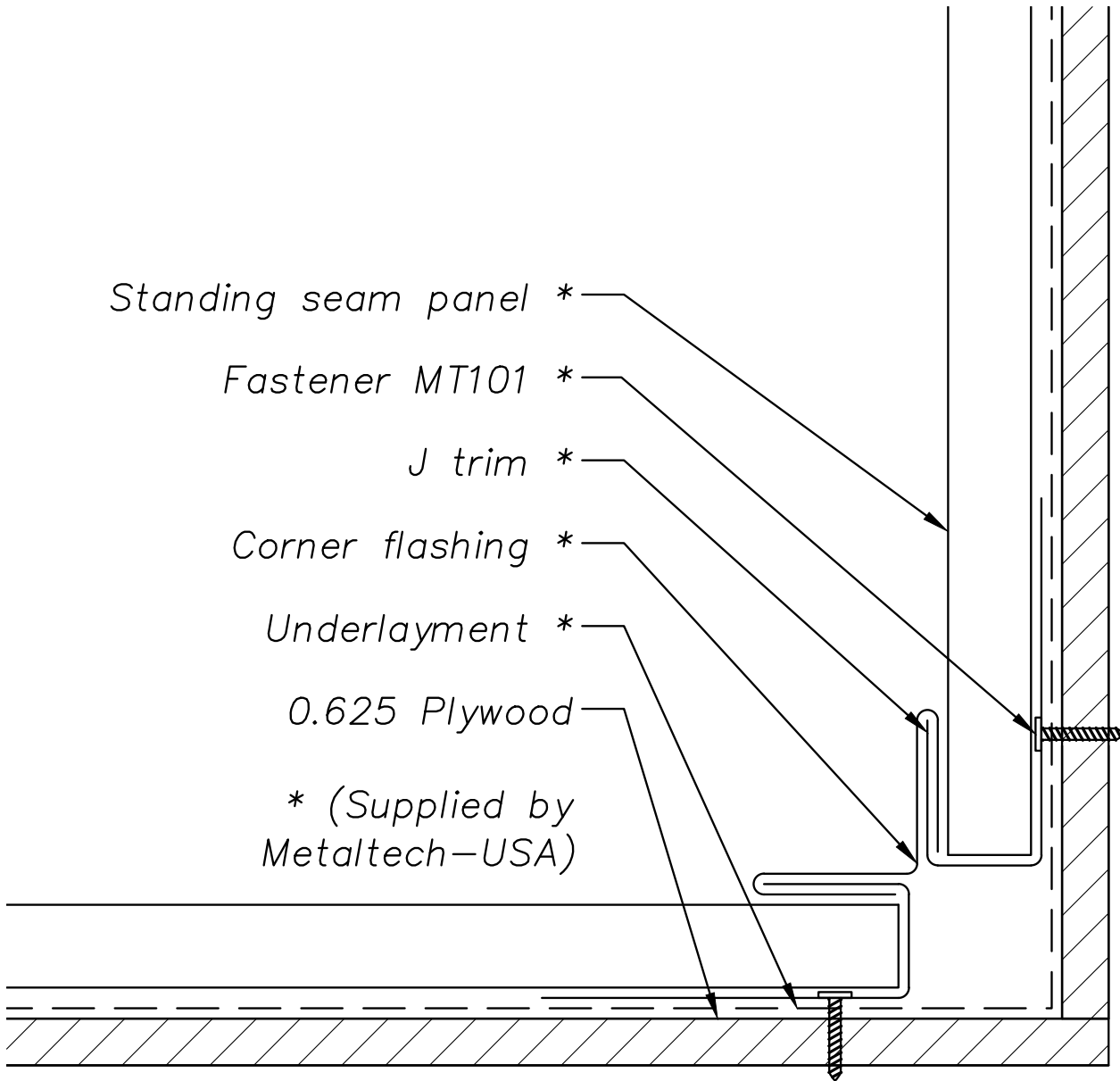
J trim \*

Corner flashing \*

Underlayment \*


0.625 Plywood

\* (Supplied by Metaltech-USA)



NOTE:

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<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>  <p><b>METALTECH</b> Global a Forza Group Company DESIGNING STRENGTH</p>	<p>DRAWING NAME: INTERIOR CORNER – OPTION 1</p>		<p>REVISION NO: A</p>	<p>DATED CREATED: 11/11/2014</p>
	<p>DWG NO: MT_SSWPH_1401</p>		<p>CHECKED BY: ESIMONSEN</p>	<p>APPROVED BY: ESIMONSEN</p>
	<p>PROJECT NAME: INTERIOR DETAILS</p>			
	<p>SCALE: NTS</p>	<p>SHEET NO: 1 OF 2</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>

Standing seam panel \*

Fastener MT101 \*

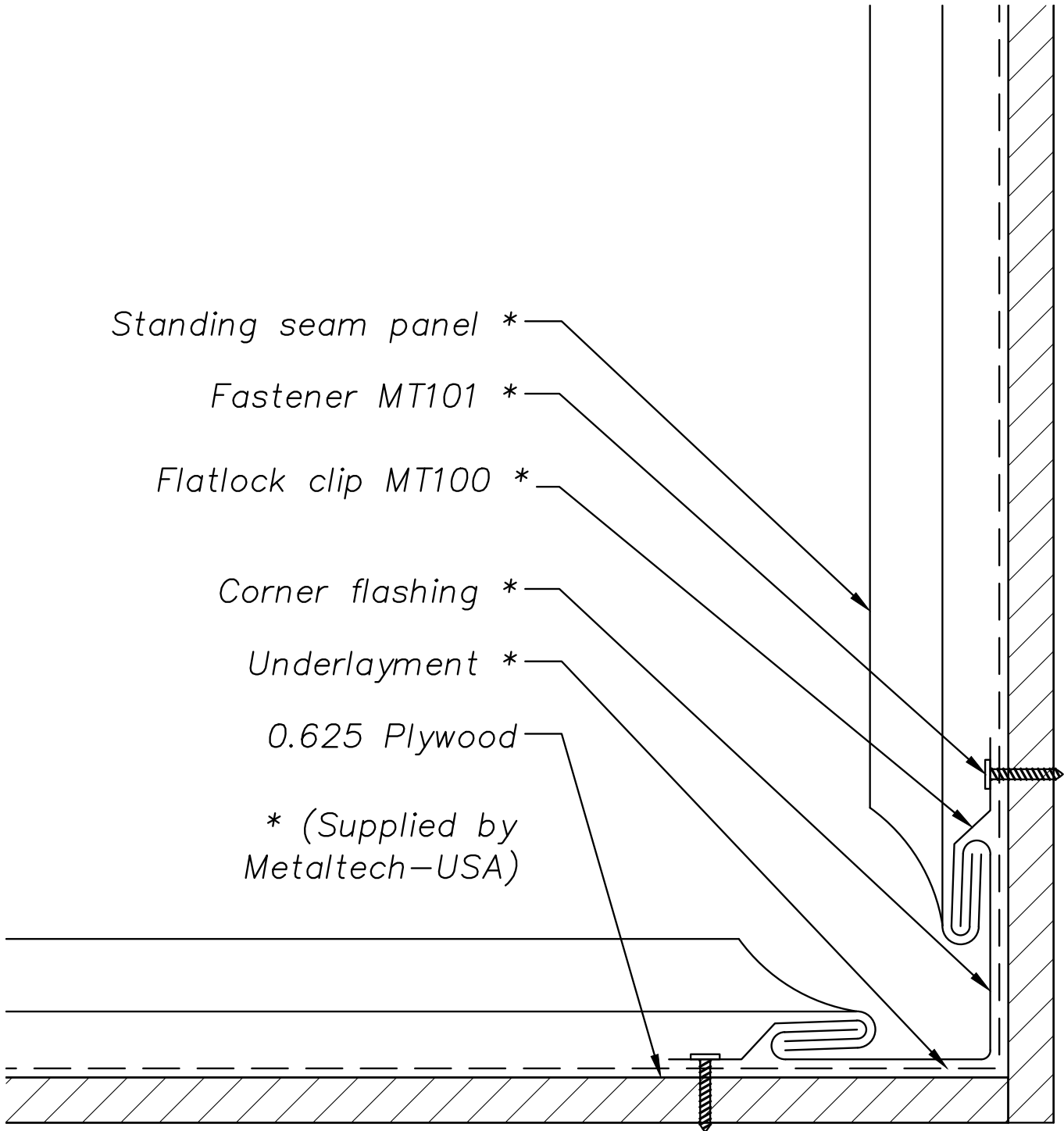
Flatlock clip MT100 \*

Corner flashing \*

Underlayment \*


0.625 Plywood

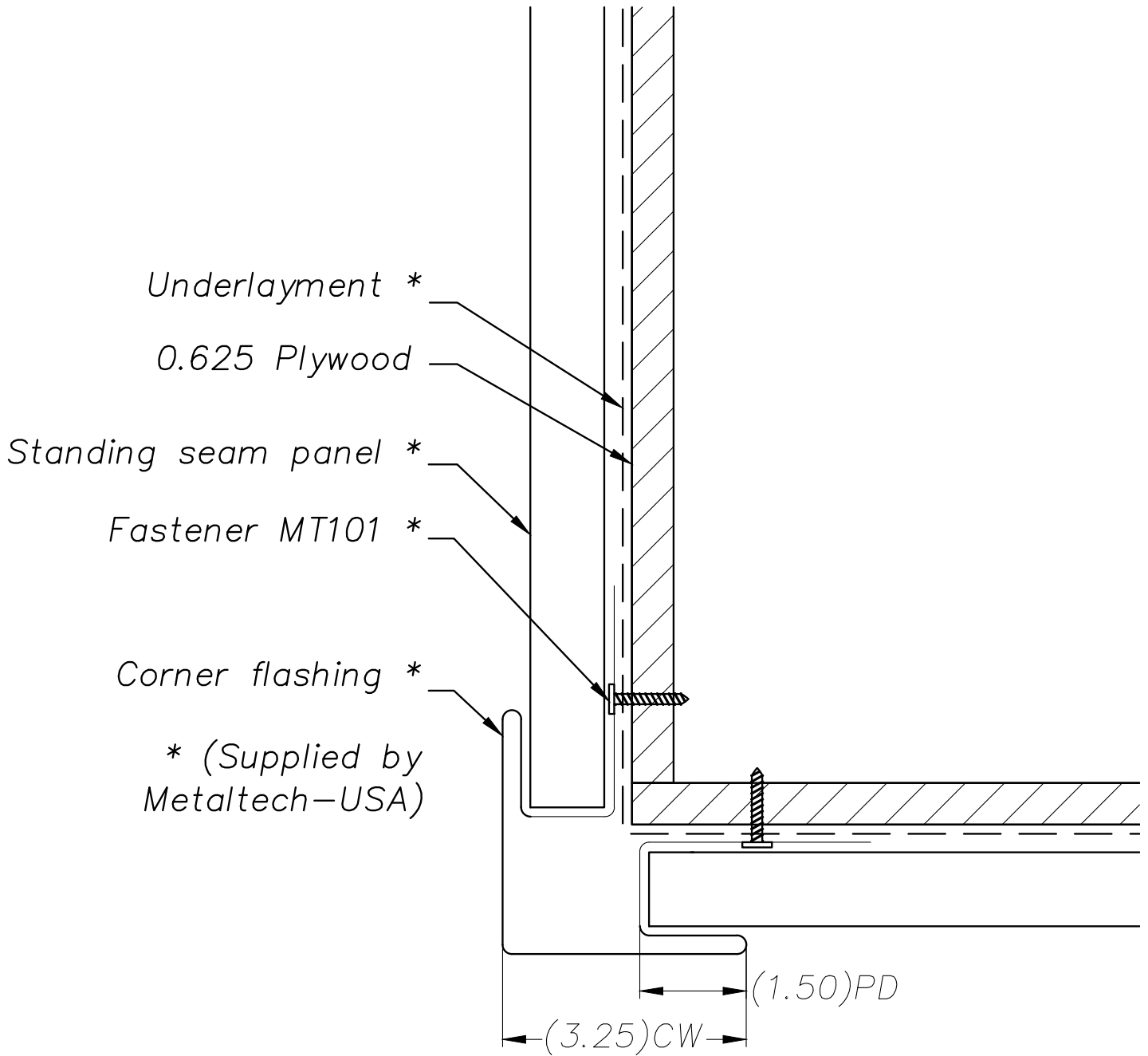
\* (Supplied by Metaltech-USA)



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	<b>DRAWING NAME:</b> INTERIOR CORNER – OPTION 2		<b>REVISION NO:</b> A	<b>DATED CREATED:</b> 11/11/2014
	<b>DWG NO:</b> MT_SSWPH_1402		<b>CHECKED BY:</b> ESIMONSEN	<b>APPROVED BY:</b> ESIMONSEN
	<b>PROJECT NAME:</b> INTERIOR DETAILS			
	<b>SCALE:</b> NTS	<b>SHEET NO:</b> 2 OF 2	<b>SIZE:</b> A	<b>TOLERANCES:</b> ANGULAR ±1° LINEAR ±0.06



NOTE: Minimum difference between exposed corner width (CW) and pocket depth (PD) equal 1 3/4"

NOTE:

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 <p><b>METALTECH</b> Global a Forza Group Company DESIGNING STRENGTH</p>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NAME: EXTERIOR CORNER – OPTION 1	REVISION NO: A	DATED CREATED: 11/11/2014	
			DWG NO: MT_SSWPH_1501	CHECKED BY: ESIMONSEN	APPROVED BY: ESIMONSEN	
			PROJECT NAME: EXTERIOR DETAILS			
	SCALE: NTS	SHEET NO: 2 OF 2	SIZE: A	TOLERANCES: ANGULAR ±1° LINEAR ±0.06		



\* (Supplied by  
Metaltech-USA)

Standing seam panel \*

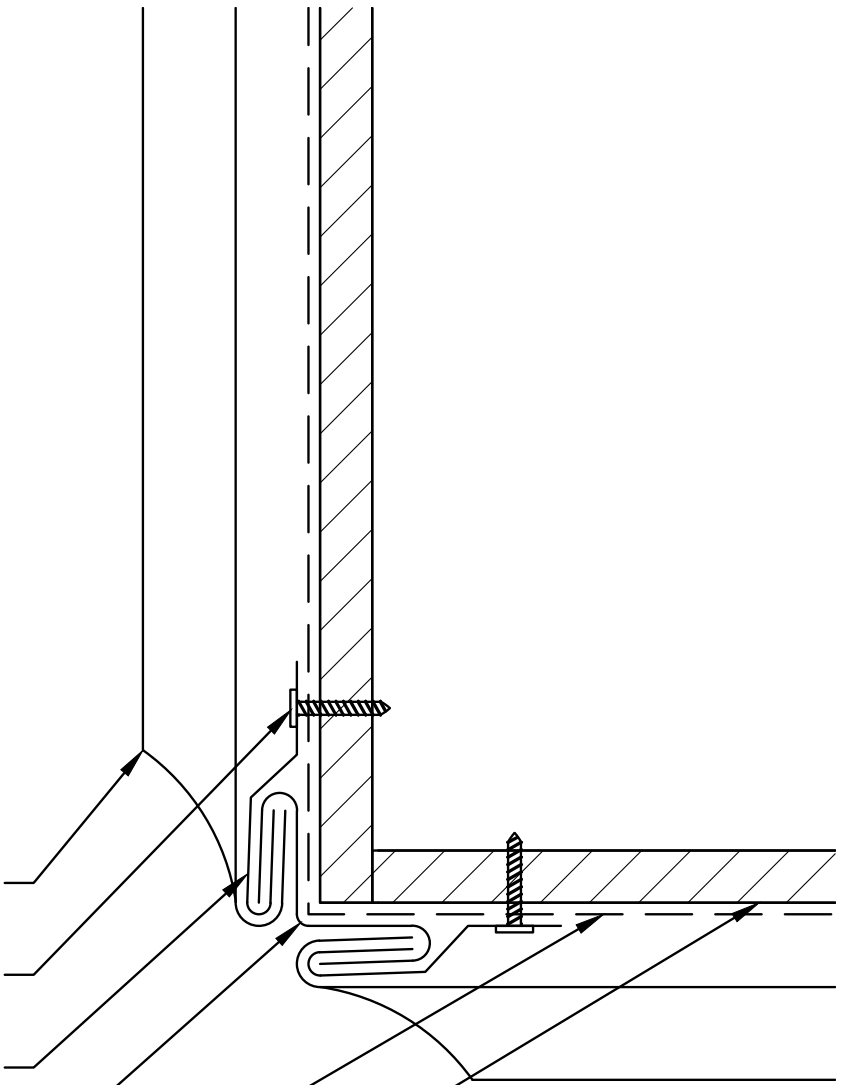
Fastener MT101 \*

Flatlock clip MT100 \*

Corner flashing \*


Underlayment \*

0.625 Plywood



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<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>	<p>DRAWING NAME: EXTERIOR CORNER – OPTION 1</p>	<p>REVISION NO: A</p>	<p>DATED CREATED: 11/11/2014</p>
	<p>DWG NO: MT_SSWPH_1502</p>	<p>CHECKED BY: ESIMONSEN</p>	<p>APPROVED BY: ESIMONSEN</p>
	<p>PROJECT NAME: EXTERIOR DETAILS</p>		
<p>SCALE: NTS</p>	<p>SHEET NO: 2 OF 2</p>	<p>SIZE: A</p>	<p>TOLERANCES: ANGULAR ±1° LINEAR ±0.06</p>